



S5000

Parts Catalogue



11/12/2020



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1 DOCUMENT REVISION TABLE

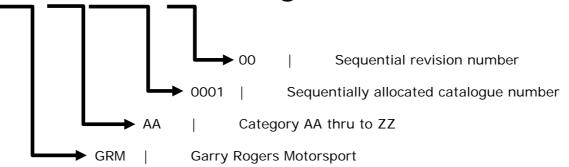
Document #	Date	Notes
02	11/12/2020	Part Name Corrections and Formatting
01	10/12/2020	Tech Bulletin #1 - Revised Fuel Pump Assembly GRM-AS0428
00	10/12/2020	Initial Release

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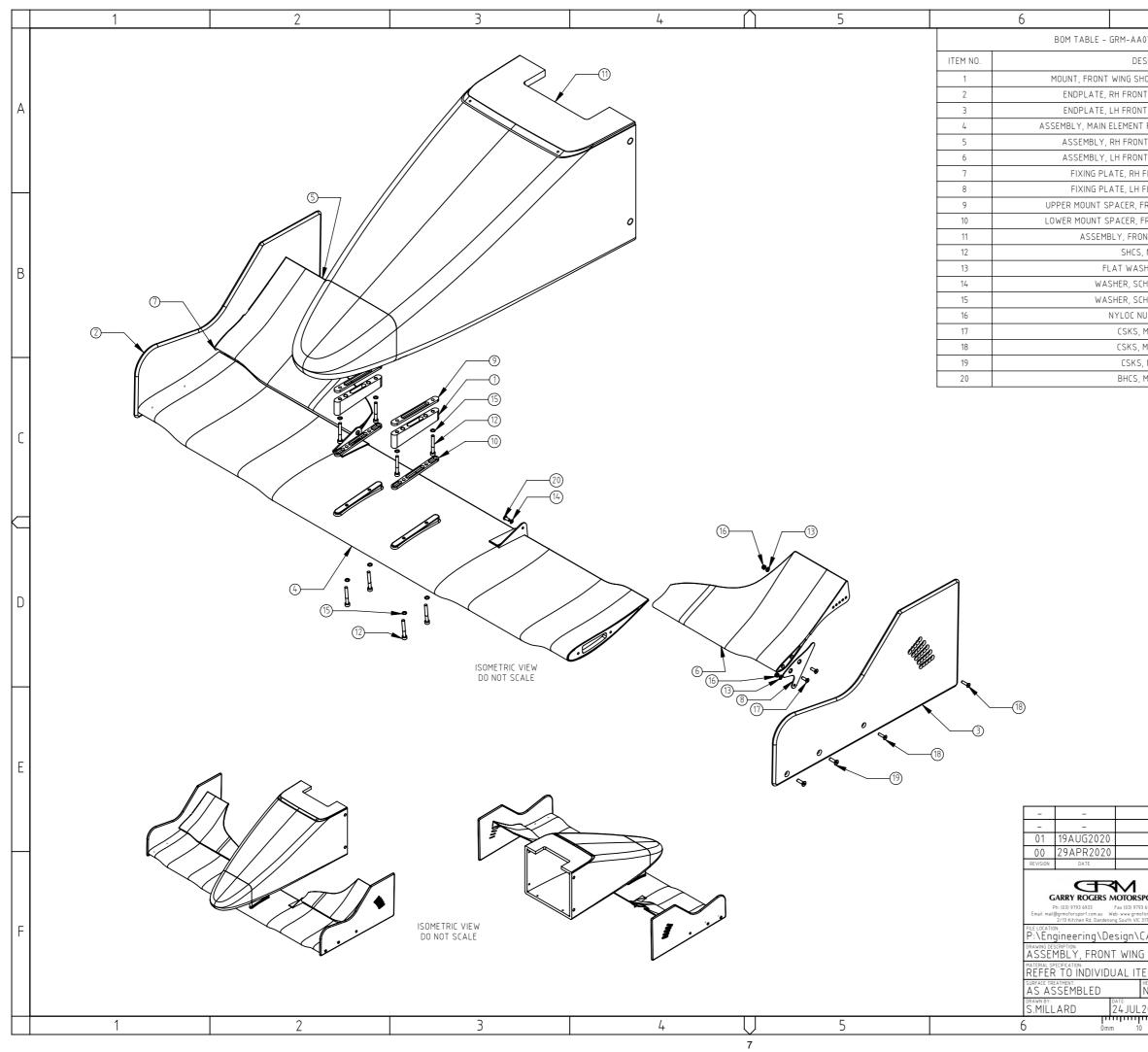


2 PART NUMBERING SYSTEM

GRM-AA0001-00 through to GRM-ZZ9999-00

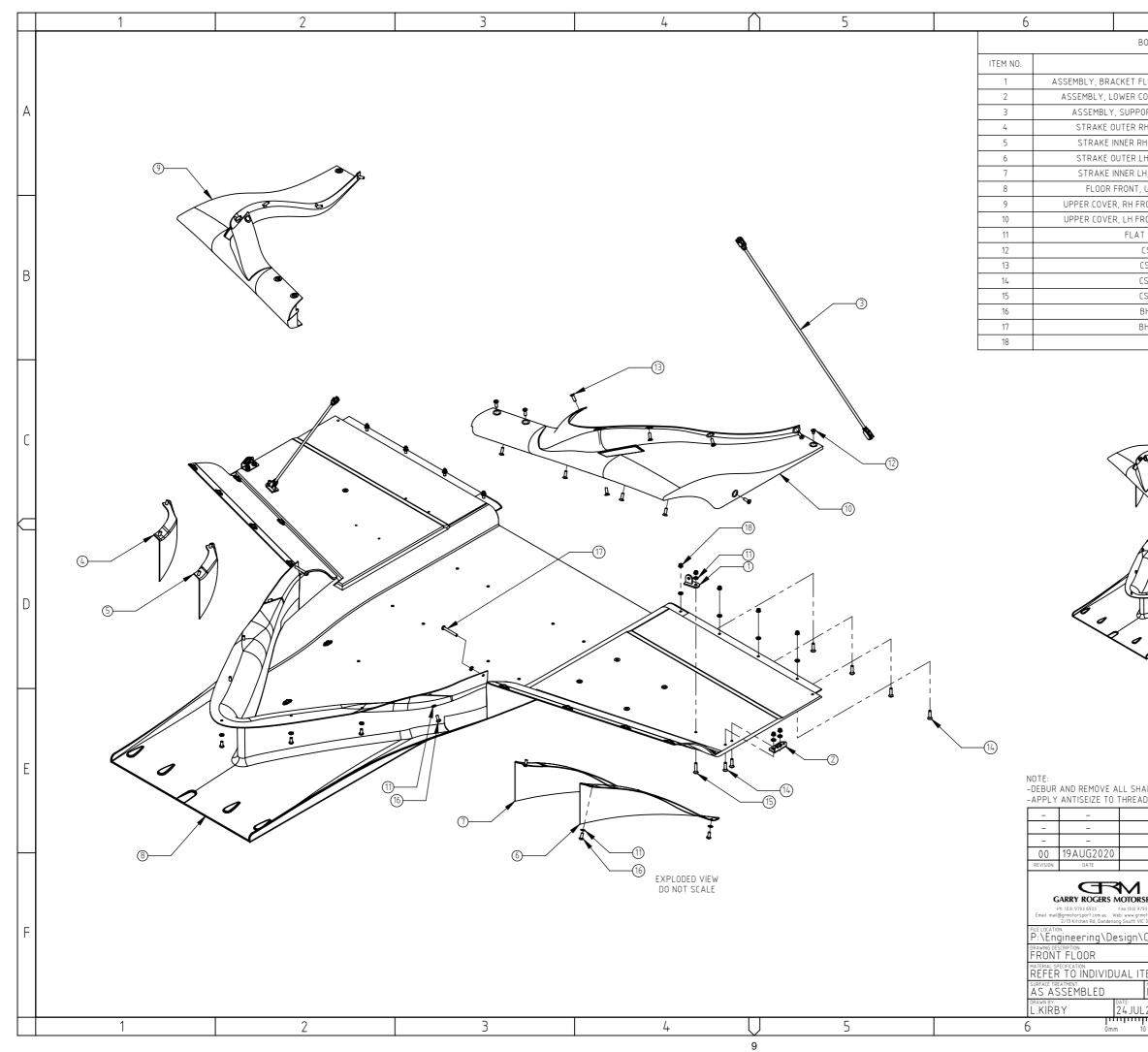


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					2	BOLT, CRASHBOX MOUNT S5000 - BODYWORK	GRM-AA0750-00	4
					3	PANEL, FRONT DAMPER COVER - S5000 BODYWORK	GRM-CA0180-00	1
					4.	CSKS, M5x0.8 - 10LG	GRM-DA0469-00	6
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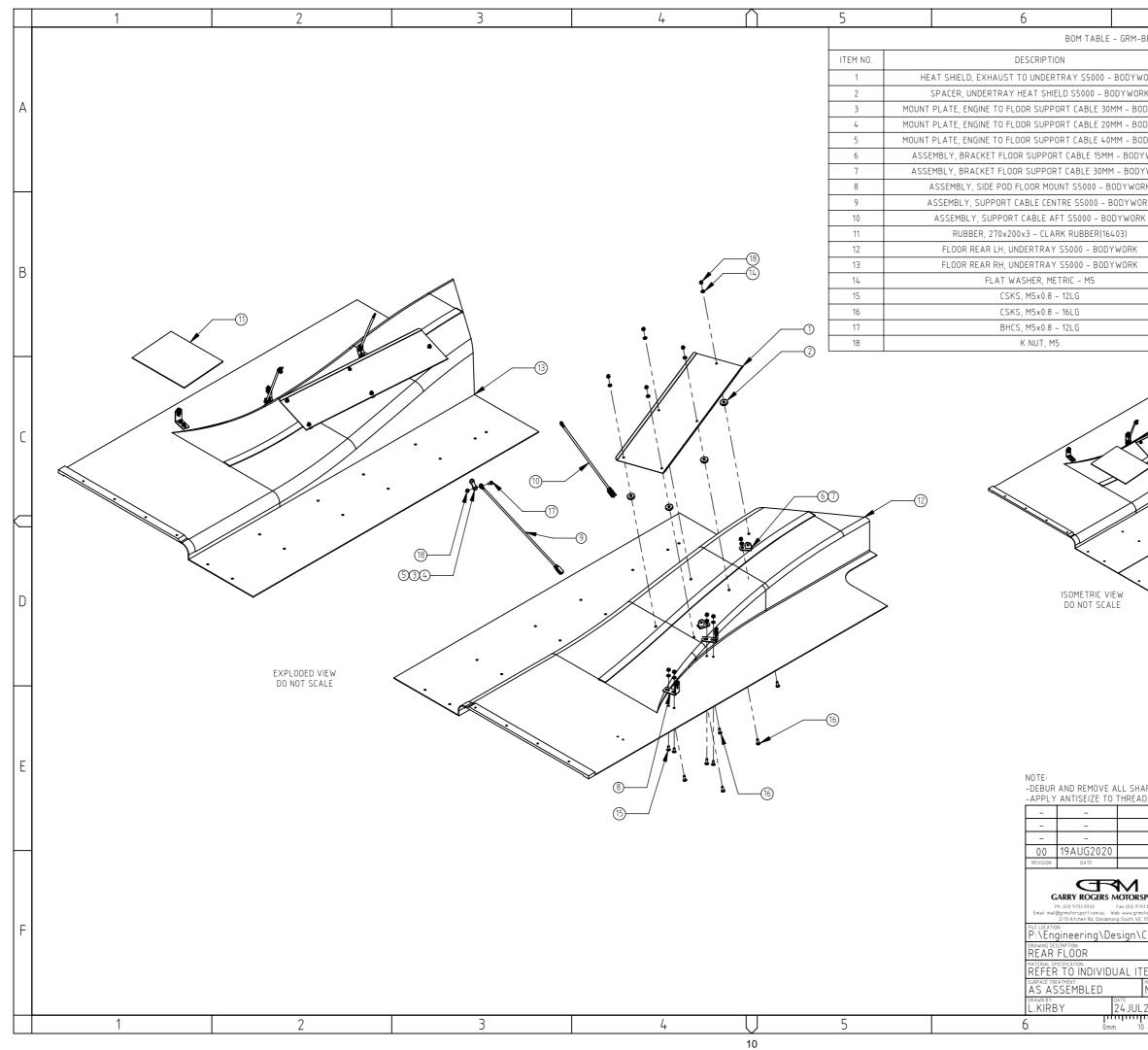


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í I						4	FRONT SIDEPOD, LH S5000 - BODYWORK	GRM-CA0204-00	1
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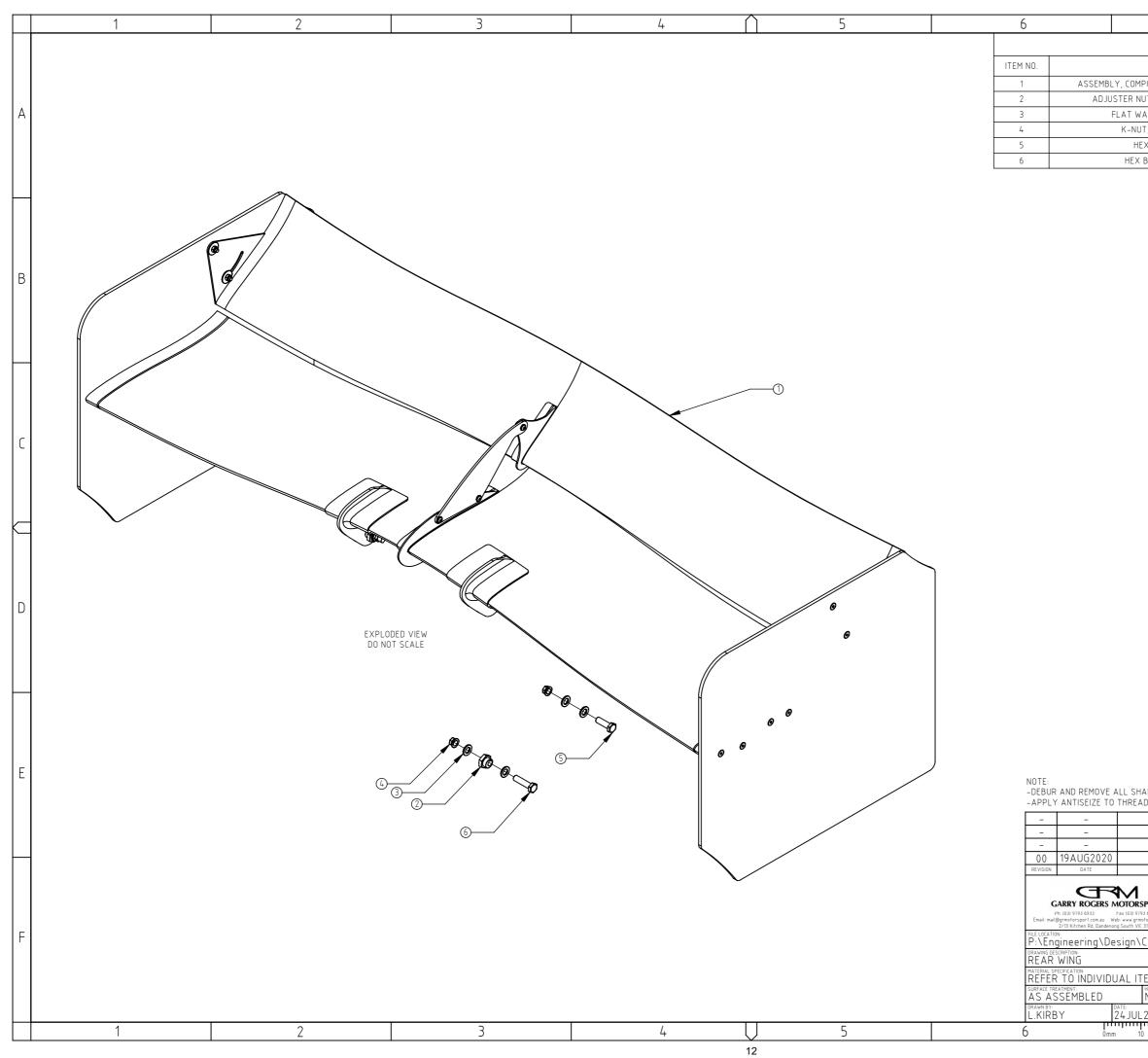


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30M TABLE - GRM-BE0002-00 FRONT FLOOR	<u> </u>		┢
	D 1 D T	0.711	-
DESCRIPTION	PART NUMBER	QTY.	-
LOOR SUPPORT CABLE 15MM – BODYWORK	GRM-AA0689-00	2	-
COWL FLOOR MOUNT S5000 - BODYWORK	GRM-AA0743-00	2	-
ORT CABLE FORE S5000 - BODYWORK	GRM-AA0747-00	2	A
RH, UNDERTRAY S5000 - BODYWORK	GRM-CA0185-00	1	-
2H, UNDERTRAY S5000 - BODYWORK	GRM-CA0186-00	1	-
H, UNDERTRAY S5000 - BODYWORK	GRM-CA0187-00	1	-
H, UNDERTRAY S5000 - BODYWORK	GRM-CA0188-00	1	-
UNDERTRAY S5000 - BODYWORK	GRM-CA0189-00	1	┢
RONT UNDERFLOOR S5000 - BODYWORK	GRM-CA0201-00	1	
RONT UNDERFLOOR S5000 - BODYWORK	GRM-CA0202-00	1	
T WASHER, METRIC – M5	GRM-DA0353-00	31	4
CSKS, M5x0.8 - 8LG	GRM-DA0468-00	2	
CSKS, M5x0.8 - 16LG	GRM-DA0471-00	24	
CSKS, M5x0.8 - 20LG	GRM-DA0472-00	12	B
CSKS, M5x0.8 - 25LG	GRM-DA0473-00	2	
BHCS, M5x0.8 – 12LG	GRM-DA0541-00	15	
3HCS, M5x0.8 - 40LG	GRM-DA0547-00	2	1
K NUT, M5	GRM-DA0556-00	14	1
			1
	Ka		
ISU	METRIC VIEW		D
	METRIC VIEW NOT SCALE		D
DO ARP EDGES IDS BEFORE ASSEMBLY - - - - INITIAL RELEASE		 LPK SMM	
DO ARP EDGES JDS BEFORE ASSEMBLY 	NOT SCALE	DRAWN CHECKED WIS DRAWING 6: THE CONFIGNTIAL PROPERTY OF GARRY ROBERS TO GENORY THE SERVING SHALL OF BERNENDLED OF NAME WAS USED FOR THE ADDRESS OF THE LILUSTRATIC ARD MCT HOT BE LILUSTRATIC ARD MCT HOT BE LILUSTRATIC ARD MCT HOT BE LILUSTRATIC ARD MCT HOT BE LILUSTRATIC ARD MCT HOT BE MILL BE LIGALLY PROJED OO\CAD\	
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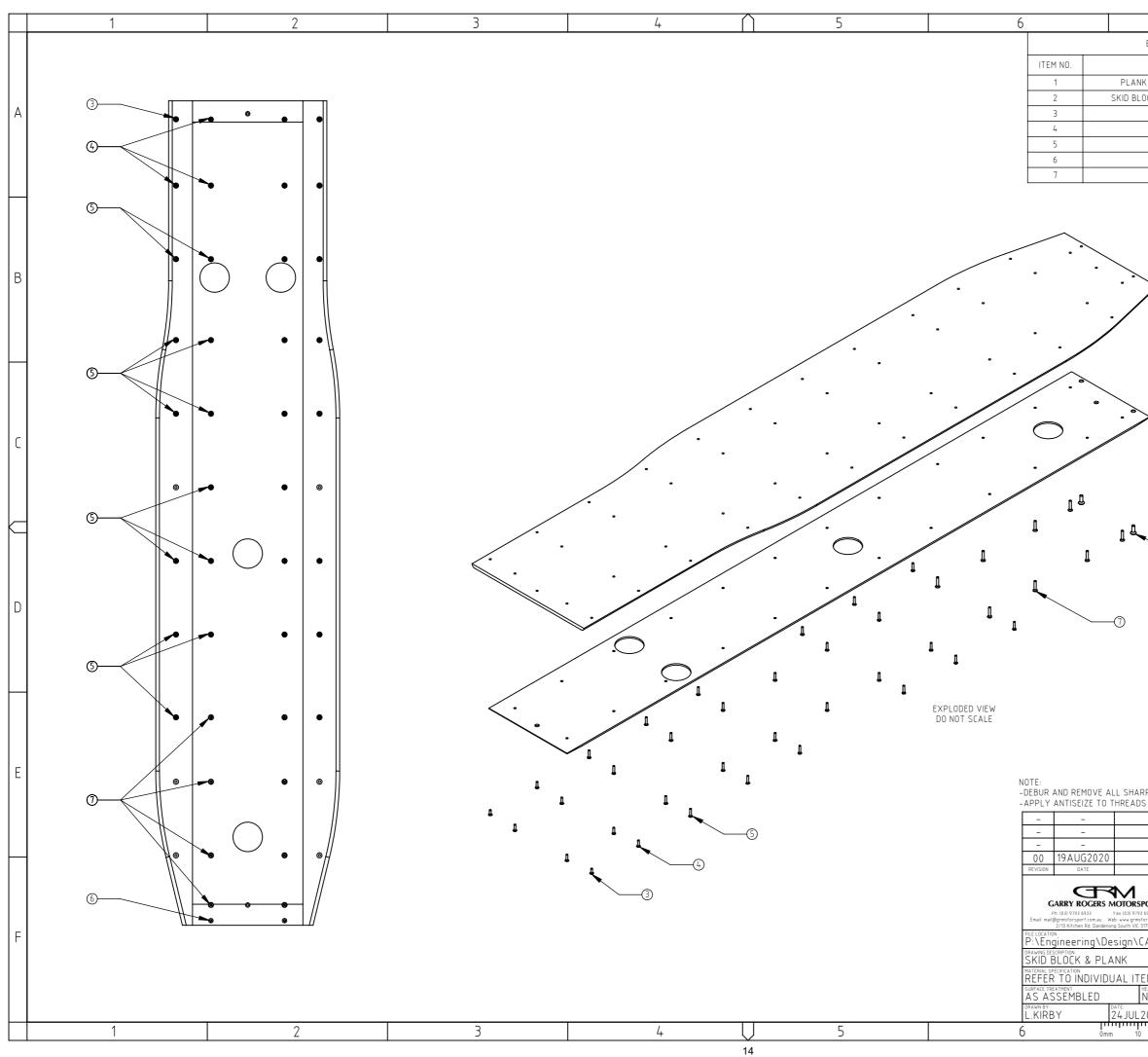
BED002-00 REAR FLOOR PART NUMBER QTY. NOTES ORK GRM-AA0682-00 2 Image: Construction of the construction o		7		8		
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ARP EDGES DS BEFORE ASSEMBLY	· · · · · · · ·				`	D
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CAD & Drawings\B- Vehicle Specific Assemblies\E- S5000\CAD\ CAD & Drawings\B- Vehicle Specific Assemblies\E- S5000\CAD\ BAUNIC REVISION BAUNIC REVISIO	3 6922 ptorsport.com.au	ALL DIMENSIONS IN MILLIMETRES, UNLESS NO GENERAL TOLERANCES UNLESS NOTED 0' LINEAR DIMENSIONS 0 0.25mm 0.0 0.1mm 0.00 0.01mm ANGULAR DIMENSIONS 0 0.05m 0.05m		AS 1100-1992 THIRD ANGLE PROJECTION DO ANT 5C 4 TO PANDA	THE CONFIDENTIAL GARRY ROGERS IS DRAWING SHALL ED, OR IN ANY WAY NUFACTURE OF THE IR UNIT HEREIN ND MUST NOT BE R PARTIES WITHOUT ANY INFINIGEMENT	
HEAT TREATMENT. MASS EST [Kg] SURFACE 3 2/ FINISH: PART NUMBER. 2020 CHECKED BY: DATE: SWEET(S): GRM-BE0002-00	CAD & Dr	rawings\B- Vehicle Sp	pecific Ass	semblies\E- S5000\C. DRAWI SHEET SCALE SHE	ADN NG REVISION: B EET SIZE:	F
NUNE - INIGHT GRM-BE0002-00 2020 CHECKED BY: DATE: SWEETIGS) GRM-BE0002-00	HEAT TREATMENT	T: MASS ES	ST (Kg) SURFACE		АЭ	
2020 4/7		ECKED BY: DATF:			2-00	
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	· •		'				OM TABLE - GRM-BE0002 REAR SIDEPODS & ENGINE CO		
						1		1	OTV
1					ITEM NO.	-		PART NUMBER	QTY.
					1		OVER, ENGINE S5000 - BODYWORK	GRM-AA0659-00	1
					2		SIDE POD ENGINE COVER MOUNT S5000 - BODYWORK	GRM-AA0678-02 GRM-AA0679-02	2
					3		SIDE POD ENGINE COVER MOUNT S5000 – BODYWORK SIDE POD ENGINE COVER MOUNT S5000 – BODYWORK	GRM-AA0738-00	2
					5		LY, REAR SIDEPOD RH S5000 - BODYWORK	GRM-AA0740-00	1
					6		LY, REAR SIDEPOD LH S5000 - BODY WORK	GRM-AA0741-00	1
					7	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	CSKS, M5x0.8 – 16LG	GRM-DA0471-00	18
					8		BHCS, M5x0.8 - 12LG	GRM-DA0541-00	12
					9		K NUT, M5	GRM-DA0556-00	12
					10	FASTENER, DZU	S 5/16"x .500" ALUMINIUM UNDERCUT (DZ-UA5500)	GRM-DA0648-00	8
	EXPLODED VIEW DO NOT SCALE								
				e		2 e		ISOMETRIC VIE DO NOT SCAL	W
	G C C C C C C C C C C C C C C C C C C C					-APPLY ANTISEIZE	PE ALL SHARP EDGES TO THREADS BEFORE ASSEMBLY	//	-
		ST Contractions				Ph: (03) 9793 6933 Email: mail@grmoforsport.com.a 2/13 Kitchen Rd, Dai FILE LOCATION: P:\Engineering\ DRA.LUNG DESCIDITION.	DESCRIPTION ALL DIMENSION ALL DIMENSIONS NOTED OTHERWIS GENERAL TOLERANCES INLESS NOTED OTHERWISE GENERAL TOLERANCES INLESS NOTED OTHERWISE LINE AR DIMENSIONS 0:025m 0:00:05m 0:00:05m 0:00:05 0	E. AS 1100-1992 THIED ANGLE PROJECTION DO NOT SCALE DRAWING	DRAWN CO DRAWN CO DRAWN CO DRAWN CO DRAWN CO DRAWNG S He GR SEPRODUCTO S SEPRODUCTO S SEPRODUCTO S SEPRODUCTO S SEPRODUCTO S DRAWNG CO DRAWNG CO DRAWNG S SHEET SI AS
						SURFACE TREATMENT: AS ASSEMBLED DRAWN BY: L.KIRBY	HEAT TREATMENT: MASS EST (Kg) SUR NONE – FINS 24 JUL 2020	GRM-BEC	002-

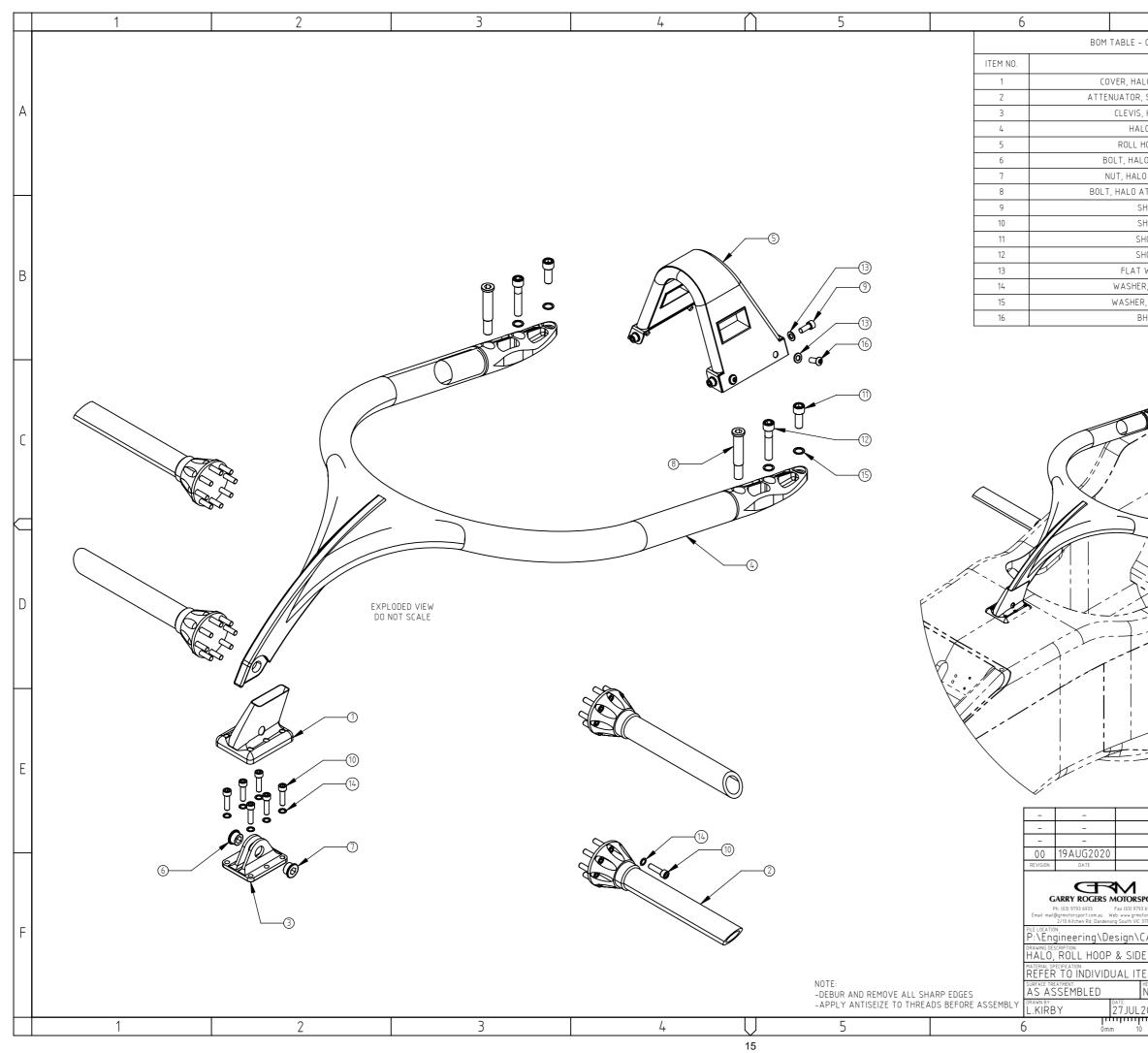


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BOM TA	ABLE - GRM-BE0002 REAR V	wing					
DESCR	RIPTION		P۵	RT NUMBER	0	TY.	
	AR WING S5000 - BODYWOR	ĸ		-AA0645-00		1	
	/ING S5000 - BODYWORK			-AA0675-01		2	
	'ERIAL - 5/16"x5/8"			-DA0380-00		10	Α
T, 5/16-24	UNF (MS21042-5)		GRM	-DA0419-00		4	
EX BOLT, 5/	'16 UNF - 1''LG		GRM	-DA0882-00		2	
BOLT, 5/16	UNF - 1-1/4"LG		GRM	-DA0883-00		2	
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ARP EDGES	ASSEMBLY				-	_	E
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SPORT 93 6922 oforsport.com.au 13175 CAD & Dr	DESCRIPTION ALL DIMENSIONS IN MILLINGETRES, UNLESS NOT GENERAL TREAMERS UNLESS NOTED OT LINEAR DIMENSIONS 0 0.025m 0.000 0.05 0.000 0.05 0.000 0.05 Cawings \B- Vehicle Sp	HERWISE.	THIRD DO NO	DT SCALE DRAWING	DRAWING	ARRY ROGERS DRA WING SHALL O, OR IN ANY WAY UPACTURE OF THE UINT HEREN D MUST NOT BE PARTES WITHOUT PARTES WITHOUT V.Y PURSUED.	F
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HEAT TREATMENT:	-	FINISH :					
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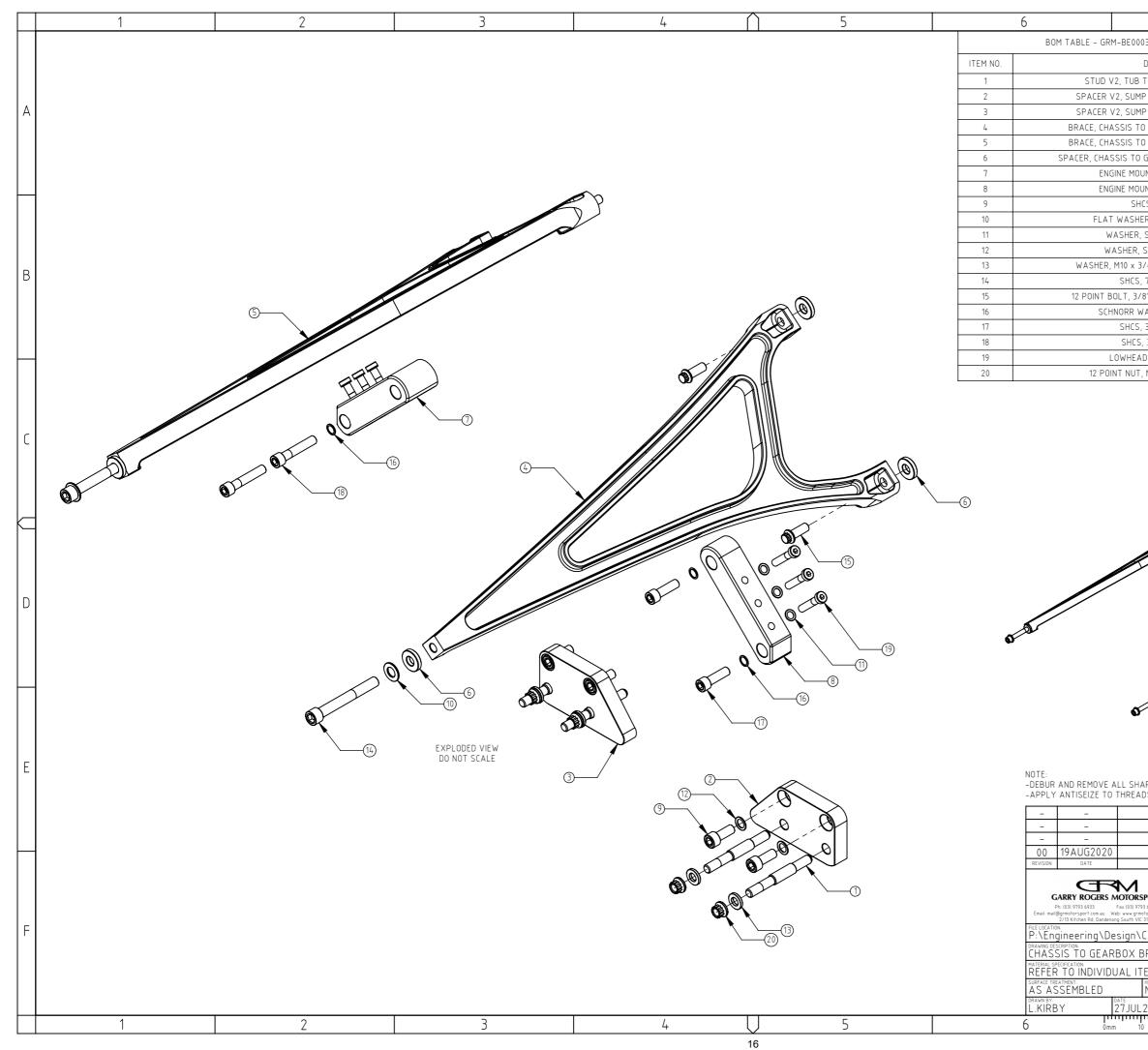
A 2 UPTRE LEARNING 1550-250 YCB 3 SIGNATE LIFER THAT WORK 5550-250 YCB 3 4 SIGNATE LIFER THAT WORK 5550-250 YCB 3 5 ALTAR WING 1550-250 YCB 3 6 TLATE VALUE 1550-250 YCB 3 7 FAR WING 1550-250 YCB 3 8 - - - 9 YCB X101 YCBC 550 3 10 SIGNATE X1 HARM 1550-250 YCB - 11 SIGNATE X1 HARM 1550-250 YCB - 12 YCB X101 YCBC 50 - - 13 SIGNATE X1 HARM 1550-250 YCB - - 14 YCB X101 YCBC 50 - - - 14 YCB X101 YCBC 50 - - - - 15 YCB X101 YCBC 50 - - - - - 15 YCB X101 YCBC 50 - - - - - - - - - - - - - - -	PART NUMBER QTY. GRM-AA0646-00 1
	GRM-AA0647-00 1
	GRM-AA0650-00 1
	GRM-DA0352-00 6
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NOTE: DEBUR AND REMOVE ALL SHARP EDGES	<u> </u>
00 19AUG2020 INITIAL REL Revision date description	
	THIS DRAWING IS THE CONFIDENTIA
GARRY ROGERS MOTORSPORT	DO THER WISE. DO THE
GARRY ROGERS MOTORSPORT 0.0 ± 0 mm Ph (03) 9193 6933 Fax (03) 9793 6922 ANGULAR DIMENSION 50 ± 0.5 ± 0.0 ±	n AS 1100–1992 THIRD ANGLE PROJECTION DO NOT SCALE DRAWING WILL BELEASED TO THE PRATES with WILL BE LEGALLY PURSUED.
F FLELOLATION P:\Engineering\Design\CAD & Drawings\A- GRM De	WILL BE LEGALL T PURSUED.
ASSEMBLY, COMPOSITE REAR WING S5000 - BODYW	
AASSEMBLET, ZOMPOSITE REAR WIND SSUUD - DODTW MATERIAL SPECIATION REFER TO INDIVIDUAL ITEMS	SHEET SCALE: SHEET SIZE: 1:8 A3
	SEST (Kg) SURFACE 3.2/ PART NUMBER
	GRM-AA0645-0
13 2 30 40 13 13 10 20 30 40	- (new section) GRM-AA0645-0 1/1 GRM-AA0645-0



BOM TABLE - GRM-BE0002-00 SKID BLOCK & PLANK DESCRIPTION PART NUMBER QTY. NK, UNDERFLOOR SS000 - BODYWORK GRM-AA0655-00 1 LOCK, UNDERFLOOR SS000 - BODYWORK GRM-AA0656-00 1 CSKS, M5x08 - 16LG GRM-DA0471-00 2 CSKS, M5x08 - 20LG GRM-DA0472-00 6 CSKS, M5x08 - 25LG GRM-DA0473-00 24 CSKS, M6x125 25LG GRM-DA0472-00 8		7		8			
DESCRIPTION PART NUMBER OTV. NR, UNDERLOOR S5000 - BODYWORK GRM-AA0555-00 1 LCK, UNDERLOOR S5000 - BODYWORK GRM-AA0555-00 1 CSKS, MS-08 - 201.0 GRM-DA0171-00 2 CSKS, MS-08 - 201.0 GRM-DA0172-00 2 CSKS, MS-08 - 201.0 GRM-DA0172-00 2 CSKS, MS-08 - 201.0 GRM-DA0172-00 2 CSKS, MS-08 - 201.0 GRM-DA0319-00 2 CSKS, MS-08 - 201.0 GRM-DA0872-00 8 CSKS, MS-08 - 201.0 GRM-DA0872-00 8 CSKS, MS-08 - 201.0 GRM-DA0872-00 8	BUN TAD		BIOCK 9 D				
NN, UNDERFLOOR S5000 - BODYWORK GRM-AA0655-00 1 LOCK, UNDERFLOOR S5000 - BODYWORK GRM-AA0655-00 1 CSKS, M5x08 - 16LG GRM-DA0471-00 2 CSKS, M5x08 - 25LG GRM-DA0473-00 2 CSKS, M5x125 Z5LG GRM-DA0872-00 8 MILEDERFLORE LDK SK MILEDERFLORE LDK SK MILEDERFLORE LDK SK MILEDERFLORE LDK SK MILEDERFLORE LEK SK			DLULN & P		_		
LDCK, UNDERFLOR SS000 - B0DYWORK GRM-AA0656-00 1 CSKS, M5x08 - 10LG GRM-DA0477-00 2 CSKS, M5x08 - 20LG GRM-DA0477-00 2 CSKS, M5x08 - 20LG GRM-DA0472-00 2 CSKS, M5x08 - 20LG GRM-DA0472-00 2 CSKS, M5x08 - 20LG GRM-DA0472-00 2 CSKS, M5x08 - 10LG GRM-DA059-00 2 CSKS, M5x08 - 10LG GRM-DA0872-00 8 CSKS, 1/4 UNC 125 LG GRM-DA0872-00 8 GO G G G GO G G G <t< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td></t<>							
CSKS, M5x08 - 16LG GRM-DA0471-00 2 A CSKS, M5x08 - 20LG GRM-DA0472-00 6 CSKS, M5x08 - 25LG GRM-DA0472-00 2 CSKS, M5x08 - 25LG GRM-DA0472-00 2 CSKS, M5x08 - 25LG GRM-DA0472-00 2 CSKS, M5x08 - 25LG GRM-DA0472-00 8 CSKS, M5x08 - 25LG GRM-DA0872-00 8 CSKS, M5x08 - 20LG GRM-DA0872-00 8 CSKS, M5x08 - 20LG GRM-DA0872-00 8 GSK GRM-GRA0800 8							
CSKS, M5:08 - 2016 GRM-DA0472-00 6 CSKS, M5:08 - 251.6 GRM-DA0472-00 24 CSKS, M5:125 251.6 GRM-DA0519-00 2 CSKS, 174 UNC 125 LG GRM-DA0872-00 8			17				Δ
CSKS, M5x0.8 - 25LG GRM-DA0473-00 24 CSKS, M5x1.25.25LG GRM-DA0579-00 2 CSKS, 1/4 UNC 125 LG GRM-DA0872-00 8 CSKS, 1/4 UNC 125 LG GRM-DA0872-00 8 GRM-DA0872-00 8 9 GRM-DE0002 9 9 9 GRM-DE0002-00 9 9 9 9 GRM-DE0002-00 9 9 9 9 9 GRM-DE0002-00 9 9 9 9 9 GRM-DE0002-00							
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TEMS SHEET SCALE SHEET SIZE NONE ASS EST (Kg) SURFACE PART NUMBER L2020 CHECKED BY. DATE: SHEET(S). L2020 CHECKED BY. DATE: SHEET(S). T/7	NLAD & Dr	awings\B- Vehicle Sp	pecific As	semblies\E-		ING REVISION:	'
TEMS 1:10 A3 HEAT TREATMENT: MASS EST (Kg) SURFACE PART NUMBER NONE - FINSH : GRM-BE00002-00 L2020 CHECKED BY: DATE: 7/7 GRM-BE00002-00				SHEET SCAL		В	
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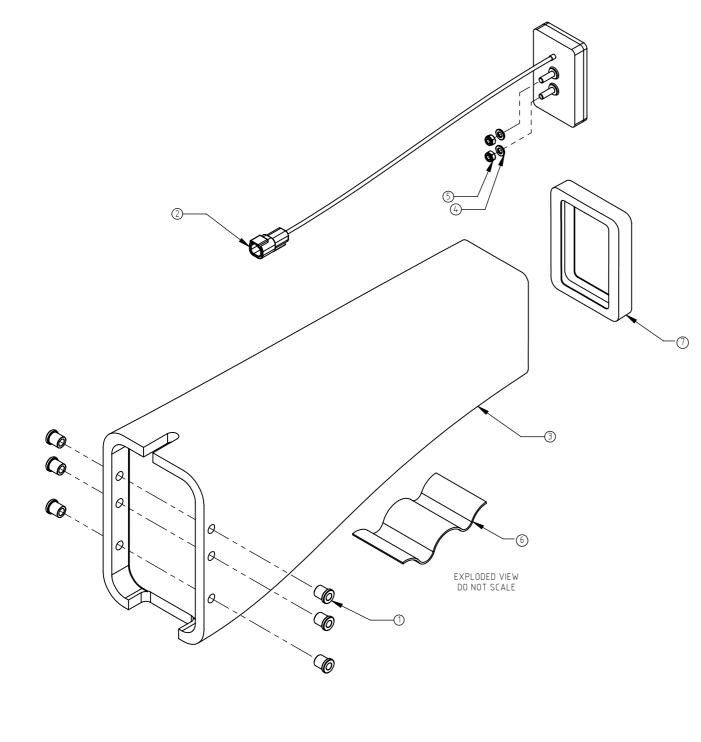
- GRM-BE0003-00 HALQ, ROLL HOOP & SIDE INTRUSION DESCRIPTION LO LEXIS 55000 - CHASSIS GRM-AC0727-00 I SDE IMPART S5000 - CHASSIS GRM-CC0142-00 I LO, S5000 - CHASSIS GRM-CC0145-00 I LO, S5000 - CHASSIS GRM-CC0168-00 I O LEVIS S5000 - CHASSIS GRM-CC0192-00 A TACHMENT S5000 - CHASSIS GRM-CC0192-00 A TACHMENT S5000 - CHASSIS GRM-CC0192-00 A HCS, M125 20LG GRM-DA0087-00 A HCS, M125 30LG GRM-DA0142-00 Z WASHER, METRIC - M8 GRM-DA0355-00 B R, SCHNORR METRIC - M8 GRM-DA0355-00 A SCHNORR METRIC - M8 GRM-DA0355-00 B GRM-DA0745-00 GRM-DA0745-	7	8	
DESCRIPTION PART NUMBER O.TY. NLD CLEVIS S5000 - CHASSIS GRM-AC0727-00 1 SIDE IMPACT S5000 - CHASSIS GRM-CC0145-00 1 LD S5000 - CHASSIS GRM-CC0145-00 1 LD S5000 - CHASSIS GRM-CC0145-00 1 LD OLEVIS S5000 - CHASSIS GRM-CC0145-00 1 LD OLEVIS S5000 - CHASSIS GRM-CC0172-00 2 JHLS, MIXI S5000 - CHASSIS GRM-CC0172-00 2 LHCS, MIXI S5000 - CHASSIS GRM-CC0172-00 2 HICS, MIXI S5000 - CHASSIS GRM-C0018-00 1 ATTACHMENT S5000 - CHASSIS GRM-C00172-00 2 HICS, MIXI S5000 - CHASSIS GRM-DA098-00 38 HICS, MIXI S5000 - CHASSIS GRM-DA098-00 38 HICS, MIXI S5000 - CHASSIS GRM-DA098-00 38 R, SCHNOR METRIC - MB GRM-DA098-00 38 R, SCHNOR METRIC - MI2 GRM-DA09745-00 4 HICS, MBXI 25 20LG GRM-DA09745-00 4 MILLINER GRM-DA09745-00 4 MILLINER GRM-DA09745-00			
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SIDE IMPACT \$5000 - CHASSIS GRM-CC0144-00 4 LO, S5000 - CHASSIS GRM-CC0145-00 1 LO, S5000 - CHASSIS GRM-CC0146-00 1 LO CLEVIS \$5000 - CHASSIS GRM-CC0146-00 1 LO CLEVIS \$5000 - CHASSIS GRM-CC0170-00 1 LO CLEVIS \$5000 - CHASSIS GRM-CC0170-00 2 HICS, MEXIZ \$2010 GRM-DA0142-00 2 HICS, MEXIZ \$2010 GRM-DA0142-00 2 WASHER, METRIC - M8 GRM-DA0355-00 8 R, SCHNORR METRIC - M12 GRM-DA0355-00 38 R, SCHNORR METRIC - M12 GRM-DA0375-00 4 HICS, MEXIZ \$2010 GRM-DA0375-00 4 WASHER, METRIC - M12 GRM-DA0745-00 4 HICS, MEXIZ \$2016 GRM-DA0745-00 4 WICS, MEXIZ \$2016 GRM-DA0745-00 4 USAND GRM-DA0745-00 </td <td></td> <td>PART NUMBER</td> <td></td>		PART NUMBER	
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HODP, SS000 - CHASSIS GRM-CC0168-00 1 CD CLEVIS SS000 - CHASSIS GRM-CC0169-00 1 TATCMMENT SS000 - CHASSIS GRM-CD012-00 2 SHCS, M8x125 20LG GRM-DA0087-00 4 SHCS, M8x125 20LG GRM-DA0087-00 4 SHCS, M8x125 20LG GRM-DA018-00 2 WASHER, METRIC - M8 GRM-DA0395-00 8 R, SCHNORR METRIC - M8 GRM-DA0395-00 4 SHCS, M8x125 20LG GRM-DA0395-00 4 SHCS, M8x125 20LG GRM-DA0395-00 4 SHCS, M8x125 20LG GRM-DA0395-00 4 SHCS, M8x125 20LG GRM-DA0745-00 4 SHCS, M8x125 20LG CRM-DA0745-00 4 SHCS, M8x125 20LG CRM-DA0745-00 4 SHCS, M8x125 20LG CRM-DA0745-00 4 SHCS, M8x125 20LG CRM-DA0745-00 4 SHCS, M8x125 20LG CRM-DA0745-00 4 SHCS, M8x125 20LG CRM-DA0745-00 4 SHCS, M8x125 20LG CRM-DA0745-00 5 SHCS, M8x125 20LG CRM-DA0745-00 5 SHCS, M8x125 20LG CRM-DA0745-00 5 SHCS, M8x125 20LG CRM-DA0745-00 CRM-DA0745	, HALO S5000 - CHASSIS	GRM-CC0145-00	1 A
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ATTACHMENT S5000 - CHASSIS GRM-CC0172-00 2 SHCS, Mex125 20LG GRM-DA0087-00 4 SHCS, Mex125 30LG GRM-DA0142-00 2 IntCS, MT2x175 30LG GRM-DA0148-00 2 IntCS, MT2x175 50LG GRM-DA0395-00 8 R, SCHNORR METRIC - M8 GRM-DA0395-00 38 R, SCHNORR METRIC - M12 GRM-DA0395-00 4 HICS, MT2x175 20LG GRM-DA0395-00 4 HICS, MT2x175 20LG GRM-DA0395-00 4 HICS, MT2x175 20LG GRM-DA0745-00 4 Intractioner METRIC - M12 GRM-DA0745-00 1 Intractioner METRIC - M12 GRM-DA0745-00 1 Intractioner METRIC - M12 GRM-DA00745	LO CLEVIS S5000 - CHASSIS	GRM-CC0168-00	1
SHCS, M8x125 20LG GRM-DA0087-00 4 SHCS, M8x125 30LG GRM-DA0087-00 38 HCS, M12x175 30LG GRM-DA0142-00 2 HCS, M12x175 30LG GRM-DA0142-00 2 HCS, M12x175 30LG GRM-DA0142-00 2 WASHER, MCTRIC - M8 GRM-DA0355-00 8 R, SCHNORR METRIC - M12 GRM-DA0395-00 38 R, SCHNORR METRIC - M12 GRM-DA03745-00 4 SHCS, M8x125 20LG GRM-DA0745-00 4 INTIAL RELEASE USA GRM-DA0745-00 4 INTIAL RELEASE USA INTIAL RELEASE USA INTIAL RELEASE INTIAL RELEASE USA USA INTIAL RELEASE USA INTIAL RELEASE INTIAL RELEASE USA USA INTIAL RELEASE US	.0 CLEVIS S5000 - CHASSIS	GRM-CC0169-00	1
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HLS, MI2X175 30LG HLS, MI2X175 40LG HLS, MI2X125 20LG HLS, MI2X125	SHCS, M8x1.25 20LG	GRM-DA0087-00	4
HLS, M12175 60LG GRM-DA0148-00 2 WASHER, METRIC - M8 GRM-DA0355-00 8 R, SCHNORR METRIC - M8 GRM-DA0355-00 38 R, SCHNORR METRIC - M12 GRM-DA0397-00 4 HICS, M6X125 20LG GRM-DA0377-00 4 HIC	SHCS, M8x1.25 30LG	GRM-DA0089-00	38
WASHER, METRIC - M8 GRM-DA0355-00 8 IR, SCHNORR METRIC - M8 GRM-DA0357-00 4 R, SCHNORR METRIC - M12 GRM-DA0397-00 4 SHCS, M8x125 ZOLG GRM-DA03745-00 4 INTERLEX, M8x125 ZOLG GRM-DA0745-00 4 INTERLEX, M8x125 ZOLG INTERLEX INTERLEX INTELLEX, M12 ZOLG INTERLEX INTERLEX INTERLEX INTELLEX INTERLEX INTERLEX INTERLEX INTERLEX INTELLEX INTELLEX INTERLEX INTERLEX INTERLEX INTELLEX INTELLEX INTELLEX INTELLEX INTELLEX INTELLEX INTELEX	HCS, M12x1.75 30LG	GRM-DA0142-00	2
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R. SCHNORR METRIC - M8 GRM-DA0395-00 38 R. SCHNORR METRIC - M12 GRM-DA0397-00 4 SHCS, M8x125 20LG GRM-DA03745-00 4 Image: Schwork and the second and the seco	WASHER, METRIC - M8	GRM-DA0355-00	8 R
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DE INTRUSION DRAVING REVISION DE INTRUSION Revision TEMS SHEET SCALE NONE - 1:6 A3 PART INDER SHEET SCALE 1:6 A3 CHECKED BY: DATE: 2020 DATE: 1/8 SHEET SCALE	SPORT ALL DIMENSIONS IN MILLIMETRES, UNLESS NOTED OTHERWISE, UNEAR DIMENSIONS 0.0 ± 0.1mm 104 SPORT 0.0 ± 0.025mm 0.00 ± 0.05mm 30 4522 0.0 ± 0.05mm 0.00 ± 0.05mm ANGULAR DIMENSIONS 0 ± 0.55 0.05 ± 0.055	AS 1100-1992 THIRD ANGLE PROJECTION DO NOT SCALE DRAWING	TY OF GARRY ROGERS TY HES DRAWING SHALL RODUCED, OR IN ANY WAY OR MANUFACTURE OF THE HEAT OR UNIT HEREIN TED, AND MUST NOT BE TO THER PARTES WITHOUT HESINT. ANY INFERNMENT E LEGALLY PURSUED
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DESCRIPTIO		PART NUMBER	QTY.	
	S5000 - CHASSIS	GRM-AC0677-01	4	
	H S5000 - CHASSIS H S5000 - CHASSIS	GRM-AC0680-00 GRM-AC0681-00	1	А
	RH S5000 - CHASSIS	GRM-AC0701-02	1	
	LH S5000 - CHASSIS	GRM-AC0702-02	1	
GEARBOX I	BRACE S5000 - CHASSIS	GRM-AC0703-00	6	
UNT, UPPER	2 LHS - S5000	GRM-CD0016-00	1	
UNT, UPPER	RHS - S5000	GRM-CD0023-00	1	
ICS, M10x1.5		GRM-DA0116-00	4	
	L - 7/16"x7/8"	GRM-DA0386-00	2	
	METRIC – M8 1ETRIC – M10	GRM-DA0395-00 GRM-DA0396-00	6	
	ILTRIC - 1910 IM - ARP(200-8689)	GRM-DA0551-00	4	
, 7/16" UNF		GRM-DA0761-00	2	В
'8" UNC x 1.	0LG - ARP(642-1000)	GRM-DA0783-00	4	
VASHER, IM	PERIAL - 3/8"	GRM-DA0831-00	4	
, 3/8" UNC ;	< 1.25LG	GRM-DA0936-00	2	
5, 3/8" UNC	x 2.0LG	GRM-DA0939-00	2	
D SHCS, M8	x1.25 40LG ARP(300-8343)	GRM-DA0961-00 GRM-DA1042-00	6	
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ARP EDGES DS BEFORE	ISOMETRIC VIEW DO NOT SCALE ASSEMBLY - -			E
	- INITIAL RELEASE		 LPK SMM	
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0 20	30 40 50 6	50 70 80	90 100)

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	I			4		L L	6	ABLE - GRM-BE0003-00 REAR CRASHBOX & WING		
							ITEM NO.		PART NUMBER	QTY.
								T PLATE, REAR WING S5000 - BODYWORK INSERT, REAR WING S5000 - BODYWORK	GRM-AA0651-03 GRM-AA0677-01	2
Α								D, REAR IMPACT ATTENUATOR - CHASSIS	GRM-AC0695-01	1 A
								LD, OIL LINE COVER RH - BODYWORK	GRM-AC0707-01	1
							5 SHI	LD, OIL LINE COVER LH - BODYWORK	GRM-AC0708-01	1
							6 ASSEM	BLY, REAR CRASH BOX S5000 – CHASSIS	GRM-AC0725-00	1
							7	SHCS, M10×1.5 40LG	GRM-DA0119-00	2
							8	SHCS, M12x1.75 35LG	GRM-DA0143-00	4
							9 10	SHCS, M12x1.75 50LG FLAT WASHER, METRIC - M10	GRM-DA0146-00 GRM-DA0356-00	6
							11	FLAT WASHER, METRIC - MI2	GRM-DA0357-00	2
								WASHER, SCHNORR METRIC - M8	GRM-DA0395-00	6
В							13	WASHER, SCHNORR METRIC - M12	GRM-DA0397-00	6 B
						\ \	14	SHCS, M8x1.0 30LG	GRM-DA0847-00	6 D
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							Ph: (03) 9793 6933	Eax (03) 9793 6922 ANGULAR DIMENSIONS 0 - 0.5	AS 1100–1992 ILLU THIRD ANGLE PROJECTION BELEAS	SED, FOR MANUFACTURE OF THE OMPONENT OR UNIT HEREIN JISTRATED, AND MUST NOT BE SED TO OTHER PARTIES WITHOUT
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							DRAWING DESCRIPTION	Design\CAD & Drawings\B- Vehicle Spec	ific Assemblies\E- S500	
								X & WING SUPPORTS	CHEET COMP	A
						1075	MATERIAL SPECIFICATION REFER TO INDIV	DUAL ITEMS	SHEET SCALE: 1:6	A 3
						NOTE: -DEBUR AND REMOVE ALL SHA	ARP EDGES SURFACE TREATMENT: AS ASSEMBLED	HEAT TREATMENT: MASS EST (kg		003-00
					· · · · · · · · · · · · · · · · · · ·	-APPLY ANTISEIZE TO THREAD	DS BEFORE ASSEMBLY L.KIRBY	DATE: 27JUL2020	SHEET(S): 3/8	
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								BOM TABLE - GRM-	AC0725-00 A
							ITEM NO.	DESCRIPTION	4
							1	TOP HAT, CRASH BOX TO MO	OUNT - CHAS
							2	ASSEMBLY, RAINLIGHT S5000 - EI	LECTRICAL &
A							3	CRASH BOX, S5000 -	CHASSIS
							4	FLAT WASHER, MET	RIC – M6
							5	NYLOC NUT, METRI	IC - M6
							6	COVER, RAIN LIGHT – REAR C	RASH BOX S
							7	LOCATOR, REAR JACK S50)00 - CHASSI



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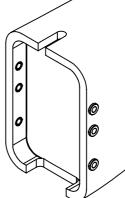
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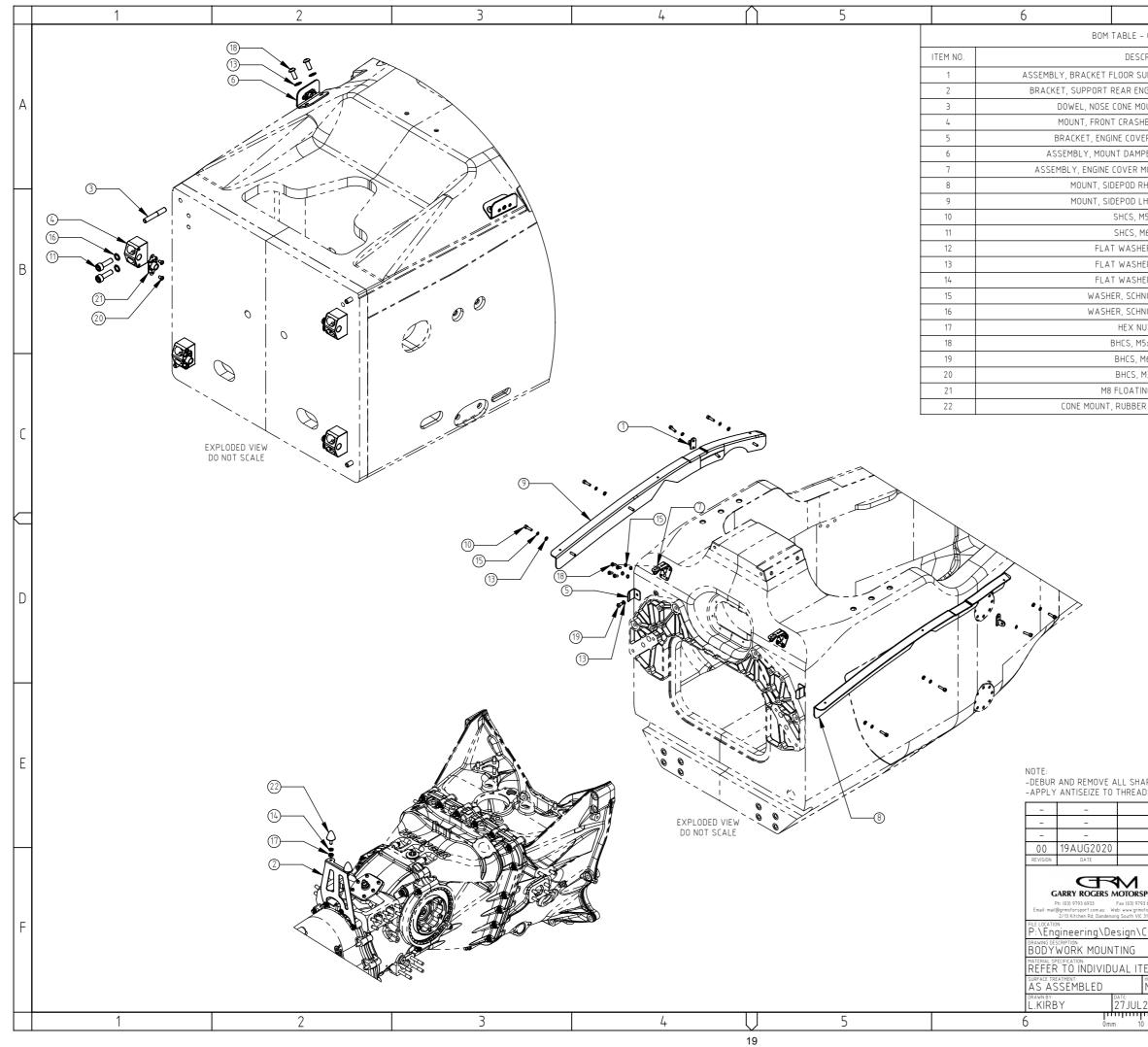
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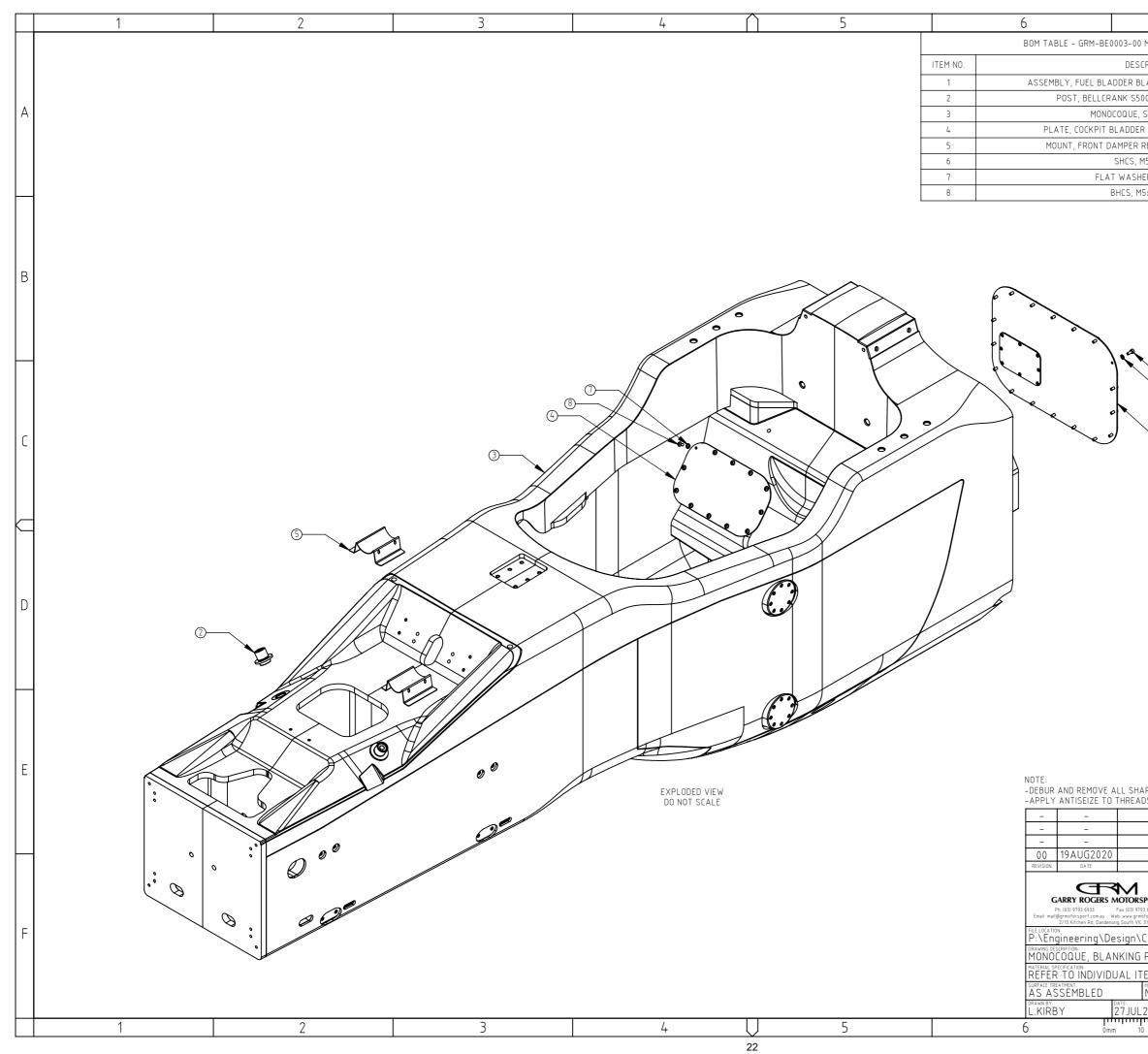
BOM TABLE - GRM-AC0725-00 ASSEMBLY, REAR CRASH BOX 55000 - CHASSIS DESCRIPTION PART NUMBER QTY. NOTES HAT, CRASH BOX TO MOUNT - CHASSIS GRM-AC0718-01 6								<u> </u>
	6			7		8		$\left - \right $
HAT, CRASH BOX TO MOUNT - CHASSIS GRM-AC0718-01 6 Y, RARUERIY - SOBO - ELECTRICAL & SAFETY GRM-AC0718-00 1 INCLUDES ITEM & T CRASH BOX, SOBO - CHASSIS GRM-AC0718-00 2 INCLUDES ITEM & T A PLAT WASHER, METRIC - M6 GRM-DA0325-00 2 INCLUDES ITEM & T A NYLOC NUT, METRIC - M6 GRM-DA0325-00 2 INCLUDES ITEM & T A R. RARUEGIT - RARC RASH IBOX S5000 GRM-AC0162-00 1 INCLUDES ITEM & T A SZATOR, REAR JACK SS000 - CHASSIS GRM-AC0162-00 1 INCLUDES ITEM & T A NOTE DEDUR AND REMOVE ALL SHARP EDGES ISOMETRIC VIEW DO NOT SCALE D INTEL METRIC NEW	BOM T	ABLE - GRM-A	AC0725-00 ASSEMBI	Y, REAR CRASH BOX	S5000 - CHAS	SIS		
Y. PAINLIGHT S5000 ELECTRICAL & SAFETY GRM-AT055-00 1 Includes item 6.8.7 CRASH BOX, S5000 FLAT WASHER, KETRIC - M0 GRM-AD035-00 2 Includes item 6.8.7 PLAT WASHER, KETRIC - M0 GRM-AD035-00 2 Includes item 6.8.7 Includes item 6.8.7 Image: Real Light - REAR CRASH BOX S5000 GRM-AD032-00 2 Includes item 6.8.7 Includes item 6.8.7 Image: Real Light - REAR CRASH BOX S5000 GRM-AD032-00 1 Includes item 6.8.7 Includes item 6.8.7 Image: Real Light - REAR CRASH BOX S5000 GRM-AD03-00 1 Includes item 6.8.7 Includes item 6.8.7 Image: Real Light - REAR CRASH BOX S5000 GRM-AD03-00 1 Includes item 6.8.7 Includes item 6.8.7 Image: Real Light - REAR CRASH BOX S5000 GRM-AD03-00 1 Includes item 6.8.7 Includes item 6.8.7 Image: Real Light - REAR CRASH BOX S5000 GRM-AD03-00 1 Includes item 6.8.7 Includes item 6.8.7 Image: Real Light - REAR CRASH BOX S5000 Image: Rear Light - REAR CRASH BOX S5000		DESCRIPTION		PART NUM	BER Q	TY.	NOTES	
CRASH BOX, SS00 - CHASSIS GBM-COAS-40 1 INCLUDES ITEM & A 7 FLAT WASHER, METRIC - MG GBM-CAA32-60 2 INCLUDES ITEM & A 7 R, RAN LIGHT - REAR CRASH BOX S5000 GBM-AA023-60 2 INCLUDES ITEM & A 7 R, RAN LIGHT - REAR CRASH BOX S5000 GBM-AA024-60 1 INCLUDES ITEM & A 7 DEATOR, REAR JACK S5000 - CHASSIS GBM-AA024-60 1 INCLUDES ITEM & A 7 DEATOR, REAR JACK S5000 - CHASSIS GBM-AC0162-00 1 INCLUDES ITEM & A 7 DEATOR, REAR JACK S5000 - CHASSIS GBM-AC0162-00 1 INCLUDES ITEM & A 7 NOTE: DEBUR AND REMOVE ALL SHARP EDGES INTIAL RELEASE	HAT, CRA	SH BOX TO MO	UNT - CHASSIS	GRM-AC071	8-01	6		
FLAT WASHER, METRIC - NG GRM-DA325-00 2 Image: Control of the contr				Y GRM-AT051	5-00	1		
NYLOC NUT, HE TRIC - M6 GRM-DA02.6-00 2 R, RAAN LIGHT - REAR (RASH BOX 55000 GRM-AD17H-00 1 DCATOR, REAR JACK S5000 - CHASSIS GRM-AD17H-00 1 DCATOR, REAR JACK S5000 - CHASSIS GRM-AD17H-00 1 DCATOR, REAR JACK S5000 - CHASSIS GRM-AD17H-00 1 DIAL CONSTRUCT GRM-AD17H-00 1	CRASH	BOX, S5000 -	CHASSIS	GRM-CC016	4-00	1 INCLUE	DES ITEM 6 & 7	Α
R. RAIN LIGHT - REAR CRASH BOX 55000 GRM-AA210-00 1 DEATOR, REAR JACK S5000 - CHASSIS GRM-AC010-20 1 ICATOR, REAR JACK S5000 - CHASSIS ICATOR ICATOR ICATOR, REAR JACK S5000 - CHASSIS ICATOR ICATOR ICATOR, REAR JACK S5000 - CHASSIS ICATOR ICATOR ICATOR ICATOR ICATOR ICATOR ICATOR	FLAT \	WASHER, METF	RIC – M6	GRM-DA035	4-00	2		
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	OCATOR, RI	EAR JACK S50	00 - CHASSIS	GRM-CC016	2-00	1		
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AS ASSEMBLED NUNE - INIGHT GRAM BY: DRAWN BY: L.KIRBY 27JUL2020 CHECKED BY: DATE: SHEETIGS: 1/1 GRM-AC0725-00	FILE LOCATIO PILE LOCATIO PILE LOCATIO DRAWING DES ASSEN MATERIAL SP REFER SURFACE TR	CARRY ROGERS Ph. (3) 9793 6933 (genetorsport Com.au 2/13 Kitchen Rd, Dander ON gineering \D SCRIPTION MBLY, REAR PECIFICATION REATION TO INDIVID EATHENT	Fax (03) 9793 6922 Web way gmotorsport.com.au ong South VC 3175 R CRASH BOX S5 UAL ITEMS	GENERAL TOLERANCES UNLESS NO LINEAR DIMENSIONS 0.02 ANGULAR DIMENSIONS 0.02 ANGULAR DIMENSIONS 0.02 AWINGS\A- GRM DE 0000 - CHASSIS	TED OTHERWISE. mm mm esigned\C - 1 ASS EST (Kg) SURFACE	THIRD ANGLE PROJECTION DO NOT SCALE DRAWING Chassis\CAD\ SHEET SCALE 1:4	PROPERTY OF GARNY RODERS HOTORSHOFT, IN EGAANING SALLY NET HE REPROJUCED, OR IN ANY VAY UCCOPPORTUNE TO BANK THE ANY VAY UCCOPPORTUNE OR WAIT HERE AND THE RELARATE TO INFORMATION OF BE RELARATE TO INFORMATION OF BE WILL INFORMATION OF BE UNDERSTITUTION OF THE SALLY SHEET SALLY.	F
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- GRM-BE0003-00 BODYWORK MOUNTING			
CRIPTION	PART NUMBER	QTY.	1
UPPORT CABLE 15MM – BODYWORK	GRM-AA0689-00	2	1
NGINE COVER S5000 – BODYWORK	GRM-AA0692-01	1	1
IOUNT S5000 - BODYWORK	GRM-AA0697-00	4	A
HBOX S5000 – BODYWORK	GRM-AA0714-00	4	1
ER GUIDE S5000 - CHASSIS	GRM-AC0705-00	2	1
PER COVER S5000 - CHASSIS	GRM-AC0723-00	2	1
MOUNT FRONT S5000 - CHASSIS	GRM-AC0728-00	2	1
RH - S5000 BODYWORK	GRM-CA0210-00	1	1
LH - S5000 BODYWORK	GRM-CA0211-00	1	
M5x0.8 20LG	GRM-DA0046-00	8	1
M6x1.0 20LG	GRM-DA0064-00	8	-
IER, METRIC – M4	GRM-DA0352-00	2	-
IER, METRIC - M5	GRM-DA0353-00	10	+
	GRM-DA0354-00	2	B
HER, METRIC – M6			-
INORR METRIC - M5	GRM-DA0393-00	16	-
NORR METRIC - M6	GRM-DA0394-00	8	-
IUT, M6x1.0	GRM-DA0818-00	2	-
15x0.8 - 12LG	GRM-DA0541-00	12	⊢
M6x1.0 12LG	GRM-DA0565-00	2	-
M3x0.5 5LG	GRM-DA0707-00	8	4
ING NUT PLATE R BUMPER (RS 720-3332)	GRM-DA0737-00	4	4
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DS BEFORE ASSEMBLY INITIAL RELEASE DESCRIPTION ALL DIMENSIONS IN MILLIMETRES, UNLESS NOTED OTHERN	VISE.	 LPK SMM DRAWN CHECKED MS DRAWN G THE CONFIDENTIAL PROPERTY OF CARPY PROCESS	E
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AND S BEFORE ASSEMBLY INITIAL RELEASE DESCRIPTION ALL DIVENSIONS IN MULLIVETRES. UNLESS NOTED OTHERWISE UNEAR DIVENSIONS ON ED OTHERWISE CAD & Drawings\B- Vehicle Specific EMS INTENTIENT: NONE CHECKED BY. DATE:	AS 100-1992 THED ANGLE PROJECTION DO NOT SCALE DRAVING C Assemblies\E- S50 SHEET SCALE 1:9 RFACE 3.2/ SHEET SCALE 1:9 GRM-BE	L L	E
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				ITEM NO. 1 2 3 4 5 6 7 8 9	BOM TABLE - GRM-BE0003-1 DESCRIPTION EXTENSION, MIRROR STALK 40MM S5000 MIRROR, RH S5000 - BODYWU WINDSCREEN, S5000 - CHAS SHCS, M6x1.0 120LG FLAT WASHER, METRIC - M FLAT WASHER, IMPERIAL - 1/4' BHCS, M4x0.7 10LG WASHER RUBBER, 60x220x1.	PART NUMBER 00 - BODYWORK GRM-AA0694-00 VORK GRM-CA0195-00 VORK GRM-CA0196-00 SSIS GRM-CC0165-00 GRM-DA0080-00 GRM-DA0080-00 M4 GRM-DA0352-00 *"x3/4" GRM-DA0377-00 GRM-DA0696-00 GRM-DA0696-00	2 1 1 2 5 2 5 2 5 2 5 5 5
				1 2 3 4 5 6 7 8	EXTENSION, MIRROR STALK 40MM S5000 MIRROR, RH S5000 - BODYWI MIRROR, LH S5000 - BODYWI WINDSCREEN, S5000 - CHAS SHCS, M6x1.0 120LG FLAT WASHER, METRIC - M FLAT WASHER, IMPERIAL - 1/4 BHCS, M4x0.7 10LG	00 - BODYWORK GRM-AA0694-00 VORK GRM-CA0195-00 VORK GRM-CA0195-00 SSIS GRM-CC0165-00 GRM-DA0080-00 M4 GRM-DA0352-00 4"x3/4" GRM-DA0377-00 GRM-DA0696-00	2 1 1 2 5 2 5 2 5 2 2 2 3 2 3 2 3 2 3 3 3 4 4 5 5 2
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				3 4 5 6 7 8	MIRROR, RH S5000 – BODYWI MIRROR, LH S5000 – BODYWI WINDSCREEN, S5000 – CHAS SHCS, M6x1.0 120LG FLAT WASHER, METRIC – M FLAT WASHER, IMPERIAL – 1/4 BHCS, M4x0.7 10LG	VORK GRM-CA0195-00 VORK GRM-CA0196-00 SSIS GRM-CC0165-00 GRM-DA0080-00 M4 GRM-DA0352-00 4"x3/4" GRM-DA0377-00 GRM-DA0696-00	1 1 2 5 2 5 2 5 2 2 2 2 2 2
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				5 6 7 8	SHCS, M6x1.0 120LG FLAT WASHER, METRIC - M FLAT WASHER, IMPERIAL - 1/4' BHCS, M4x0.7 10LG	GRM-DA0080-00 M4 GRM-DA0352-00 4"x3/4" GRM-DA0377-00 GRM-DA0696-00	2 5 2 5 5 2 2 2 2 2
				6 7 8	FLAT WASHER, METRIC – M FLAT WASHER, IMPERIAL – 1/4 BHCS, M4x0.7 10LG	M4 GRM-DA0352-00 +"x3/4" GRM-DA0377-00 GRM-DA0696-00	5 2 5 2 2
				7 8	FLAT WASHER, IMPERIAL - 1/4' BHCS, M4x0.7 10LG	+"x3/4" GRM-DA0377-00 GRM-DA0696-00	2 5 2
				8	BHCS, M4x0.7 10LG	GRM-DA0696-00	2
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						SIONS IN MILLIMETRES, UNLESS NOTED OTHERWISE. AL TOLERANCES UNLESS NOTED OTHERWISE. EWSIONS 0 t 0.25mm	THIS DRAWING IS THE CONFIDENTIAL PROPERTY OF GARRY ROGERS MOTORSPORT. THIS DRAWING SHALL NOT BE REPRODUCED, OR IN ANY WAY
					GARRY ROGERS MOTORSPORT	0.0 <u>•</u> 0.1mm	UTILISED, FOR MANUFACTURE OF THE COMPONENT OR UNIT HEREIN ILLUSTRATED, AND MUST NOT RE
					cmail: mail@gmotorsport.com.au Web: www.grmotorsport.com.au 2/13 Kitchen Rd, Dandenong South VIC 3175 FILE LOCATION:		RELEASED TO OTHER PARTIES WITHOUT WRITTEN CONSENT. ANY INFRINGEMENT WILL BE LEGALLY PURSUED.
					P:\Engineering\Design\CAD & Drawings	s\B- Vehicle Specific Assemblies\E- S	5000\CAD\ DRAWING REVISION:
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					REFER TO INDIVIDUAL ITEMS		SHEET SIZE: A3
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					BOM TABLE - GRM-BE0003-00 SEAT, SEATBELTS	S& HEADREST	
					ITEM NO. DESCRIPTION	PART NUMBER	QTY.
					1 TAG, HEADREST CLIP S5000 - INTERIOR	GRM-A10528-00	2
					2 SPACER, SEAT BELT MOUNT S5000 - SAFETY	GRM-AT0470-00	4
А					3 HEADREST, S5000 - INTERIOR	GRM-CB0014-00	1 A
					4 SAFETY SEAT, S5000 - INTERIOR	GRM-CB0015-00	1
					5 MOUNT, TOP BELT LOOP S5000 - INTERIOR	GRM-CB0036-00	2
					6 PIN, SEAT LOCATOR S5000 - INTERIOR	GRM-CB0037-00	4
					7 HARNESS. SABELT S5000 - INTERIOR 8 LOCATING PIN, HEADREST S5000 - CHASSIS	GRM-CB0038-00 GRM-CC0173-00	2
					9 SHCS, M6x1.0 25LG	GRM-DA0065-00	4
					10 WASHER, SCHNORR METRIC - M6	GRM-DA0394-00	4
					11 WASHER, SCHNORR METRIC - M8	GRM-DA0395-00	4
					12 COTTER PIN, 1-16Ø - 1~1-8LG	GRM-DA0734-00	2
В					13 BHCS, M8x1.25 40LG	GRM-DA0749-00	4 B
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F					ALL DIMENSIONS IN MILLIMETRES, UNLESS N GARRY ROCERS MOTORSPORT Ph. (03) 9793 6933 5 F 24 (03) 9793 6922 Email mail/genotorsport.com au 2/15 Kitchen Rd, Dandenong South VIC 3175 FRE LOCATION P: Engineering \Design \CAD & Drawings \B- Vehicle S DRAWNG DESCRIPTION SEAT, SEAT BELTS & HEADREST MATERIAL SPECIATION REFER TO INDIVIDUAL ITEMS	NOTED OTHERWISE. OTHERWISE. OTHERWISE. AS 100-1922 THIRD ANGLE PROJECTION DO NOT SCALE DRAWNO Specific Assemblies \E- S5000 OR. SHEET SCALE. 1:10	AVING IS THE CONFIDENTIAL ERTY OF GARRY ROGERS OPRT. THIS DRAWING SHALL PERDOLICID, OR N ANY WAY FOR NAMUFACTURE OF THE PROMIN OR UNIT HEREIN RATED, ANA PUIST NOT BE TO THEP PARTE SWITHOUT CONSENT, ANY INFRINGEMENT BE LEGALLY PURSUED.
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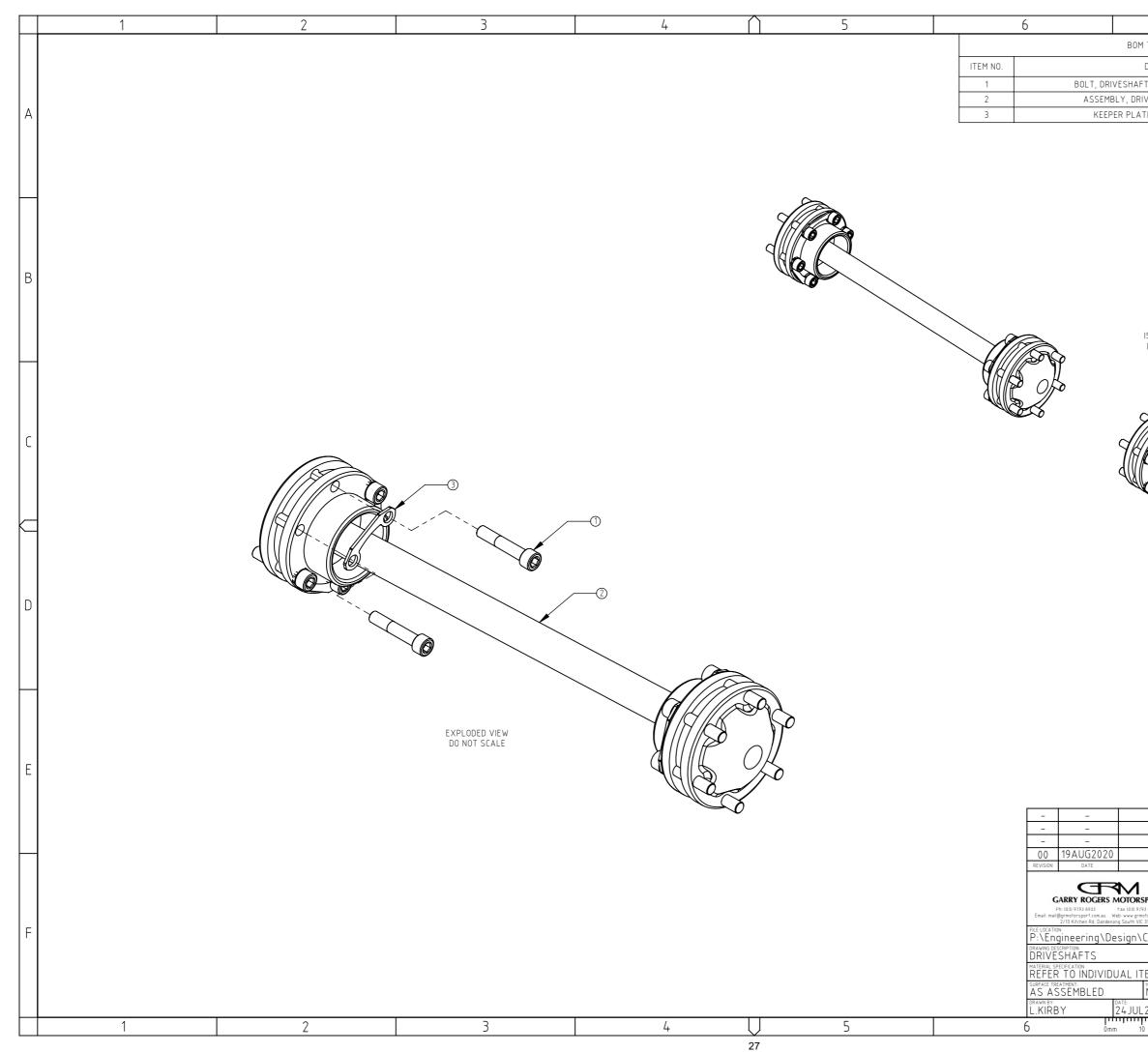
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MONOCOQUE, BLANKING PLATES & FR	ONT ROCKE	ER POS	STS			
RIPTION		P۵	RT NUMBER	n	TY.	
ANKING PLATE S5000 - CHASSIS			-AC0721-00		1	
100 - FRONT SUSPENSION			-AE0721-00		2	
S5000 - CHASSIS			-CC0143-00		1	Α
BLANKING S5000 - CHASSIS			-CC0167-00		1	
RESERVOIR S5000 - CHASSIS			I-CC0171-00		2	
15×0.8 12LG			-DA0044-00		18	
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							BOM TABLE - GRM-BE000		
					-	ITEM NO.	DESCRIPTION PLATE, BALLAST 2KG PEDAL BOX S5000 - CHASSIS	PART NUMBER GRM-AC0716-00	QTY. NOTES x OPTIONAL QTY
					-	2	PLATE, BALLAST 3KG COCKPIT S5000 - CHASSIS	GRM-AC0717-00	x OPTIONAL QTY
А						3	SHCS, M8x1.25 30LG	GRM-DA0089-00	4 ADJUST LENGTH AS REQUIRED
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							 00 19AUG2020 REVISION DATE GARRY ROGERS MOTORSPORT	- INITIAL RELEAS	SE LPK SMM
F							Ph (03) 973 6933 Email mail@gmoforsport.com au Web www.gmotorsport.co 2/13 Kitchen Rd, Dandenong South VIC 3175 FILE LOCATION P:\Engineering\Design\CAD & DRAWING DESCRPTION BALLAST		ecific Assemblies\E- S5000\CAD\ DRAWING REVISION A
			1				MATERIAL SPECIFICATION REFER TO INDIVIDUAL ITEMS SURFACE TREATMENT AS ASSEMBLED NONE DRAWN BY DATE L.KIRBY 27 JUL 2020	CHECKED BY: DATE:	SHEET SCALE. SHEET SZE. 1:5 A3 (Kg) SURFACE FINISH : SHEET(S) 8/8 GRM-BE0003-00
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		4		1		
					BOM TABLE - GRM-CD0026-00 ASSEMBLY, TRANSAXLE S5000	
				ITEM NO.	DESCRIPTION	PART NUMBER QTY.
				1	ASSEMBLY, GEAR POSITION SENSOR S5000 - ELECTRICAL	GRM-AT0508-00 1
				2	ASSEMBLY, SHIFT SOLENOID S5000 - ELECTRICAL	GRM-AT0510-00 2
А				3	FILTER, TRANS OIL (2605P) - RYCO	GRM-CD0072-00 1
				4	SENSOR, FLUID TEMPERATURE - BOSCH (0 280 130 026)	GRM-CH0048-00 3
				5	SHCS, M8x1.25 45LG WASHER, SCHNORR METRIC - M8	GRM-DA0092-00 2 GRM-DA0395-00 2
				6	NUT, ARP M8x1.25 (300-8310)	GRM-DA0395-00 2 GRM-DA0536-00 2
	DO NOT SCALE			8	BHCS, M4x0.7 12LG	GRM-DA0697-00 2
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						NOT BE REPRODUCED, OR IN ANY WA UTILISED, FOR MANUFACTURE OF TH COMPONENT OR UNIT HEREIN
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		- OF			ASSEMBLY, TRANSAXLE S5000 - DRIVELINE	
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					AS ASSEMBLED NUNE -	
					DRAWN BY: DATE: CHECKED BY: DATE:	GRM-CD0026-00
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						BOM TABLE - GRM-BE0	004-00 STARTER, SLAVE, ROCKER POSTS & TRA	NS AUX	
					ITEM NO.	D	SCRIPTION	PART NUMBER	QTY.
					1	ASSEMBLY, BELLHOUSING TO	SLAVE INPUT LINE S5000 - DRIVELINE	GRM-AD0423-00	1
					2		SLAVE BLEED LINE S5000 - DRIVELINE	GRM-AD0424-00	1
4					3		S5000 - REAR SUSPENSION	GRM-AG0444-01	2
					4	ASSEMBLY, STARTE	R MOTOR - TILTON(54-41547)	GRM-CD0073-00	1
					5	ASSEMBLY, CLUTO	H SLAVE CYLINDER - S5000	GRM-CD0074-00	1
					6	SHC	5, M6x1.0 35LG	GRM-DA0067-00	3
					7	FLAT WA	SHER, METRIC – M6	GRM-DA0354-00	3
					8	WASHER, S	CHNORR METRIC - M6	GRM-DA0394-00	3
					9	BHCS	, M5x0.8 - 10LG	GRM-DA0540-00	2
					10	MOUNT, EXTRA HE	AVY CABLE TIE – FASTENER	GRM-DA0597-00	2
					11	SCHNORR WA	SHER, IMPERIAL - 5/16"	GRM-DA0830-00	2
		(3)			12	SHCS,	5/16" UNF 1.25LG	GRM-DA0891-00	2
3		5			13		ARB FITTING - AEROFLOW (AF404-06BLK)	GRM-DD0024-00	1
		F L			14	PUSH IN OIL ADAPTOR	R, SPEEDFLOW (708-12-50-BLK)	GRM-DD0106-00	2
C D									
				EXPLODED VIEW DO NOT SCALE		 00 19AUG2020 REVISION DATE CARRY COCCESS N Ph (03) 7973 633 Email mail@gmotorsport.com au Wi 2/13 Kitchen Rd, Dandenor FILE LOCATION P:\LEngineering\De DOBAWING DESCRIPTION STARTER, SLAVE, MATERIAL SPECIFICATION REFER TO INDIVIDU SURFACE IREATMENT ASS SEMBLED DRAWN BY	THREADS BEFORE ASSEMBLY INITIAL RELEASE DESCRIPTION ALL DIMENSIONS IN MILLIMETES, UNLESS NOTED OTHERWISE UNCORSPORT ALL DIMENSIONS IN MILLIMETES, UNLESS NOTED OTHERWISE UNCONSPORT South VIC 3175 sign\CAD & Drawings\B- Vehicle Specif ROCKER POSTS & TRANS AUX AL ITEMS HEAT TREATMENT: NONE ATE INFORMATION	ERWISE. A 5 1100-1992 THIRD ANGLE PROJECTION DO NOT SCALE DRAWING	DRAWING REVISION: B SHEET SIZE: A3
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							BOM TABLE - GRM-CD0074-00 ASSEMBLY, CLUTCH SLAVE CYLINDER	2 - S5000	
						ITEM NO.	DESCRIPTION	PART NUMBER	QTY.
						1	PISTON, 18MM STROKE - CLUTCH SLAVE CYLINDER	GRM-CD0081-00	1
						2	FULCRUM, 38MM DIAMETER – CLUTCH SLAVE CYLINDER	GRM-CD0082-00	1
A						3	BODY, 18MM STROKE - CLUTCH SLAVE CYLINDER	GRM-CD0083-00	1
						5	QUAD RING, EPDM BS129 QUAD RING, EPDM BS136	GRM-DB0014-00 GRM-DB0015-00	1
						6	BEARING, DEEP GROOVE 40x62x12 (6908)	GRM-DC0026-00	1
						7	CRUSH WASHER, 3/8-M10 - SPEEDFLOW (901-03)	GRM-DD0061-00	2
						8	ADAPTER, MALE WASHER SEAL M10x1.25 TO DASH 3 - SPEEDFLOW(352-03)	GRM-DD0114-00	2
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							ASSEMBLY, CLUTCH SLAVE CYLINDER - S5000	SHEFT SCALE-	A
							MATERIAL SPECIFICATION REFER TO INDIVIDUAL ITEMS Suprace treatment: Heat treatment: Mass est (kg) [SL	SHEET SCALE: 2:3 JRFACE 3.2/ PART NUMBER:	SHEET SIZE: A3
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	I	Ĺ		4		0	BOM TABLE - GRM-BE0004-00 SHIFT SYSTEM		
						ITEM NO.	DESCRIPTION	PART NUMBER	QTY.
						1	FITTING, AIR TANK S5000 - DRIVELINE	GRM-AD0421-01	1
						2 ASSEMBLY	, COMPRESSOR TO RESERVOIR HOSE S5000 - DRIVELINE	GRM-AD0429-00	1
А							BLY, RESERVOIR TO SHIFTER LINE S5000 - DRIVELINE	GRM-AD0430-00	1
							IK, PNUEMATIC SHIFT SYSTEM S5000 - DRIVELINE NG PLUG, G1/2 THREAD INTERNAL HEX - FESTO(3571)	GRM-CD0066-00 GRM-CD0067-00	1
							COMPRESSOR, SHIFTER S5000 - DRIVELINE	GRM-CD0068-00	1
							NSOR, FLUID PRESSURE - BOSCH (0 281 006 119)	GRM-CH0019-00	1
						8	FLAT WASHER, METRIC - M4	GRM-DA0352-00	4
						9	CSKS, M4x0.7 25LG	GRM-DA0451-00	4
						10	K NUT, M4 DOWTY WASHER, METRIC – M20	GRM-DA0555-00 GRM-DA0812-00	4
							PRESSURE RELIEF VALVE, 1035KPA 1/4BSP	GRM-DD0094-00	1
R						13 DASH 6	, SWIVEL T WITH MALE PORT - SPEEDFLOW (145-06)	GRM-DD0095-00	1
D						14 EXPAN	NDER, DASH 4 TO DASH 6 - SPEEDFLOW(951-04-06)	GRM-DD0097-00	1
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						GARRY RO Pb: (03) 9793 69	GERS MOTORSPORT 0.0 ± 0.1mm 33 Fax 1031 9793 6977 0.00 ± 0.05mm	AS 1100-1992	I BE REPRODUCED, OR IN ANY WAY LISED, FOR MANUFACTURE OF THE COMPONENT OR UNIT HEREIN LLUSTRATED, AND MUST NOT BE
						Email: mail@grmotorsport. 2/13 Kitchen R	ANGULAR DIMENSIONS 0 ± 0.5 ANGULAR DIMENSIONS 0 ± 0.5 0.0 ± 0.05 0.5 0.5 0.5 0.5 0.5 0.5 0.5	DO NOT SCALE DDAWING WRIT	ASED TO OTHER PARTIES WITHOUT ITEN CONSENT. ANY INFRINGEMENT WILL BE LEGALLY PURSUED.
							ng\Design\CAD & Drawings\B- Vehicle Specific	Assemblies\E- S500	
						DRAWING DESCRIPTION SHIFT SYSTE MATERIAL SPECIFICATION	Μ	SHFFT SCALF.	В
						CLIDEACE TOEATMENT.	DIVIDUAL ITEMS	RFACE 3.22 PART NUMBER:	A3
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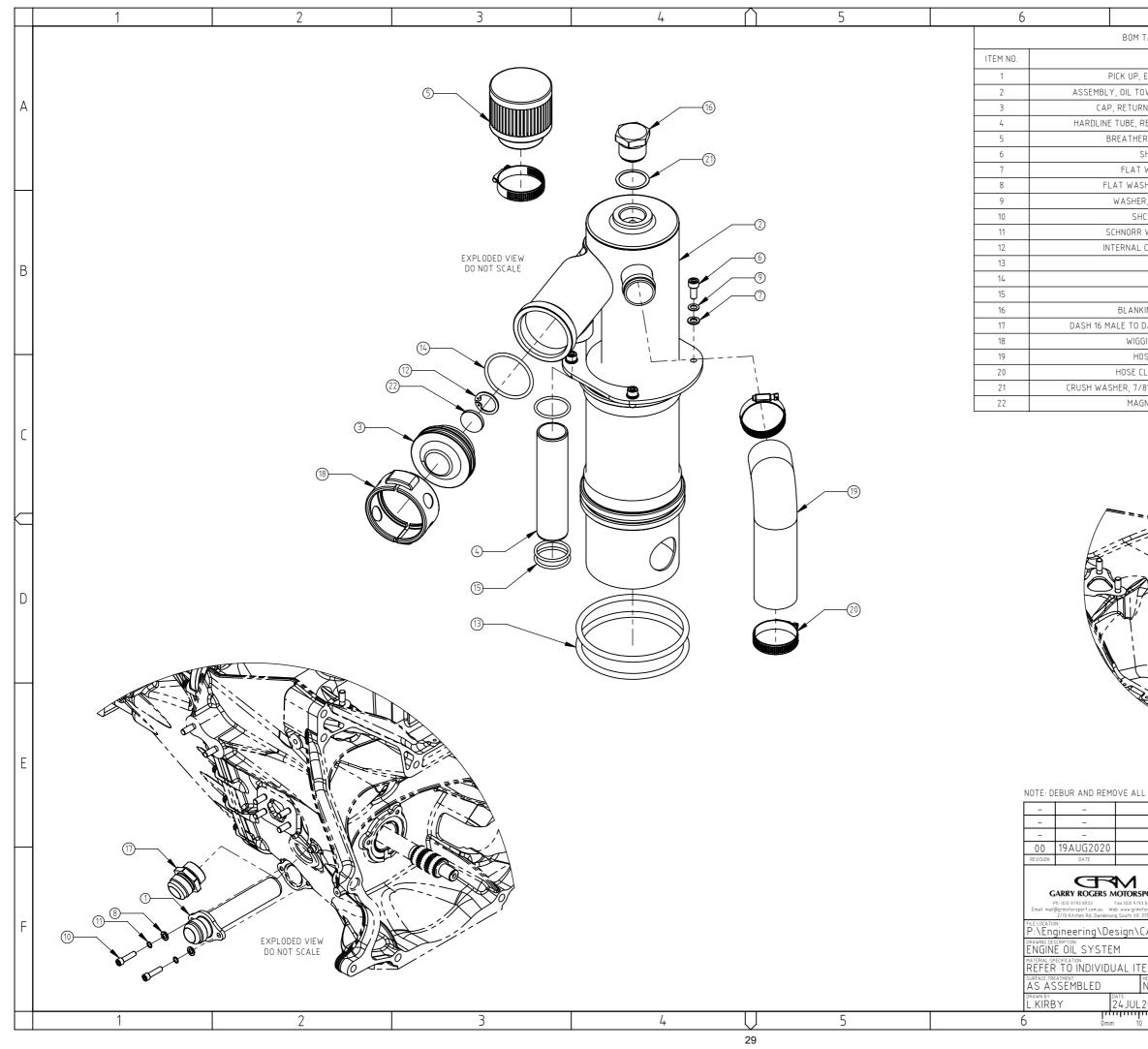
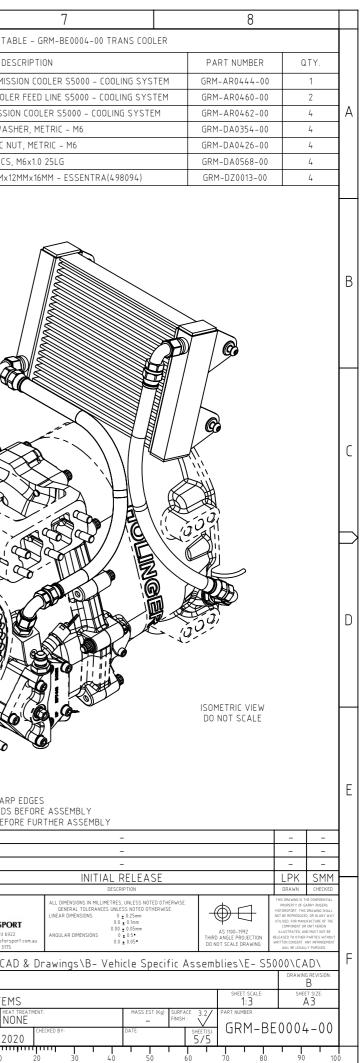
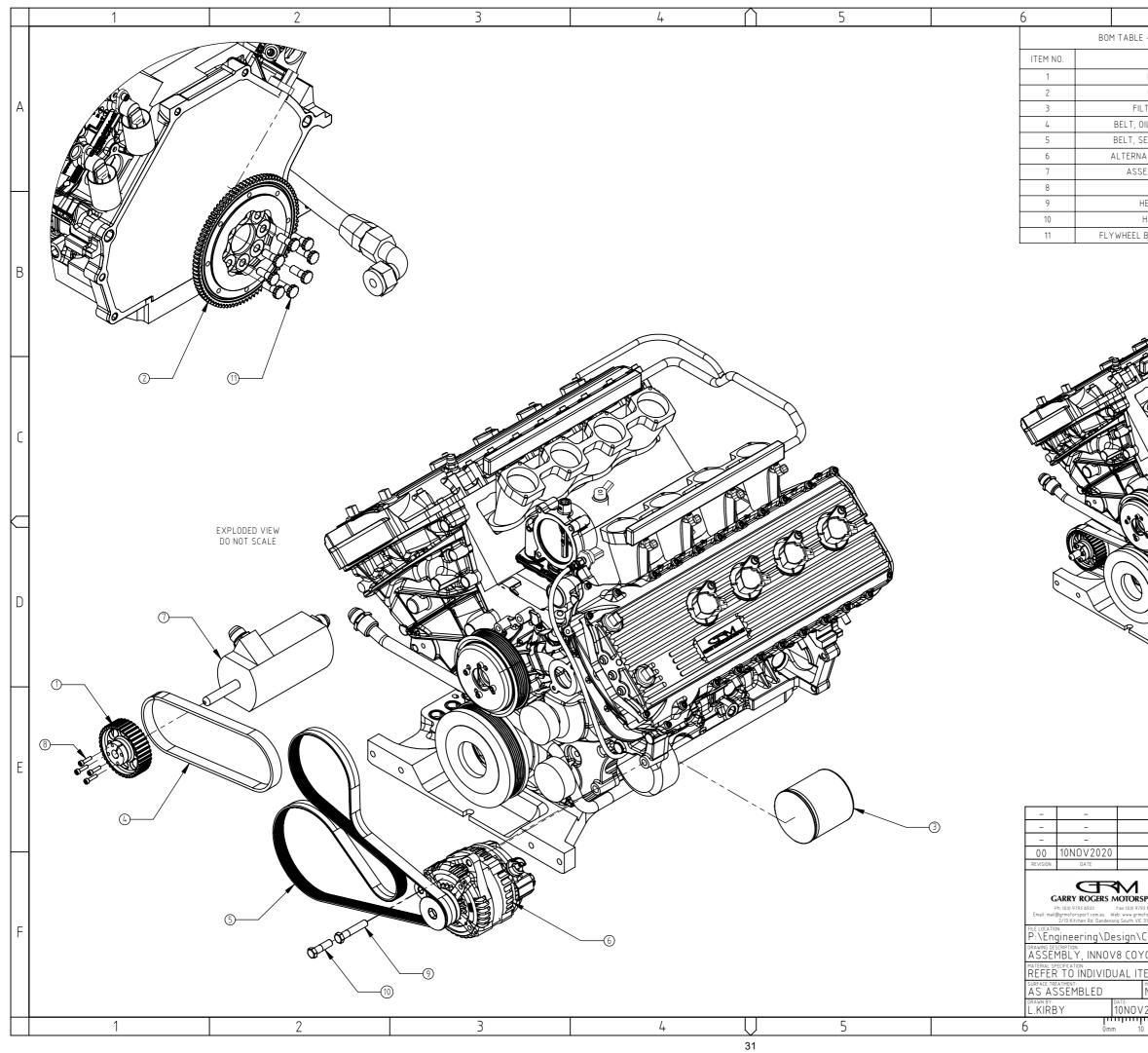


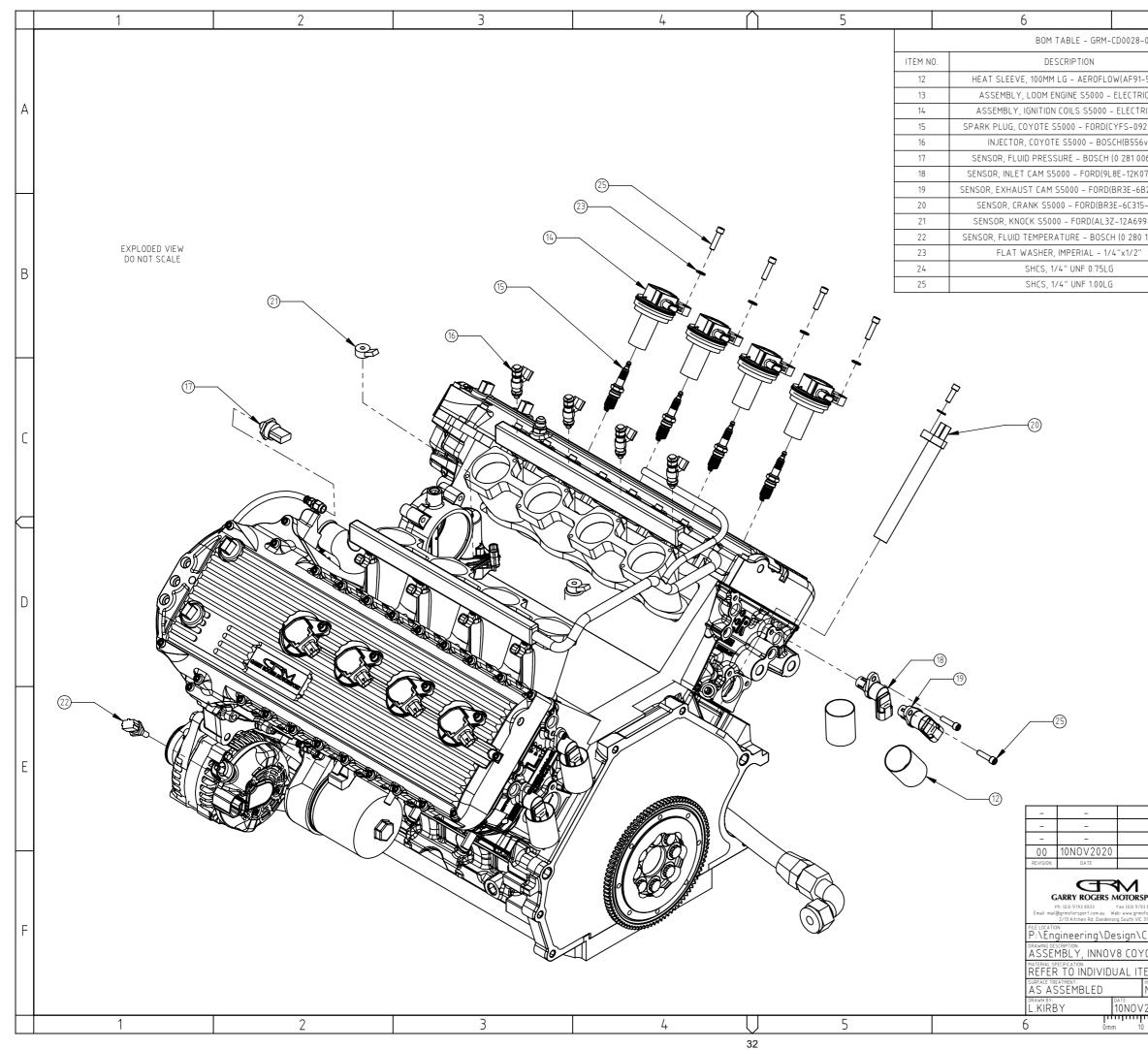
TABLE - GRM-BE0024-00 ENGINE OL SYSTEM DESCRIPTION PART NUMBER OTY. ENGINE OL TANK - S5000 GRM-AE0422-00 T OWER WELDED S5000 - DIGNE GRM-AD0422-00 T INDUE FLICE S5000 - ENGINE GRM-AD0422-00 T GRM-D023-00 C SIGS MOVE 101 SYSTEM GRM-D023-00 C SIGS MOVE 101 SYSTEM GRM-D023-00 C SIGS MOVE 101 SYSTEM GRM-D023-00 C VASHER, IMPERIAL - 1/4" GRM-D023-00 C ORNO, BS128 GRM-D0202-00 T ORNO, BS128 GRM-D00028-00 T ORNO, BS128 GRM-D00028-00 T ORNO, BS128 GRM-D00028-00 T ORNO, BS128 GRM-D00028-00 T ORNO, BS128 GRM-D00102 O <th co<="" th=""><th></th><th>7</th><th></th><th></th><th></th><th>8</th><th></th><th></th><th></th><th></th></th>	<th></th> <th>7</th> <th></th> <th></th> <th></th> <th>8</th> <th></th> <th></th> <th></th> <th></th>		7				8				
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N. OL, FILTER S5000 - ENGINE GRM-A00428-00 1 RETURN OL, FILTER S5000 - ENGINE GRM-A00428-00 1 SR, KAN 162-13701 - ENGINE GRM-DA0044-00 4 SKS, MSX 80 12LG GRM-DA0044-00 4 WASHER, METRIC - M5 GRM-DA0353-00 4 SKS, MSX 80 12LG GRM-DA0353-00 4 SKS, MSX 80 12LG GRM-DA0353-00 4 SKS, MSX 80 12LG GRM-DA0353-00 2 WASHER, METRIC - M5 GRM-DA0392-00 2 CIRCLIP, 2100x1 - D130-21 GRM-DA0829-00 2 ORING, BS128 GRM-DB0010-00 1 ORING, BS128 GRM-DB0010-00 1 ORING, BS128 GRM-DD0027-00 1 GING DASH 10 AN GRM-DD0027-00 1 GINS DASH 10 AN 0ASH 28 GRM-DD0027-00 1 DI DASH 10 - SPEEPLOW 1901-100 GRM-DD0027-00 1 DNT DSCALE USAMER GRM-DD0027-00 1											
RETURN OLL FILTER S5000 - ENGINE GRM-AQ0429-00 1 SR, KAN K2-1370 - ENGINE GRM-DA0034-00 1 SRES, MSX08 12LG GRM-DA0335-00 4 SKES, MSX08 12LG GRM-DA0335-00 2 R, SCHNORR METRIC - MS GRM-DA0335-00 2 SKES, MSX08 12LG GRM-DA0335-00 2 R, SCHNORR METRIC - MS GRM-DA0395-00 2 UKASHER, MPERIAL - 1/4" GRM-DA0929-00 2 CIRCLE, 200X1 - 01300-21 GRM-DA0992-00 1 ORING, BS128 GRM-DB0010-00 1 ORING, BS128 GRM-DB0010-00 1 ORING, BS128 GRM-DB0027-00 1 ORING, BS128 GRM-DB0027-00 1 ORING, BS128 GRM-DB0027-00 1 ORING, BS128 GRM-DB0027-00 1 ORING, DS128 GRM-DD0027-00 1 ORING, DS120 DA14-4 GRM-DD0027-00 1 ORING, DS128 GRM-D0016-0 1 0 ORING, DS128 GRM-D0016-0 1 0 ORING, DS128 GRM-D0016-0 1 0			STEM								
R.R.N. 162-1370) - ENGINE GRM-CD0029-00 1 SHCS, MSX.08.12L.G GRM-DA0044-00 4 WASHER, METRIC - MS GRM-DA0353-00 4 SREM, MPERIAL - 1/4"/"/" GRM-DA0353-00 4 KIS, M/" UNF 100L.G GRM-DA0353-00 2 R, SCHNORR METRIC - MS GRM-DA0353-00 2 R, SCHNORR METRIC - MS GRM-DA0353-00 2 CRUEL, 1010-1010.G GRM-DA0362-00 2 CIRCLIP, 2100AL TORING, BS128 GRM-DB0010-00 1 ORING, BS120 GRM-DB0010-00 1 GRM-DD0022-00 1 ORING, BS120 GRM-DD0022-00 1 GRM-DD0032-00 1 GINS CLAMP, DASH 0 AN GRM-DD0022-00 1 GRM-DD0012-00 1 GINS CLAMP, DASH 28 GRM-DD0012-00 1 GRM-DD0012-00 1 GINS CLAMP, DASH 0 SPEEDFLOW (901-10) GRM-DD0012-00 1 GINS CLAMP, DASH 0 SPEEDFLOW (901-10) GRM-DD0012-00 1 GINS CLAMP, DASH 0 SPEEDFLOW (901-10) GRM-D20019-00 1	RN OIL FILTI	ER S5000 - ENGINE			GRM	-AQ0428-	00		1	Α	
SHES, M5x08 12LG GRM-DA0044-00 4 WASHER, METRIC - M5 GRM-DA0353-00 2 SHER, IMPERIAL - 1/4"X1/2" GRM-DA0375-00 2 R, SCHNORR MERRIC - M5 GRM-DA0393-00 4 KES, I/14" UNF 100LG GRM-DA0393-00 2 CIRCLIP, 210Dx1 - D1300-21 GRM-DA0904-00 1 ORING, BS125 GRM-DB0010-00 1 ORING, BS128 GRM-DB0010-00 1 ORING, BS129 GRM-DB0010-00 1 ORING, BS120 GRM-DB0010-00 1 ORING, BS120 GRM-DB0010-00 1 GINS CLAMP, DASH 28 GRM-DD0028-00 1 SE, 97 'T' SULICIONE GRM-DD0029-00 1 GINS CLAMP, DASH 28 GRM-DD0029-00 1 GINS CLAMP, DASH 28 GRM-DD0029-00 1 SE, 97 'T' SULICIONE GRM-DD0029-00 1 GINS CLAMP, DASH 30 GRM-DD0029-00 1 GRET, DISC 10DIAx3LG GRM-DZ0019-00 1 ILLAMP, IBASH 40 SIGN 60000 SIGN 60000 MASH 50 SIGN 60000 SIGN 600000 ILLAMP, IBASH 50 S	RETURN OIL	_ FILTER \$5000 - EN	NGINE		GRM	-AQ0429-	00		1		
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ELS, 1/4" UNF 1.00.LG GRM-DA0585-00 2 IV ASHER, IMPERIAL - 1/4." GRM-DA0929-00 2 CIRCLE, 210Dx1 - D1300-21 GRM-DA0904-00 1 ORING, 85123 GRM-DB0010-00 1 ORING, 85120 GRM-DB0010-00 1 DASH 10 -RING PORT (920-16-BLK) GRM-DB00027-00 1 DASH 10 -RING PORT (920-16-BLK) GRM-DD0027-00 1 DASH 10 -RING PORT (920-16-BLK) GRM-DD0027-00 1 DASH 10 -RING PORT (920-16-BLK) GRM-DD0027-00 1 DSE, 90* 17 SILICONE GRM-DD0027-00 1 SING TUDIA; JLG GRM-DZ0019-00 1 SING TUDIA; SIG GRM-DZ0019-00 1 SING TUDIA; SIG GRM-DZ0019-00 1 SING TUDIA; SIG SIG GRM-DS0027-00 1 SING TUDIA; SIG SIG GRM-DZ0019-00 1 SIG SIG SIG SIG SIG SIG SIG					GRM	I-DA0375-	00	_			
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ORING, B5120 GRM-DB0011-00 3 KING PLUG, DASH 10 AN GRM-DD0026-00 1 DASH 16 0-RING PORT (920-15-BLK) GRM-DD0027-00 1 GINS CLAMP, DASH 28 GRM-DD0027-00 1 SEE, 90° 1° SILCONE GRM-DD0029-00 3 10 DASH 10 - SPEEDFLOW (901-10) GRM-DD0012-00 1 SEE, 70° 1° SILCONE GRM-DD0029-00 1 CAMP, TASJ 16 TO 183-4 GRM-DD0012-00 1 SEE, 70° 1° SILCONE GRM-DD0012-00 1 CAMP, TASJ 16 TO 183-4 GRM-DD0012-00 1 SMET, DISC 1001A-3LG GRM-DZ0019-00 1 SMET, DISC 1001A-3LG GRM-DZ0019-00 1 L SHARP EDGES - - - IL SHARP EDGES - - - IL SHARP EDGES - - - - IL SHARP EDGES - - - - IL SHARP EDGES - - - - - Motional Additional Bacterional Control Preference - - -<										В	
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DSE, 90° 1° SILICONE GRM-DD0029-00 1 ELAMP. 18.3-16 TO 18.3-4 GRM-DD0030-00 3 18° TO DASH 10 - SPEEDFLOW (901-10) GRM-DD0112-00 1 DNET, DISC 10DIAx3LG GRM-DZ0019-00 1 C GRM-DZ0019-00 1 INTEL DISC 10DIAx3LG GRM-DZ0019-00 1 C GRM-DZ0019-00 1 D GRM-DZ0019-00 1 C GRM-DZ0019-00 1 D GRM-DZ0019-00 1 D GRM-DZ0019-00 1 D GRM-DZ0019-00 1 D GRM-DZ0019-00 1 L SAMP EDGES SAMP EDGES L SAMP EDGES SAMP EDGES MAL DREDROG NE GEARTER UNES NOTIO DIFERENCE SAMP EDGES MAL DREDROG NE GEARTER UNES NOTIO DIFERENCE SAMP EDGES MAL DREDROG NE GEARTER UNES NOTIO DIFERENCE SAMP EDGES MAL DREDROG NE GEA			J-DLNJ								
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ISOMETRIC VIEW DO NOT SCALE E L SHARP EDGES - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - INITIAL RELEASE Description Description Description Actionersport coman 0.9 ± 0.55* Angular Diversions 0.9 ± 0.55* Angular Diversions 0.9 ± 0.55* Obstands of the comparison of 0.9 ± 0.55* - CAD & Drawings \B- Vehicle Specific Assemblies \E- S5000\CAD\ BRAWING EVIONE Will Receive Maker MASS EST (kg) SURFACE 3.27 Part Interterent Mass EST (kg) NONE - 2020 CHECKED BY:										D	
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CAD & Drawings\B- Vehicle Specific Assemblies\E- S5000\CAD\ BRAWING REVISION B TEMS SHEET SCALE: SHEET SC	SPORT 93 6922 oforsport.com.au 3175	ALL DIMENSIONS IN MILLIMETRES GENERAL TOLERANCES UNLE LINEAR DIMENSIONS 0 0.0 ANGULAR DIMENSIONS 0	, UNLESS NOTED OTH SS NOTED OTHERWIS 0.25mm 0.0.1mm 0.05mm 0.05	ierwise. Se.	THIRD	ANGLE PROJECTIO	N RE	HIS DRAWING IS TH PROPERTY OF GA IOTORSPORT. THIS OT BE REPRODUCED TILISED, FOR MANU COMPONENT OR ILLUSTRATED, AN LEASED TO OTHER RITTEN CONSENT. A	IE CONFIDENTIAL ARRY ROGERS DRAWING SHALL D, OR IN ANY WAY FACTURE OF THE UNIT HEREIN D MUST NOT BE PARTES WITHOUT NY INFRINGEMENT		
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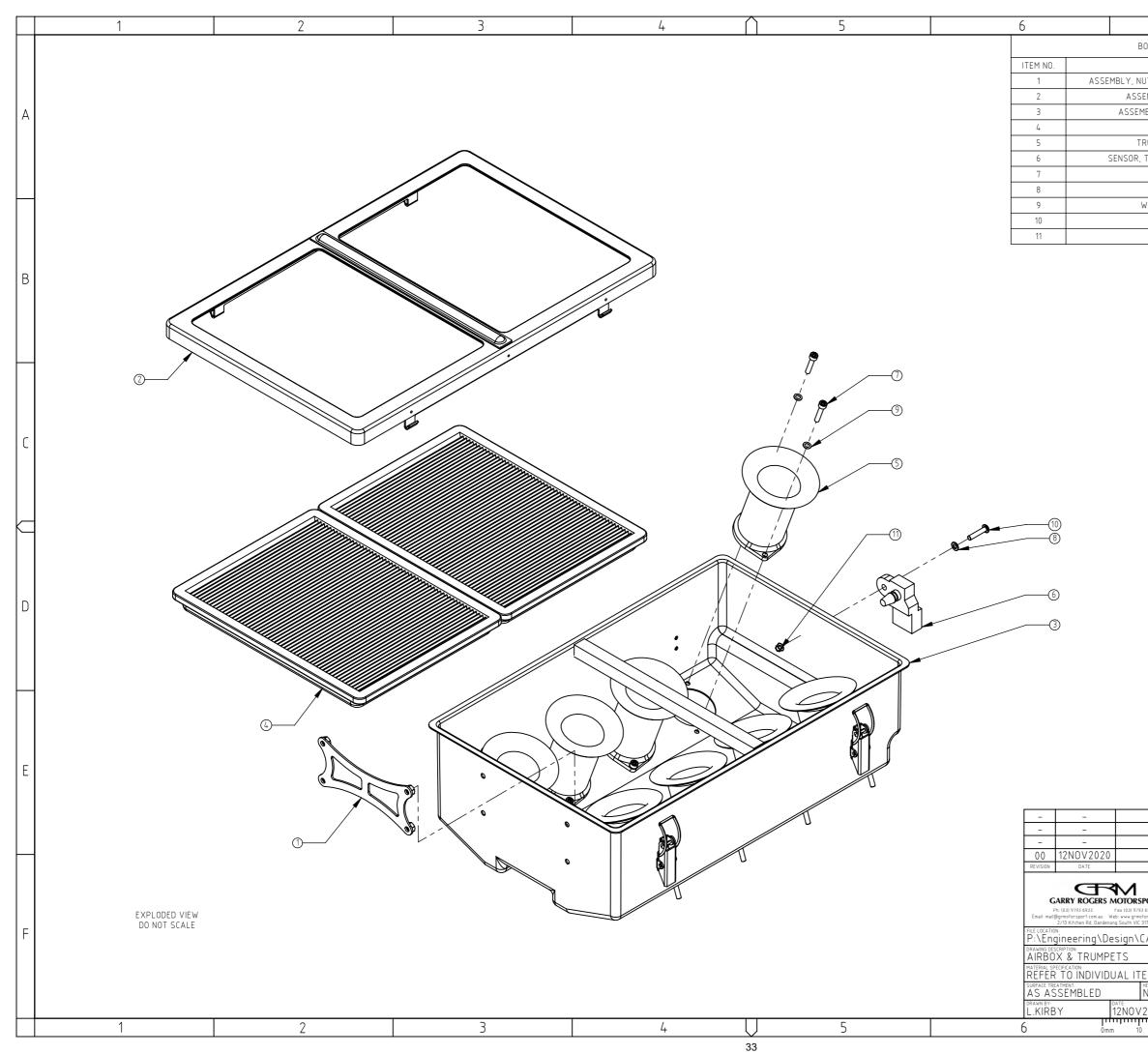




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DESCRIPT			PART NUMBER	Q	TY.	
PULLEY, OIL PUM			RM-CD0020-00		1	
FLYWHEEL - S50			RM-CD0025-00	_	1	,
LTER, ENGINE OIL-			RM-CD0046-00		1	A
	GATES(656-8M-20)		RM-CD0060-00		1	
	- GATES(K060672)		RM-CD0061-00		1	
	RD(BR3T-10300-LA)		RM-CD0077-00		1	
EMBLY, OIL PUMP			RM-CD0084-00		1	ł
SHCS, M5x0.8			RM-DA0046-00		4	╞──
HEX BOLT, 7/16" U			RM-DA0965-00		1	
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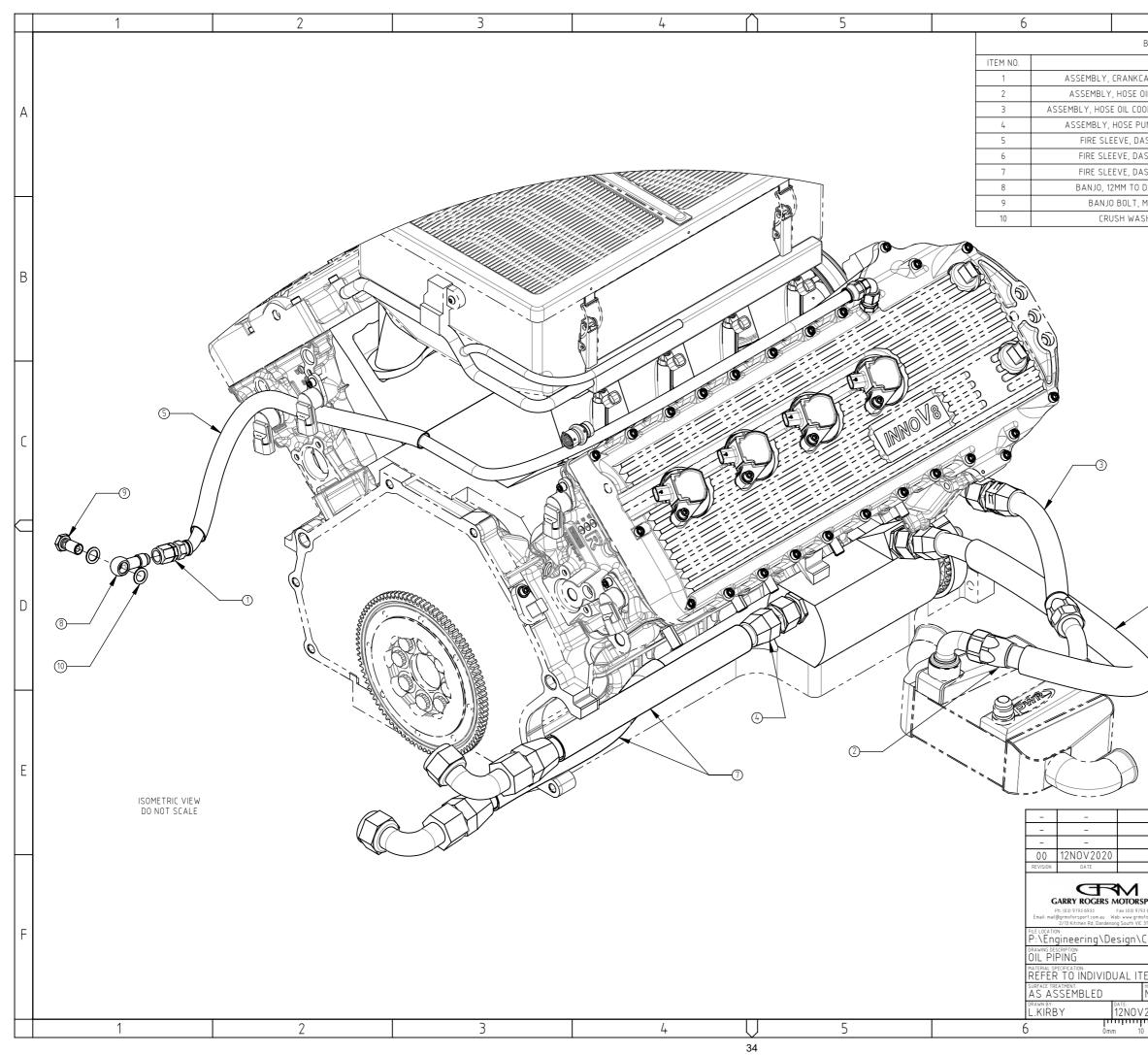
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00 ASSEME	BLY, INNOV8 COYOTE S50	000 - ENGINE			
	PART NUMBER	QTY.	NOT	ES	
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ICAL	GRM-AT0519-00	2			А
2-YPT3)	GRM-CD0078-00	8			
v)	GRM-CD0079-00	8			
6 119)	GRM-CH0019-00	1			
73-AD)	GRM-CH0042-00	2			
288-AA)	GRM-CH0043-00	2			
-AC)	GRM-CH0044-00	1			
∂-BA)	GRM-CH0045-00	2			
130 026)	GRM-CH0048-00	1			
	GRM-DA0375-00	9			
	GRM-DA0584-00	1			В
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PORT	LINEAR DIMENSIONS 0 ± 0.25mm 0.0 ± 0.1mm 0.00 ± 0.05mm			NOT BE REPRODUCED, OR IN ANY WAY UTILISED, FOR MANUFACTURE OF THE COMPONENT OR UNIT HEREIN	
1 6922 torsport.com.au 8175	ANGULAR DIMENSIONS 0 2 0.5 0.0 2 0.05		AS 1100-1992 THIRD ANGLE PROJECTION DO NOT SCALE DRAWING	ILLUSTRATED, AND MUST NOT BE RELEASED TO OTHER PARTIES WITHOUT WRITTEN CONSENT. ANY INFRINGEMENT WILL BE LEGALLY PURSUED.	
	awings\C- Supplied	Component			F
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	00 – ENGINE		SHEET SCALE:	B SHEET SIZE:	
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BOM TABLE - GRM-BE0005-00 AIRBOX	& TRUMPETS		
DESCRIPTION	PART NUMBER	QTY.	1
NUTPLATE AIRBOX TO HEADER TANK -	ENGINE GRM-AE0468-00	1	
SEMBLY, AIRBOX LID S5000 - ENGINE	GRM-AE0492-00	1	
MBLY, LOWER AIRBOX S5000 - ENGINE	GRM-AE0493-00	1	
FILTER, AIR (33-2116) - K&N	GRM-CD0064-00	2	
TRUMPET, INTAKE S5000 - ENGINE	GRM-CD0075-00	8	1
, TEMP AND MAP - BOSCH (0 261 230 2	17) GRM-CH0018-00	1	1
SHCS, M5x0.8 25LG	GRM-DA0047-00	16	1
FLAT WASHER, METRIC - M5	GRM-DA0353-00	1	
WASHER, SCHNORR METRIC - M5	GRM-DA0393-00	16	
BHCS, M5x0.8 - 25LG	GRM-DA0544-00	1	
K NUT, M5	GRM-DA0556-00	1	
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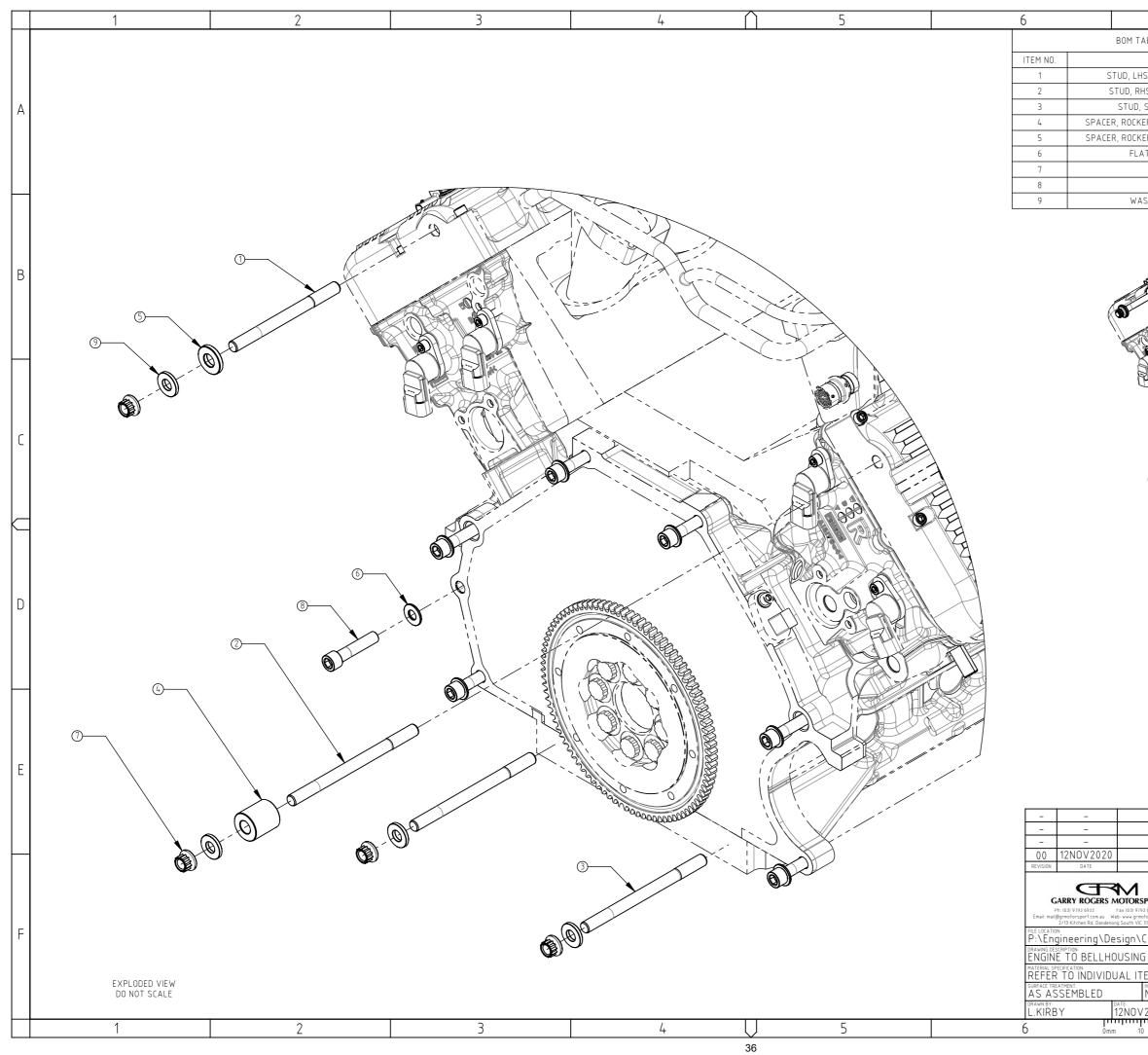
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PORT ⁶⁹²² orsport.com.au 175	0.00 ± 0.05mm AS 1100-1992 972Z ANGULAR DIMENSIONS 0 ± 0.5 THRO ANGLE PROJECTION 0.0 ± 0.05• DND 5 CFLE DO MUNIC							JECTION RAWING	THIS DRAWING IS THE CONFIDENTIAL PROPERTY OF GARRY ROGGES MOTORSPORT. THIS DRAWING SHALL NOT BE REPROUZED, OR NAWY AA UTLIEED, FOR MANUFACTURE OF THE COMPONENT OR UNIT HEREIN ILLUSTRATED, AND MUST NOT BE RELASED TO OTHER PARTES INTHON WITTEN CONSENT. ANY INFRINGEND- WILL BE LEGALLY PURSUED.			RS SHALL Y WAY IF THE N T BE ITHOUT EMENT	F
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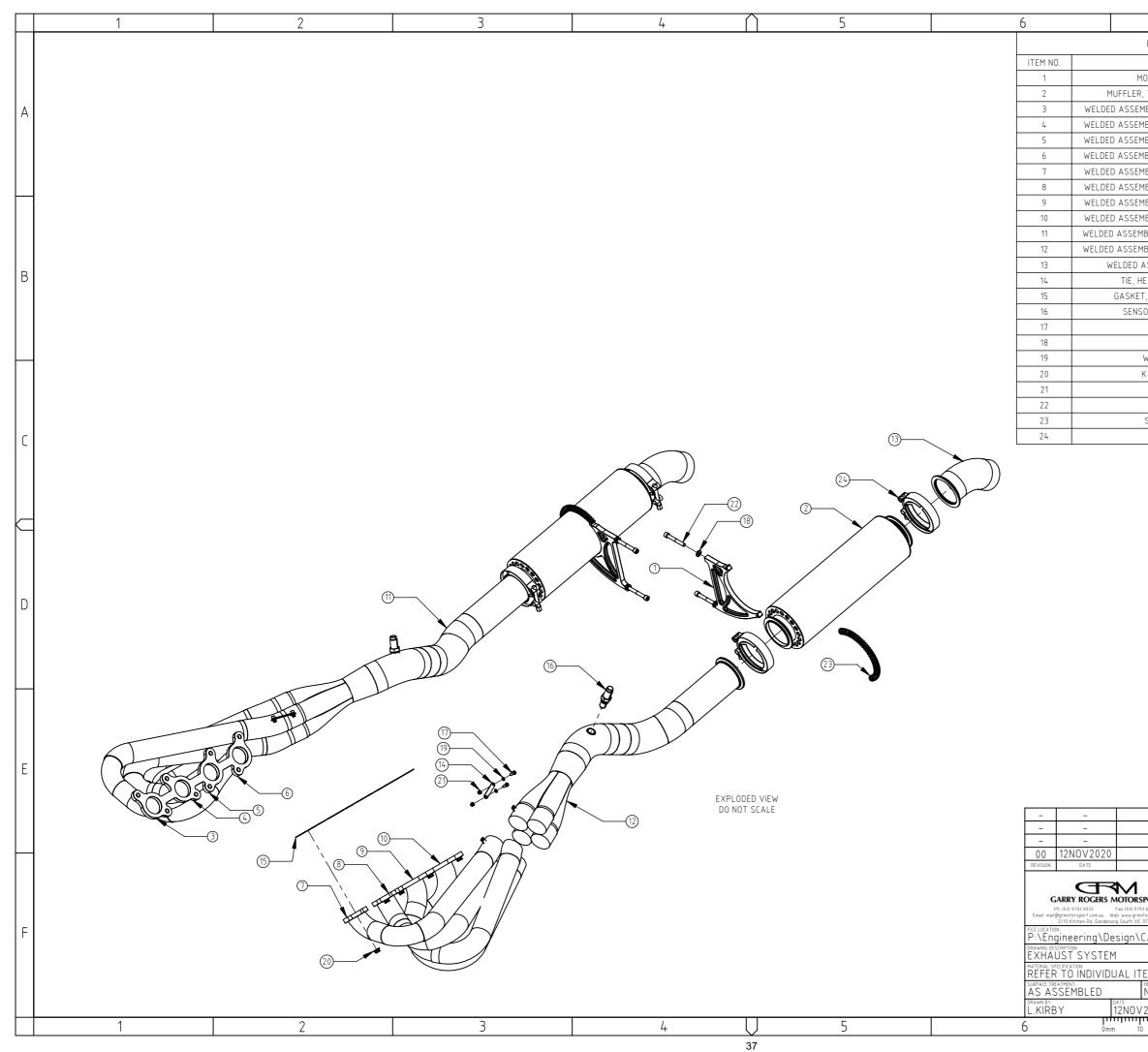


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BOM TABLE	- GRM-BE000	5-00 OIL P	IPING							
DESCR	IPTION				F	PART NUM	1BER	Q	TY.	1
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OIL COOLER	TO PUMP S500	0 - 01L SY	STEM		GI	RM-AQ04	33-00		1]
IOLER TO CR	OSSOVER PIPE	\$5000 - 0	DIL SYS	STEM	GI	RM-AQ04	34-00		1	A
UMP TO BEL	LHOUSING S50	00 - 01L S'	YSTEM		GI	RM-AQ04	36-00		1	
	1 LG – SPEEDFI				-	RM-AQ04			1	
	M LG - SPEEDF				_	RM-AQ04		-	1	
	M LG - SPEEDF				_	RM-AQ04			2	
	- AEROFLOW (_	RM-DD002			1	L
	EROFLOW (AF7))			RM-DD010		-	1	
SHER, M12 -	AEROFLOW (A	-1/1-12)			G	RM-DD01	10-00		2	-
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SPORT 93 6922	ANGULAR DIMENSIONS	0.0 ± 0.1mm 0.00 ± 0.05mm 0 ± 0.5				₽ ⊃ AS 1100-1992	U	TILISED, FOR MANU COMPONENT OR ILLUSTRATED, AN	FACTURE OF THE UNIT HEREIN D MUST NOT BE	
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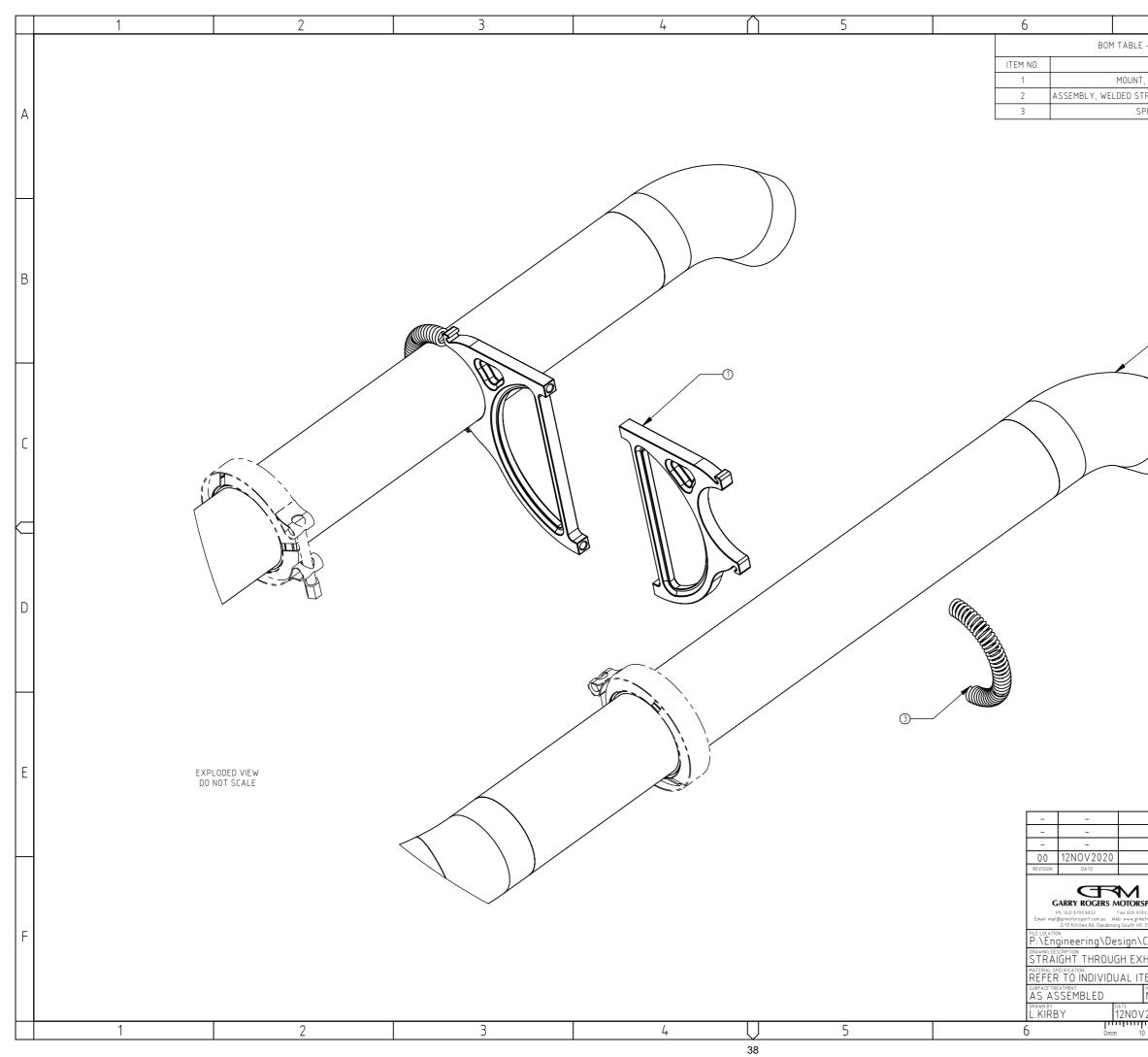
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							-	ITEM NO.	DESCRIPTION	PART NUMBER QTY	Y. NOTES
							-		SEMBLY, CLUTCH S5000 - ENGINE	GRM-CD0059-00 1	T. NUTES
							-		M8 x 0.575"OD x 1.6MM - ARP(200-8643)	GRM-DA0538-00 8	
Λ							-	3	SHCS, 5/16" UNF 2.25LG	GRM-DA0895-00 8	
A							-	4 PRESSURE PLA	TE, 5.5INCH CARBON CLUTCH 187 HIGH - TILTON		
								5 PRESSURE PLA	TE, 5.5INCH CARBON CLUTCH 197 HIGH - TILTON	GRM-CD0048-00 x	
								6 PRESSURE PLA	TE, 5.5INCH CARBON CLUTCH 207 HIGH – TILTON	GRM-CD0049-00 x	
								7 PRESSURE PLA	TE, 5.5INCH CARBON CLUTCH 217 HIGH – TILTON	GRM-CD0050-00 x	
								8 PRESSURE PLA	TE, 5.5INCH CARBON CLUTCH 227 HIGH – TILTON		
									TE, 5.5INCH CARBON CLUTCH 237 HIGH – TILTON		
							_		TE, 5.5INCH CARBON CLUTCH 247 HIGH – TILTON		
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							-		TE, 5.5INCH CARBON CLUTCH 267 HIGH – TILTON		
В							-		TE, 5.5INCH CARBON CLUTCH 277 HIGH – TILTON TE, 5.5INCH CARBON CLUTCH 287 HIGH – TILTON		
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								Ph: (03) 9793 6933	0.0         0.1mm           Fax (03) 9793 6922         0.05mm	AS 1100-1992	UTILISED, FOR MANUFACTURE OF THE COMPONENT OR UNIT HEREIN ILLUSTRATED. AND MUST NOT BE
								Email: mail@grmotorsport.com.au 2/13 Kitchen Rd, Dand	Fax (03) 9793 6922         0.00 ± 0.05mm           Veb: www.gmotorsport.com.au         0.00 ± 0.05           enong South VIC 3175         0.0 ± 0.05	THIRD ANGLE PROJECTION DO NOT SCALE DRAWING	RELEASED TO OTHER PARTIES WITHOUT WRITTEN CONSENT. ANY INFRINGEMENT WILL BE LEGALLY PURSUED.
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								DRAWING DESCRIPTION: CLUTCH			DRAWING REVISION:
								MATERIAL SPECIFICATION REFER TO INDIVI		SHEET SCALE: 1:2	SHEET SIZE:
								SURFACE TREATMENT: AS ASSEMBLED	HEAT TREATMENT: MASS EST -	(Kg) SURFACE 3.2 PART NUMBER	
								DRAWN BY:	DATE: DATE:	SHEET(S): 3/6 GRM-B	E0005-00
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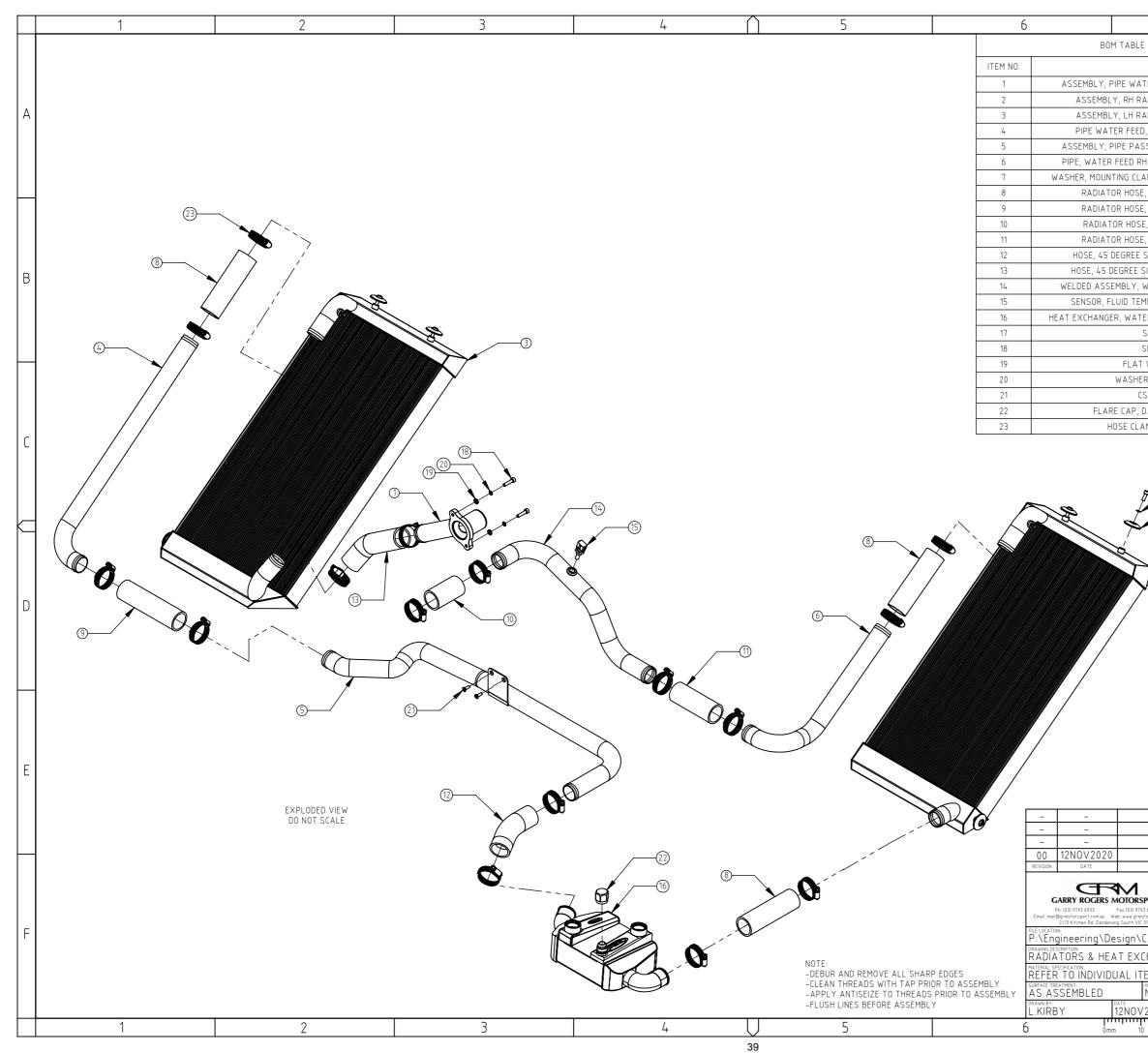
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ABLE - GRM-BE0005-0	0 ENGINE TO BELLHOU	SING MOUNTS		
DESCRIPTION	QTY.			
IS HEAD TO BELLHOUS	ING S5000 - ENGINE	GRM-AE0452-0		
HS HEAD TO BELLHOUS	SING S5000, ENGINE	GRM-AE0453-0	0 1	
SUMP TO BELLHOUSIN	G S5000, ENGINE	GRM-AE0454-0	0 2	A
ER COVER TO BELLHOU	JSING RH S5000 - ENGI	NE GRM-AE0465-0	0 1	
ER COVER TO BELLHOU	NE GRM-AE0466-0	0 1		
AT WASHER, IMPERIAL	GRM-DA0381-0	0 7		
ARP NUT, M10x1.5 (3)	00-8365)	GRM-DA0537-0	0 4	
SHCS, 3/8" UNC x	GRM-DA0938-0	0 7		
ASHER, M10x0.85x3 - A	RP(200-8590)	GRM-DA1043-0	0 4	
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	DESCRIPTION N MILLIMETRES, UNLESS NOTED OTHERWI	CE .	DRAWN CHECKED THIS DRAWING IS THE CONFIDENTIAL	$\mathbf{I}$
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HEAT TREATMENT: NONE	MASS EST (Kg) SUF	FACE 3.2 PART NUMBER:		1
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BOM TABLE - GRM-BE0005-00 EXHAUST SYSTE	M			
DESCRIPTION	PART NUMBER	QT	Y.	
10UNT, MUFFLER S5000 - CHASSIS	GRM-AC0698-00	-		
R, THREE TUBE S5000 - EXHAUST SYSTEM	GRM-AE0447-00	-		
MBLY, PRIMARY RH BANK CYL 1 S5000 - ENGINE	GRM-AE0479-00	-		A
MBLY, PRIMARY RH BANK CYL 2 S5000 – ENGINE MBLY, PRIMARY RH BANK CYL 3 S5000 – ENGINE	GRM-AE0480-00 GRM-AE0481-00	_		
MBLY, PRIMARY RH BANK CYL 4 S5000 - ENGINE	GRM-AE0482-00	-		
MBLY, PRIMARY LH BANK CYL 5 S5000 - ENGINE	GRM-AE0483-00			
MBLY, PRIMARY LH BANK CYL 6 S5000 - ENGINE	GRM-AE0484-00	_		
MBLY, PRIMARY LH BANK CYL 7 S5000 - ENGINE	GRM-AE0485-00	-		
MBLY, PRIMARY LH BANK CYL 8 S5000 – ENGINE	GRM-AE0486-00			
1BLY, SECONDARY EXHAUST RH S5000 - ENGINE	GRM-AE0487-00			
1BLY, SECONDARY EXHAUST LH S5000 - ENGINE	GRM-AE0488-00	1		
ASSEMBLY, TIP EXHAUST S5000 - ENGINE	GRM-AE0489-00	2		
EADER CONNECTOR S5000 - EXHAUST	GRM-AE0490-00	2		В
T, EXHUAST MANIFOLD - COYOTE S5000	GRM-CD0063-00	2		
50R, LAMBDA - BOSCH (0 258 988 001)	GRM-CH0049-00	2		
SHCS, M5x0.8 10LG	GRM-DA0043-00	4		
FLAT WASHER, METRIC - M8	GRM-DA0355-00	4		
WASHER, SCHNORR METRIC - M5	GRM-DA0393-00	4		
K-NUT, 3/8-24 UNF (MS21042-6)	GRM-DA0420-00	16		
K NUT, M5	GRM-DA0556-00	4		
SHCS, 5/16" UNF 2.25LG	GRM-DA0895-00	4		
SPRING, EXTENSION 105x15ØMM	GRM-DZ0018-00	2		
V-BAND CLAMP - (VT10382)	GRM-DZ0020-00	4		٢
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DESCRIPTION           ALL DIMENSIONS IN MILLIMETRES, UNLESS NOTED OTHERWISE. GENERAL TOLERANCES UNLESS NOTED OTHERWISE. UNEAR DIMENSIONS           85 8022 ofersport.com.au 3175	AS 100-1992 THRD ANKIE PROJECTION DO NOT SCALE DRAWING Semblies \E - S50	LPK     DRAWN  THIS BRAWNG IS THE CI     PROPERTY OF GARRY  NOTORSPORT. THE DBRA     NOTORSPORT. THE DBRA     UISTRATED, AND M     LIUSTRATED, AND M	CHECKED INFIDENTIAL ROGERS WING SHALL IN ARY WAY HEREIN IST NOT BE HEREIN IST NOT BE TES WITHOUT INFINGEMENT IRSUED.	F
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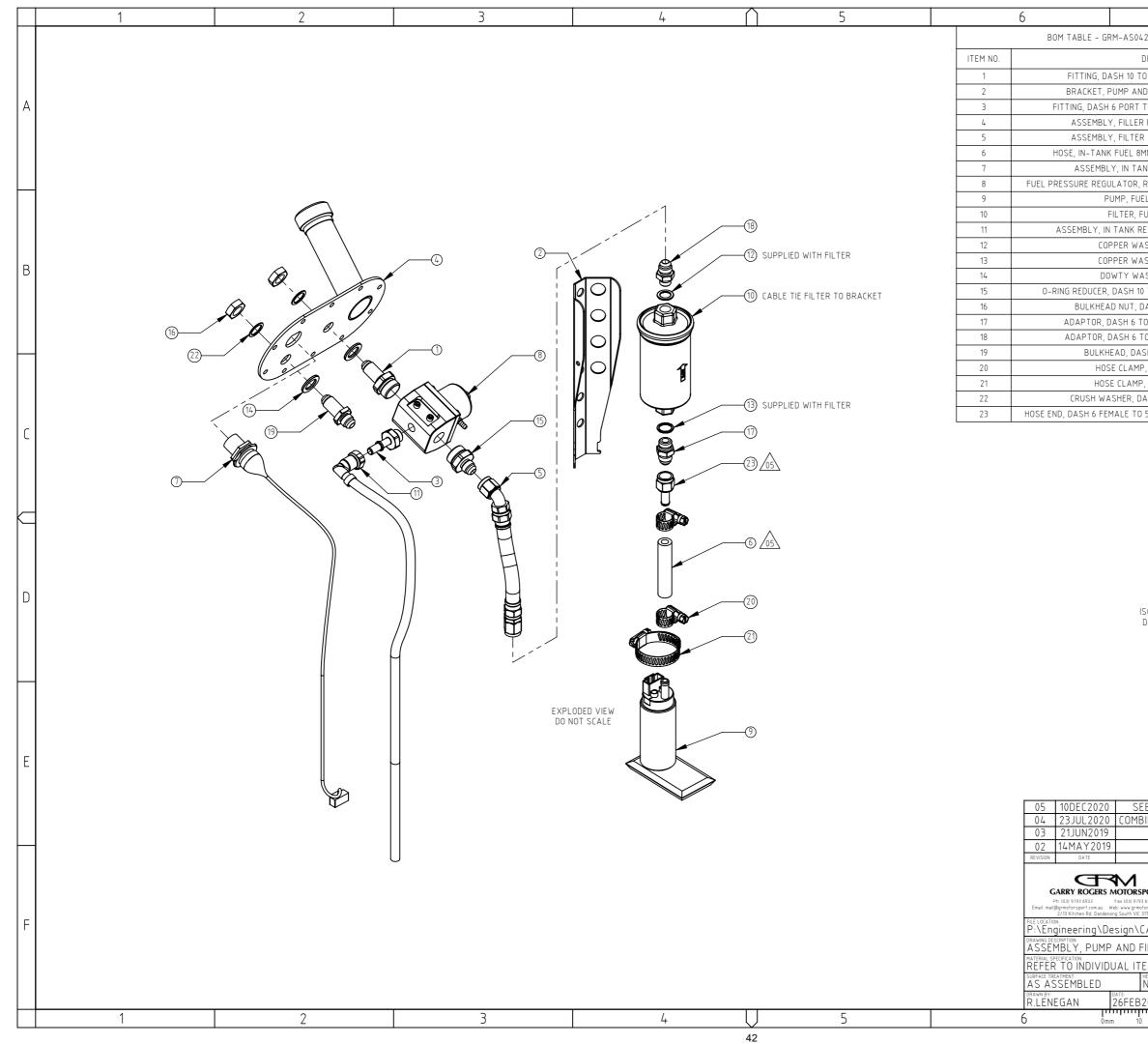
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	CRIPTION	LHVCCIC			PART NUM		L Q	TY. 2	
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0 20	30	40 50	) 6		70	80	90	10	0



7	8		
E – GRM-BE0017-00 RADIATORS & HEAT EX	XCHANGER		
		0.71/	
DESCRIPTION	PART NUMBER	QTY.	
TER RETURN S5000 - COOLING SYSTEM	GRM-AR0432-01	1	
ADIATOR S5000 - COOLING SYSTEM	GRM-AR0433-02	1	A
ADIATOR S5000 - COOLING SYSTEM D, LH RADIATOR - COOLING SYSTEM	GRM-AR0434-00 GRM-AR0435-00	1	
SS THROUGH S5000 - COOLING SYSTEM	GRM-AR0433-00	1	
H RADIATOR S5000 - COOLING SYSTEM	GRM-AR0439-02	1	
AMP RADIATOR S5000 - COOLING SYSTEM	GRM-AR0449-00	6	
E, STRAIGHT 1–1/2'' – 150MM LONG	GRM-AR0463-00	3	
E, STRAIGHT 1–1/2'' – 170MM LONG	GRM-AR0464-00	1	
E, STRAIGHT 1-1/2'' - 80MM LONG	GRM-AR0465-00	1	
E, STRAIGHT 1-1/2'' - 120MM LONG	GRM-AR0466-00	1	1
SILICONE 1-1/2" - 50MM x 50MM LEG	GRM-AR0467-00	1	1
SILICONE 1-1/2'' - 30MM x 100MM LEG	GRM-AR0468-00	1	
WATER FEED S5000 - COOLING SYSTEM	GRM-AR0469-00	1	В
MPERATURE - BOSCH (0 280 130 026)	GRM-CH0048-00	1	
ER TO OIL (PWH94756) - COOLING SYSTEM	GRM-CK0005-00	1	
SHCS, M6x1.0 16LG	GRM-DA0063-00	6	1
SHCS, M6x1.0 25LG	GRM-DA0065-00	2	1
WASHER, METRIC - M6	GRM-DA0354-00	2	┣—
R, SCHNORR METRIC - M6	GRM-DA0394-00	8	1
SKS, M5x0.8 - 16LG	GRM-DA0471-00	2	1
DASH 10 - SPEEDFLOW(820-10)	GRM-DD0069-00	1	1
AMP, LINER - BREEZE(9424)	GRM-DD0119-00	16	1
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		  LPK SMM	
	AS 1100-1992	DRAWN CHECKED HIS DRAWING IS THE CONFIDENTIAL PROPERTY OF GARRY ROGERS DTORSPORT. THIS DRAWING SHALL OT BE REPRODUCE ON IN ANY VARY TRUSD, FOR MANUFACTURE OF THE COMPONENT OR UNIT HERIN ILLUSTRATED, AND MUST NOT BE LEASED TO THER RARTES WITHOUT TITEL CONSIGNT. ANY INFORMEDIATI	
	ANVISE. AS 1100-1992 THIRD ANGLE PROJECTION DO NOT SCALE DRAWING	DRAWN CHECKED HS DRAWING IS THE CONFIDENTIAL PROPERTY OF GARKY ROBGES OTORSPORT. THIS DRAWING SHALL TO BE REPRODUCED, OR IN ARY WAY THIS OF OR HAWARATURE OF HIS COMPONENT OR UNIT HEREIN LLASSEN TO OTHER PARTES WITHOUT TITLE CONFIDENCE AND IN FORMED WILL BE LEGALLY PURSUED.	
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	ANNSE. AS 100-1992 THRO ANGLE PROJECTION DO NOT SCALE DRAWING Fic Assemblies\E - S50 SHEET SCALE 1:8 SURFACE 322 PART NUMBER	DRAWN         CHECKED           MID BAUNG IS THE CONTENTION         CHECKED           DEPORTOR TO GLASS TO TORSPORT         TORSPORT PRODES           DID BE SPEROLECE OB IN ANY MAY         TELED, FOR MANUE ACTURE OF THE END AND MARCH THAN AND AND AND AND AND AND AND AND AND A	E
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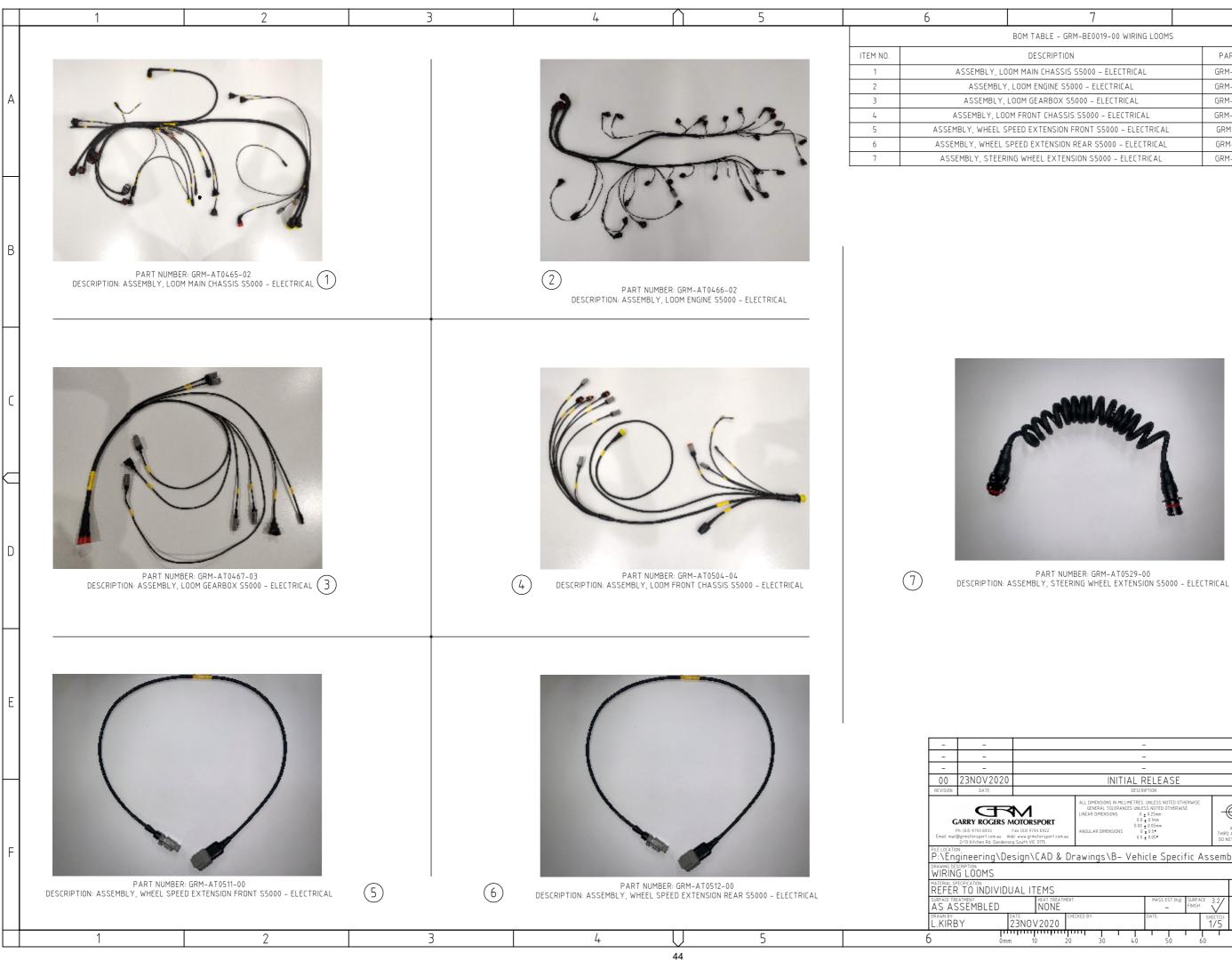
	1 2 3	4	5		6	7	8	
Τ					BOM TABLE - GRM	-BE0017-00 WATER HEADER TANK & BLEED L	INES	
				ITEM NO.	DE	SCRIPTION	PART NUMBER	QTY.
				1		ANK S5000 - COOLING SYSTEM	GRM-AR0442-04	1
^				2		LEED LINE S5000 - COOLING SYSTEM	GRM-AR0452-00	1
1						FLEXIBLE 1300MM LONG – SMC(TU1065) LEED LINE S5000 – COOLING SYSTEM	GRM-AR0453-00	1
				4		FLEXIBLE 760MM LONG - SMC(TU1065)	GRM-AR0454-00 GRM-AR0455-00	1
				5			-	
				6		ED LINE S5000 - COOLING SYSTEM	GRM-AR0456-00 GRM-AR0457-00	1
				8		ED LINE S5000 - COOLING SYSTEM	GRM-AR0458-00	1
				9		R PUMP LINE S5000 – COOLING SYSTEM T S5000 – COOLING SYSTEM	GRM-AR0438-00	1
				10		T S5000 - COOLING SYSTEM	GRM-AR0471-00	1
				10			GRM-CH0019-00	1
						SURE - BOSCH (0 281 006 119)	-	1
				12		NET 22PSI - TRIDON(CA22150)	GRM-CK0006-00	
				13		HER, METRIC - M6	GRM-DA0354-00	4
				14		, M6x1.0 16LG	GRM-DA0566-00	4
		(18)	_	15	,	AN - AEROFLOW (AF719-06BLK)	GRM-DD0023-00	2
		19	<b>X</b>	16		ARB FITTING - AEROFLOW (AF404-06BLK)	GRM-DD0024-00	1
		(17)	\ ¥	17		SH 6 - AEROFLOW (AF401-06BLK)	GRM-DD0025-00	1
				18		- AEROFLOW (AF724-06BLK)	GRM-DD0109-00	2
		$\backslash$		19	CRUSH WASHER, M	12 - AEROFLOW (AF171-12)	GRM-DD0110-00	4
			(5)					
	EXPLODED VIEW DO NOT SCALE				NOTE: -DEBUR AND REMOVE ALL SHA -CLEAN THREADS WITH TAP P -APPLY ANTISEIZE TO THREAD -FLUSH RADIATORS & PIPES P   0 01 12NOV2020	RIOR TO ASSEMBLY IS PRIOR TO ASSEMBLY RIOR ASSEMBLY - - - INITIAL RELEASE		  
	EXPLODED VIEW DO NOT SCALE (		۶		-DEBUR AND REMOVE ALL SHA -CLEAN THREADS WITH TAP P -APPLY ANTISEIZE TO THREAD -FLUSH RADIATORS & PIPES P   00 12N0V2020 REVISION DATE CARRY ROCERS MOTORSIS Ph. (03) 979 693 Fax (03) 979 Email: mail@proters.port.com.au. Web yeav group 2/18 Krither Rd, Dandened South WCJ FILE LOCATION P: LECATION P: LECATION	RIOR TO ASSEMBLY SS PRIOR TO ASSEMBLY RIOR ASSEMBLY - - INITIAL RELEASE DESCRIPTION ALL DIMENSIONS IN MILLIMETRES, UNLESS NOTED OTHERWISE CHERAL TOLERANCES UNLESS NOTED OTHERWISE. LINEAR DIMENSIONS 0.255m 0.02.055m 0.02.055m C.AD & Drawings\B- Vehicle Specific / BLEED LINES EMS MASS EST IKg] SURF. NONE - 2020 CHECKED BY: DATE	E AS 1100-1992 THRD ANGLE PROJECTION DO NOT SCALE DRAWING ASSemblies\E-S5000 SHEET SCALE 1:6 ACE 3.2/ PART NUMBER	RAWN CHECK RAWN CHECK RAWN CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHECK CHE

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							BOM TABLE - GRM-BE0018-00 BLADDER & PL	JMP ASSEMBLY	
						ITEM NO.	DESCRIPTION	PART NUMBER	QTY.
						1	ASSEMBLY, PUMP AND FILTER S5000 - FUEL SYSTEM		1
						2	GASKET, FUEL TANK S5000 - FUEL SYSTEM	GRM-AS0432-01	2
Д						3	BLADDER, S5000 - FUEL SYSTEM	GRM-CJ0001-00	1
						4	BLANKING PLATE, TANK S5000 - FUEL SYSTEM	GRM-CJ0002-00	1
						5	CAP, FUEL TANK - S5000	GRM-CJ0010-00	1
						6	GASKET, TANK FRONT PLATE - S5000 FUEL SYSTEM	GRM-CJ0011-00	1
					(5)	7	BHCS, M6x1.0 20LG	GRM-DA0567-00	26
_						8	DOWTY WASHER, METRIC - M6	GRM-DA0578-00	26
			2 XPLODED VIEW DO NOT SCALE					DMETRIC VIEW D NOT SCALE	
E		o o o					REMOVE ALL SHARP EDGES ISEIZE TO THREADS BEFORE ASSEMBLY		
						-			
						- 00 12N	 DV2020 INITIAL RELEASE		 LPK SMM
			$\langle \rangle \rangle$				DATE DESCRIPTION		DRAWN CHECKED
							ALL DIMENSIONS IN MILLIMETRES, UNLESS NOTED O GENERAL TOLERANCES UNLESS NOTED OTHERV LINEAR DIMENSIONS 0 • 0.25mm		THIS DRAWING IS THE CONFIDENTIAL PROPERTY OF GARRY ROGERS 10TORSPORT. THIS DRAWING SHALL IDT BE REPRODUCED, OR IN ANY WA
						GARRY		AS 1100-1992	DT BE REPRODUCED, OR IN ANY WA ITILISED, FOR MANUFACTURE OF THI COMPONENT OR UNIT HEREIN ILLUSTRATED, AND MUST NOT BE
						Ph: (03) 9 Email: mail@grmoto 2/13 Kit	ROULERS INDUCKSPORT         0.00 ± 0.05mm           93 6933         Fax (03) 993 6922         ANGULAR DIMENSIONS         0 ± 0.5           sport.com.au         Web www.grmoforsport.com.au         0.0 ± 0.05         0.05           nen Rd, Dandenong South VIC 3175         0.0 ± 0.05         0.0 ± 0.05	THIRD ANGLE PROJECTION RELE	LEASED TO OTHER PARTIES WITHOUT RITTEN CONSENT. ANY INFRINGEMENT WILL BE LEGALLY PURSUED.
F						FILE LOCATION	ering\Design\CAD & Drawings\B- Vehicle Spec		
						DDAL-UNG DESCRIPTION			DRAWING REVISION:
							& PUMP ASSEMBLY	SHEET SCALE:	B SHEET SIZE:
						REFER TO	ON: INDIVIDUAL ITEMS HEAT TREATMENT: MASS EST (KG	SHEET SCALE: 1:6 1:5 1:6	A3
						SURFACE TREATMENT			0018_00
						L.KIRBY	DATE: 180CT2019	SHEETISE 1/2	0010-00
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7     8       428-05 ASSEMBLY, PUMP AND FILTER S5000 - FUEL SYSTEM     DESCRIPTION       DESCRIPTION     PART NUMBER     G       TO DASH 6 LONG - FUEL SYSTEM     GRM-AS0426-01     MD FILTER S5000 - FUEL SYSTEM		
DESCRIPTION PART NUMBER G TO DASH 6 LONG - FUEL SYSTEM GRM-AS0426-01		
TO DASH 6 LONG - FUEL SYSTEM GRM-AS0426-01		
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TO EFI MALE S5000 - FUEL SYSTEM         GRM-AS0429-01           R PLATE S5000 - FUEL SYSTEM         GRM-AS0431-02	1	А
R TO REG HOSE - FUEL SYSTEM GRM-AS0431-02	1	
3MM ID x 80MM LONG - DAYCO(80163) GRM-AS0444-00	1	
ANK LOOM S5000 - ELECTRICAL GRM-AT0507-00	1	
, RETURN STYLE 80GPH - EDELBROCK(1789) GRM-CJ0005-00	1	
JEL - WALBRO(GSS340) GRM-CJ0007-00	1	
FUEL - BOSCH(F50210) GRM-CJ0008-00	1	
RETURN LINE S5000 - FUEL SYSTEM GRM-CJ0009-00	1	
ASHER, METRIC 12x18x1.5 GRM-DA0796-00	1	
ASHER, METRIC 14x18x1.5 GRM-DA0798-00	1	П
ASHER, IMPERIAL - 9/16 GRM-DA1040-00	2	В
10 TO DASH 6 - SPEEDFLOW(920-06-10) GRM-DD0073-00	1	
DASH 6 - SPEEDFLOW(924-06) GRM-DD0074-00	2	
TO M14x1.5 - SPEEDFLOW(732-06) GRM-DD0075-00	1	
TO M12x1.5 - SPEEDFLOW(731-06) GRM-DD0076-00	1	
ASH 6 - SPEEDFLOW(832-06) GRM-DD0077-00	1	
P, SCREW TYPE, 11-20MM GRM-DD0078-00	2	
P, SCREW TYPE, 33-57MM GRM-DD0079-00	1	
DASH 6 - AEROFLOW (AF177-06) GRM-DD0111-00	2	
0 5/16" BARB- SPEEDFLOW(411-06-05-BLK) GRM-DD0121-00	1	
ISOMETRIC VIEW DO NOT SCALE		D
EE TECH BULLETIN #1 - UPGRADED HOSE & FITTING LPK BINED FILTER TO REG HOSE AND REMOVED FILLER CAP SMM UPDATED COMPONENTS RAL	SMM LPK SHC	E
BINED FILTER TO REG HOSE AND REMOVED FILLER CAP SMM UPDATED COMPONENTS RAL UPDATED COMPONENTS RAL	LPK SHC SHC	E
BINED FILTER TO REG HOSE AND REMOVED FILLER CAP SMM UPDATED COMPONENTS RAL UPDATED COMPONENTS RAL DESCRIPTION DRAWN ALL DIMENSIONS IN MILLIMETRES, UNLESS NOTED OTHERWISE. UNEAR DIMENSIONS 0 0 055 ANGULAR DIMENSIONS 0 0 0	LPK SHC SHC CHECKED THE CONFIDENTIAL GARRY PROCES 5 DRAWING SHALL ED OR MAY WAY KUFACTURE OF THE R UNIT HEETIN R UNIT HEETIN R PARTIES WITHOUT	E
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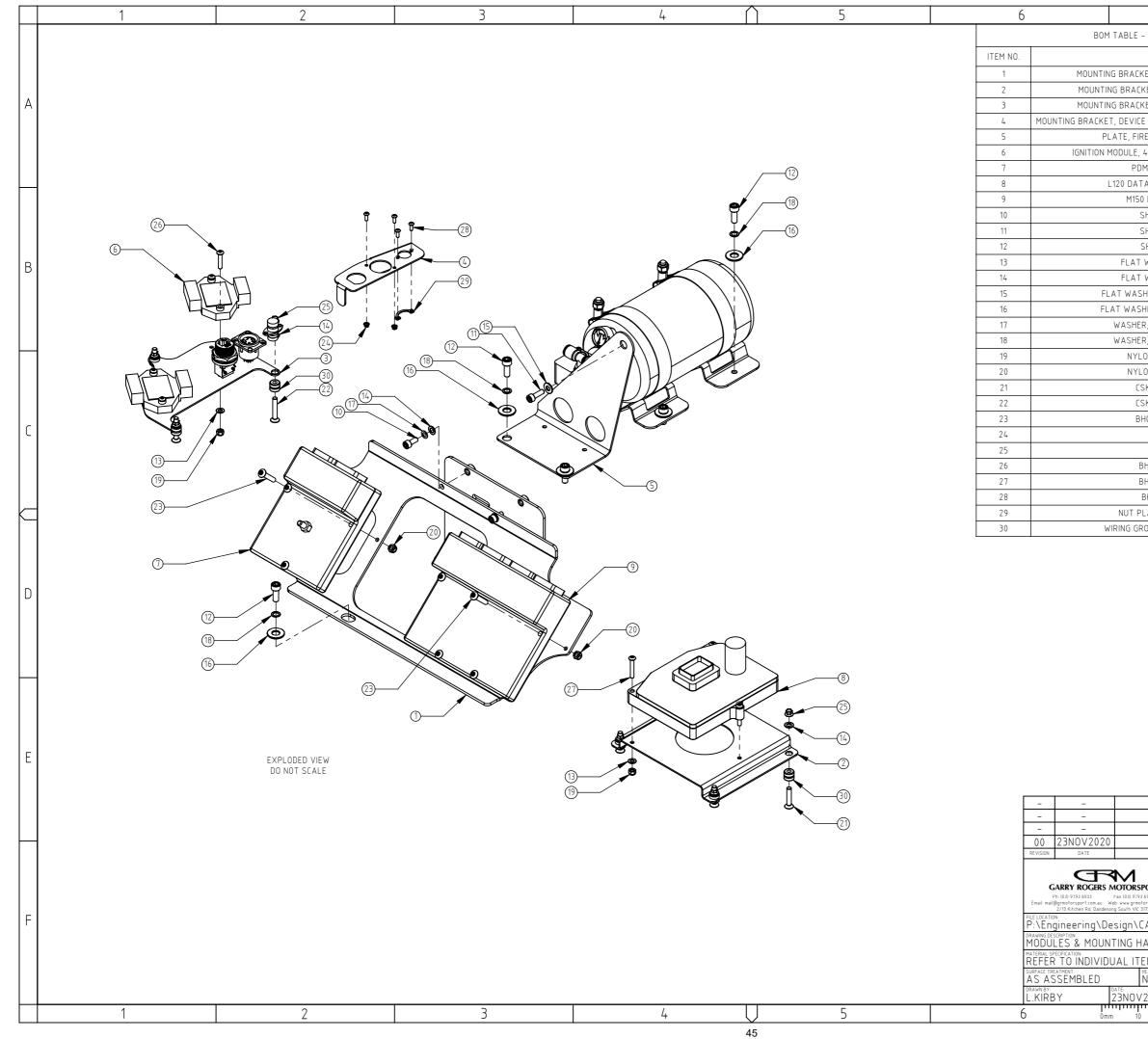
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00     12NOV2020     INITIAL RELEASE     LPK       REVISION     DATE     DESCRIPTION     DBAWN       CARRY ROCERS MOTORSPORT       Phi (03) 9793 6923     Fax (03) 9793 6922     Fax (03) 9793 6922     Fax (03) 9793 6922       Email: mail@rmotsport.com.au     0.01     0.05*     Vertice Revision		ULL AND								-
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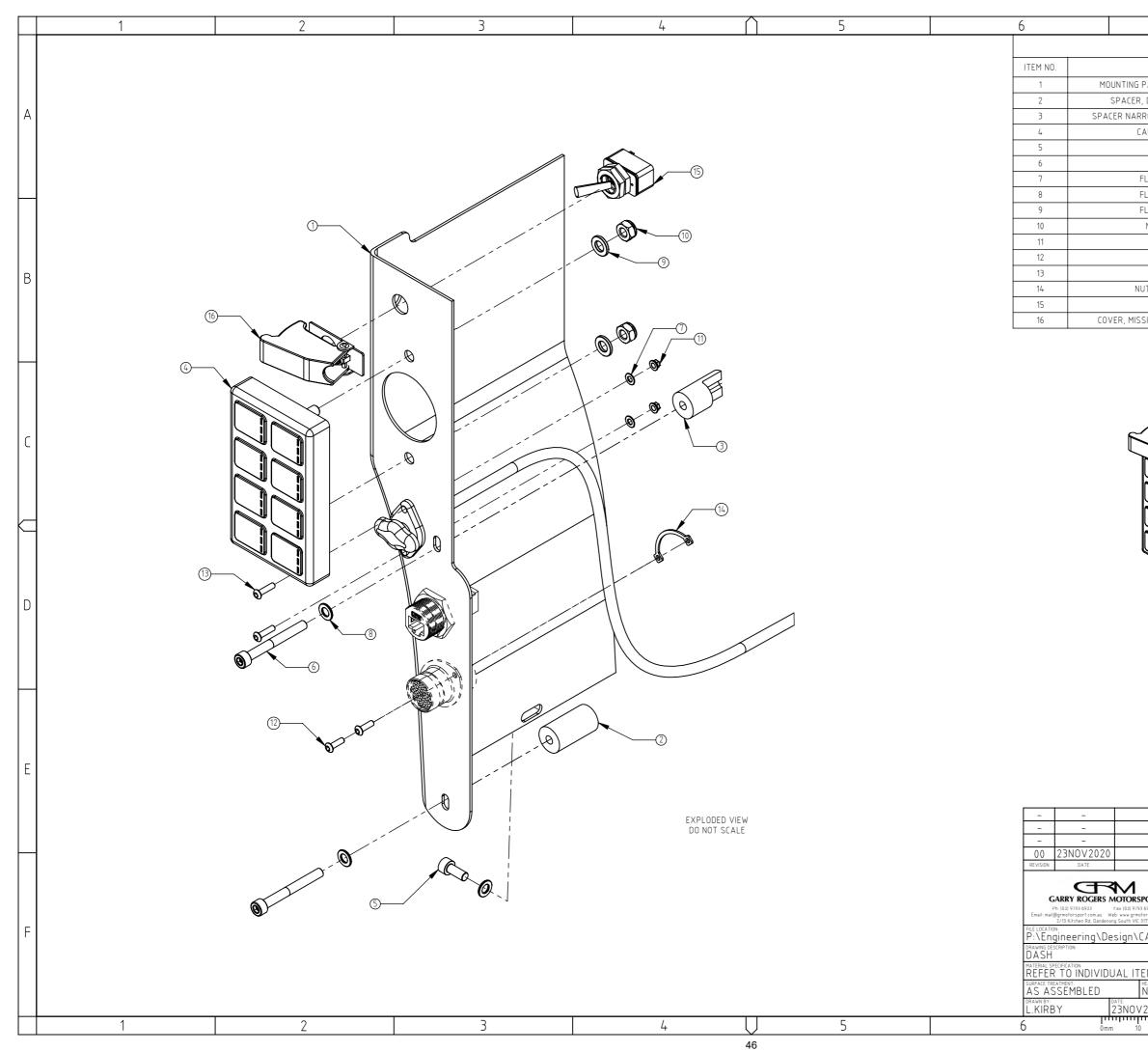
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ABLE - GRM-BE0019-00 WIRING LOOMS						
SCRIPTION	PART NUMBER	QTY.				
N CHASSIS S5000 - ELECTRICAL	GRM-AT0465-02	1				
ENGINE S5000 - ELECTRICAL	GRM-AT0466-02	1				
EARBOX S5000 – ELECTRICAL	GRM-AT0467-03	1	A			
IT CHASSIS S5000 - ELECTRICAL	GRM-AT0504-04	1				
KTENSION FRONT S5000 - ELECTRICAL	GRM-AT0511-00	2				
XTENSION REAR S5000 - ELECTRICAL	GRM-AT0512-00	2				
EL EXTENSION S5000 - ELECTRICAL	GRM-AT0529-00	1				

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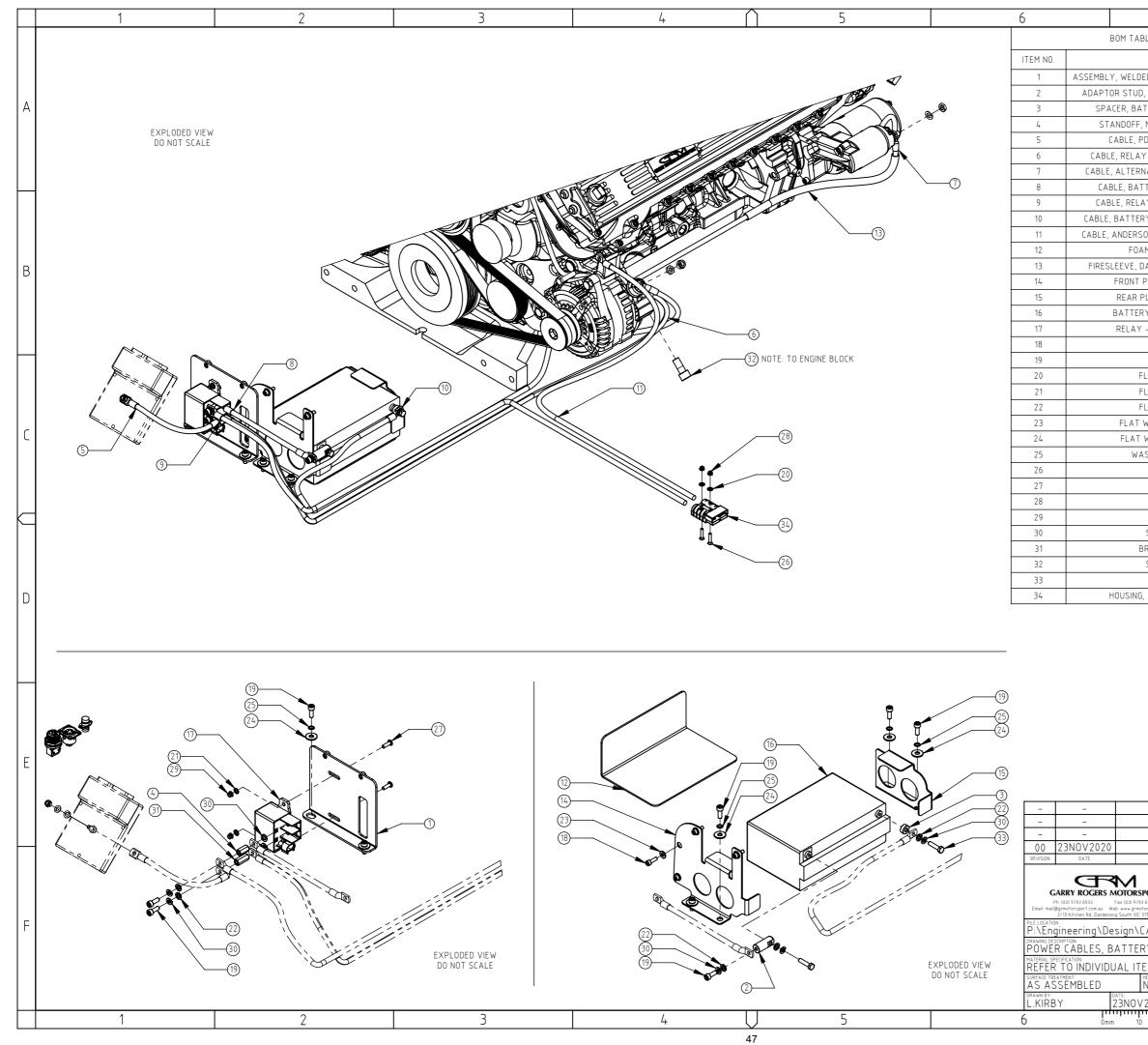
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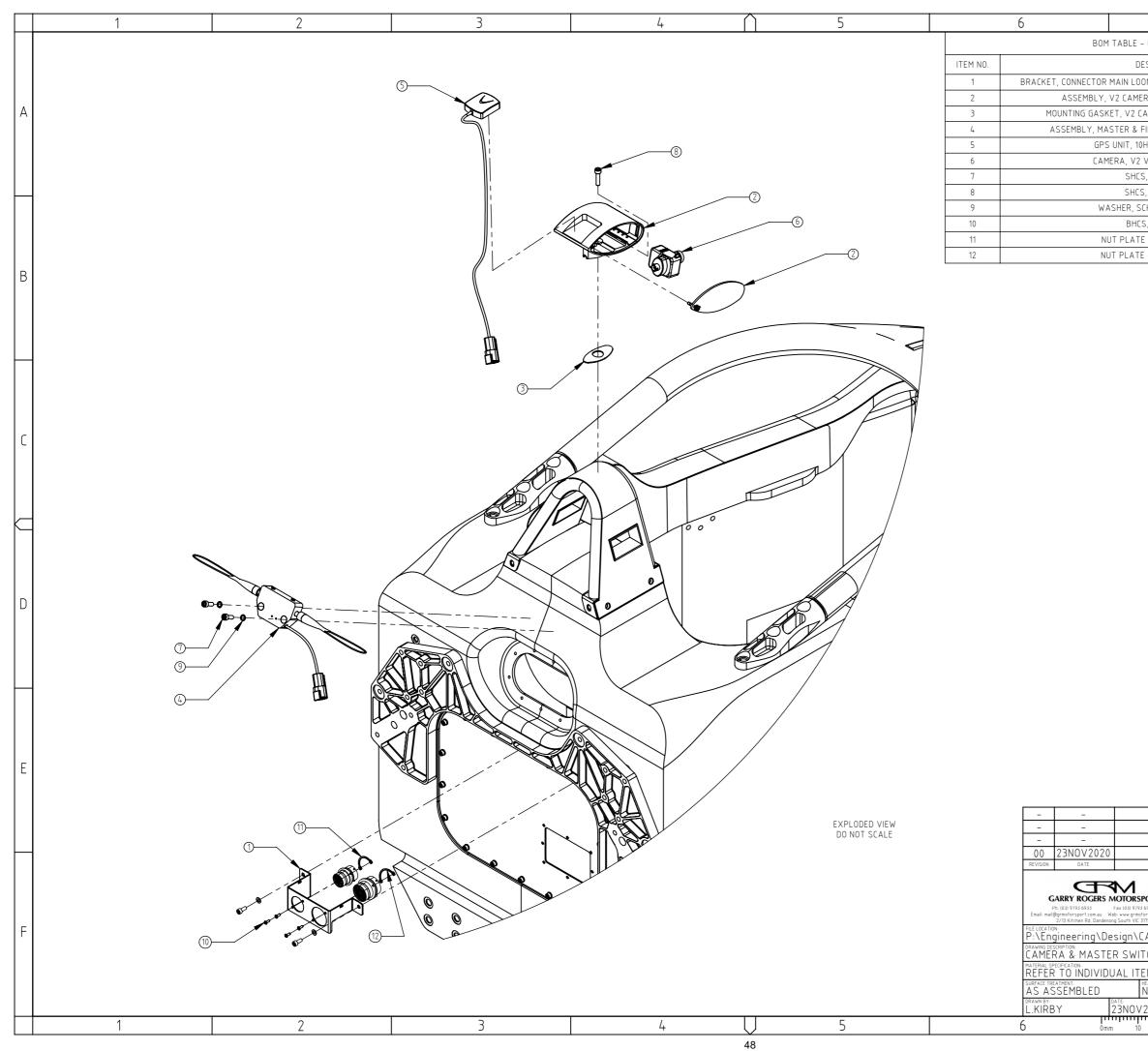
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- GRM-BE0019-00 MODULES & MOUNTING HAR	RDWARE		
DESCRIPTION	PART NUMBER	QTY.	1
KET, ECU PDM S5000 - ELECTRICAL	GRM-AT0472-01	1	1
CKET, LOGGER S5000 - ELECTRICAL	GRM-AT0474-00	1	1
KET, IGNITION S5000 - ELECTRICAL	GRM-AT0475-00	1	A
E & RADIO CONNECTORS S5000 - ELECTRICAL	GRM-AT0488-00	1	1
REBOMB RETENTION - S5000	GRM-CB0046-00	1	1
, 4 CHANNEL - BOSCH (0 227 100 211)	GRM-CH0022-00	2	1
DM15, MOTEC – S5000	GRM-CH0060-00	1	1
TALOGGER, MOTEC - S5000	GRM-CH0061-00	1	]
0 ECU, MOTEC - S5000	GRM-CH0062-00	1	
SHCS, M5x0.8 12LG	GRM-DA0044-00	2	
SHCS, M5x0.8 16LG	GRM-DA0045-00	1	
SHCS, M6x1.0 16LG	GRM-DA0063-00	7	
WASHER, METRIC - M4	GRM-DA0352-00	7	В
T WASHER, METRIC – M5	GRM-DA0353-00	9	
SHER, IMPERIAL - 3/16"x1/2"	GRM-DA0370-00	1	
SHER, IMPERIAL – 5/16"x3/4"	GRM-DA0381-00	7	
ER, SCHNORR METRIC – M5	GRM-DA0393-00	2	
ER, SCHNORR METRIC – M6	GRM-DA0394-00	7	⊢
LOC NUT, METRIC - M4	GRM-DA0424-00	7	4
LOC NUT, METRIC - M5	GRM-DA0425-00	7	
SKS, M5x0.8 - 25LG	GRM-DA0473-00	4	4
SKS, M5x0.8 - 30LG	GRM-DA0474-00	3	-
3HCS, M5x0.8 - 25LG	GRM-DA0544-00	7	ſ
K NUT, M3	GRM-DA0554-00	2	
K NUT, M5	GRM-DA0556-00	7	-
BHCS, M4x0.7 20LG	GRM-DA0699-00	4	1
BHCS, M4x0.7 25LG BHCS, M3x0.5 8LG	GRM-DA0700-00 GRM-DA0708-00	3	-
	GRM-DA1064-00	1	╘
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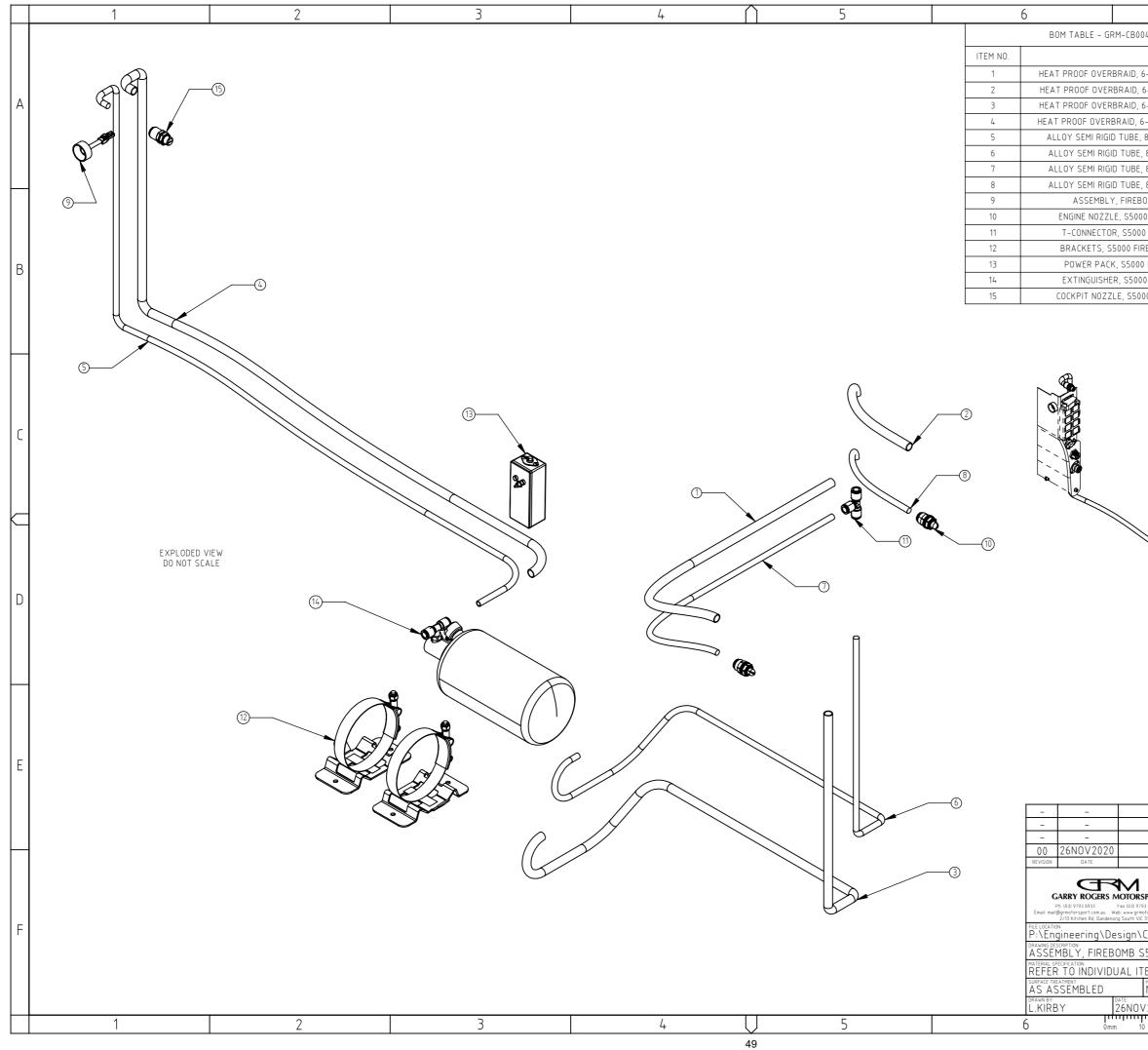
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	NEL S5000 - ELECTRI			-AT0482-00	_	1	Α
	H PANEL S5000 - ELE D, MOTEC - S5000	LUTRICAL		-AT0490-00 -CH0065-00		1	
	M5x0.8 12LG			-DA0044-00		1	
	M5x0.8 45LG			-DA0051-00		2	
	HER, METRIC – M3		GRM	-DA0351-00		2	
FLAT WAS	HER, METRIC – M5		GRM-	-DA0353-00		3	
FLAT WAS	HER, METRIC – M6		GRM-	-DA0354-00		2	
	JT, METRIC – M6			-DA0426-00	_	2	
	NUT, M3			-DA0554-00	_	2	
	M3x0.5 10LG			-DA0709-00	_	2	
	M3x0.5 12LG			-DA0710-00		2	В
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				SHEET SCALE:	SHEE	B T. SIZE:	
EMS HEAT TREATMENT	. I	MASS EST (Kg) SURFA		1:2	4	13	
NONE		ATE:	· V	GRM-BE	0019	-00	
V2020		, , ,	SHEET(S): 3/5 1 1 50		-0017 	-00	0



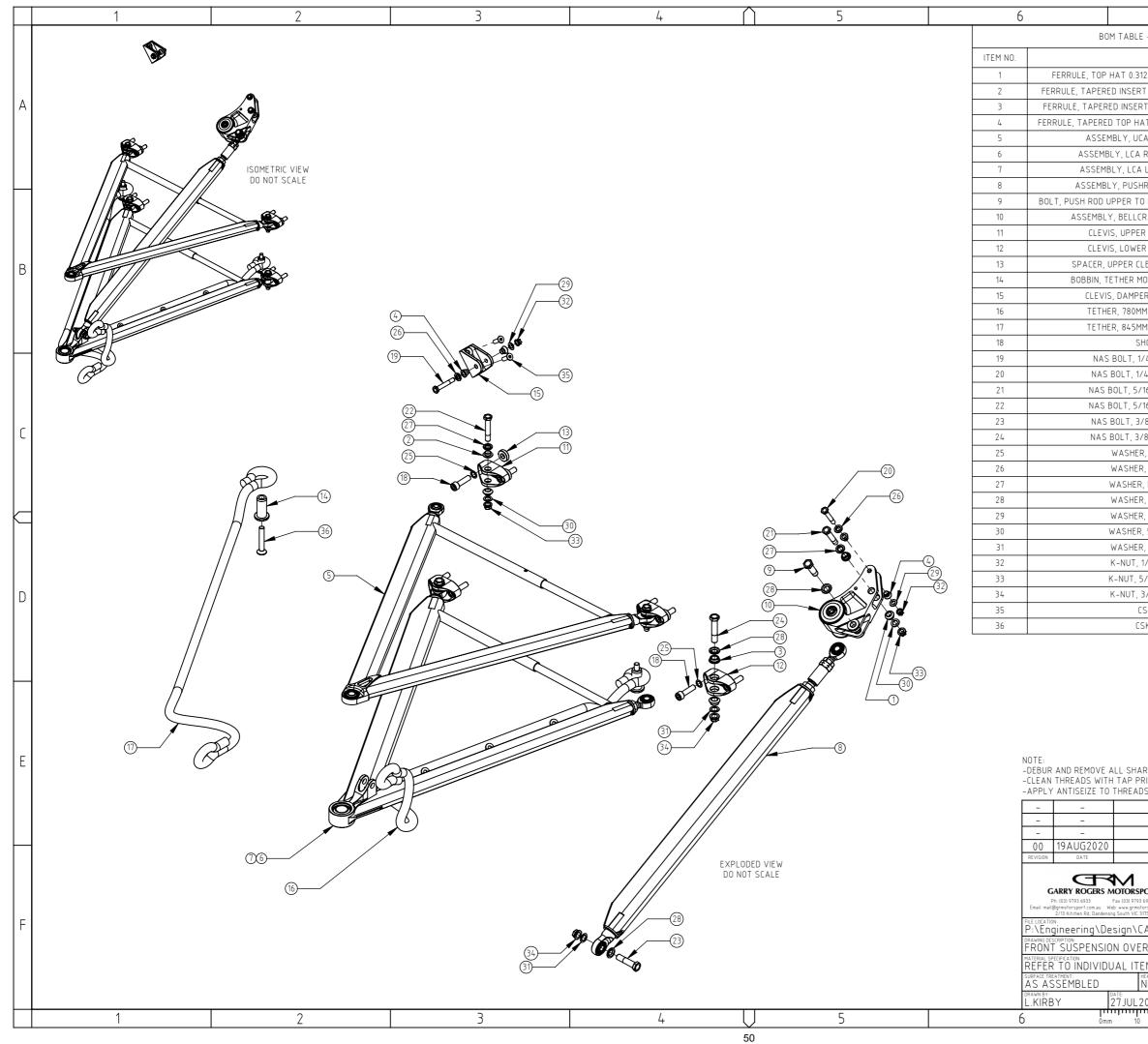
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LE – GRM-BE0019-00 POWER CABLES, BATTE	ERY & RELAY		
DESCRIPTION	PART NUMBER	QTY.	
D TYCO MOUNT PLATE S5000 - ELECTRICAL	GRM-AT0473-01	1	
BATTERY POSITIVE S5000 - ELECTRICAL	GRM-AT0485-00	1	
TERY NEGATIVE S5000 - ELECTRICAL	GRM-AT0486-00	1	Α
MASTER RELAY S5000 – ELECTRICAL	GRM-AT0489-00	1	
DM TO RELAY S5000 - ELECTRICAL	GRM-AT0521-00	1	
TO ALTERNATOR \$5000 - ELECTRICAL	GRM-AT0522-00	1	
ATOR TO STARTER S5000 - ELECTRICAL	GRM-AT0523-00	1	
TERY TO RELAY S5000 - ELECTRICAL	GRM-AT0524-00	1	
Y TO ANDERSON S5000 - ELECTRICAL	GRM-AT0525-00	1	
Y TO ENGINE BLOCK S5000 - ELECTRICAL	GRM-AT0526-00	1	
DN TO ENGINE BLOCK S5000 - ELECTRICAL	GRM-AT0527-00	1	
M, 200x200x2.5 – ELECTRICAL	GRM-AT0528-00	1	
ASH 6 400MM LG - SPEEDFLOW(599-06)	GRM-AT0531-00	1	В
PLATE, BATTERY MOUNT - S5000	GRM-CB0047-00	1	
LATE, BATTERY MOUNT - S5000	GRM-CB0048-00	1	
Y, REDTOP - VARLEY(7065-0005)	GRM-CH0059-00 GRM-CH0063-00	1	
- TE-CONN(V23132-A2001-A200) SHCS, M5x0.8 16LG	GRM-DA0045-00	1	
SHCS, M6x1.0 16LG	GRM-DA0063-00	9	
AT WASHER, METRIC - M4	GRM-DA0352-00	2	
LAT WASHER, METRIC – M5	GRM-DA0353-00	2	
LAT WASHER, METRIC – M6	GRM-DA0354-00	5	
VASHER, IMPERIAL - 3/16"x1/2"	GRM-DA0370-00	4	
WASHER, IMPERIAL - 1/4"x3/4"	GRM-DA0377-00	6	C
SHER, SCHNORR METRIC - M6	GRM-DA0394-00	6	
CSKS, M4x0.7 20LG	GRM-DA0450-00	2	
BHCS, M5x0.8 - 16LG	GRM-DA0542-00	2	
K NUT, M4	GRM-DA0555-00	2	
K NUT, M5	GRM-DA0556-00	2	$\square$
SPLIT LOCK WASHER, M6	GRM-DA1047-00	7	
RASS STANDOFF, M6x25LG	GRM-DA1050-00	1	
SHCS, 7/16" UNC x 1.0LG	GRM-DA1052-00	1	
HEX BOLT, M6x1.0 25LG	GRM-DA1073-00	2	
ANDERSON 50A - ANDERSON(992)	GRM-DE0023-00	1	D
			E
INITIAL RELEASE		LPK SMM	-
ALL DIMENSIONS IN MILLIMETRES, UNLESS NOTED OTHERWISE GENERAL TOLERANES UNLESS NOTED OTHERWISE. LINEAR DIMENSIONS 0 0 25mm 0 0 0 05mm		THIS DRAWING IS THE CONFIDENTIAL PROPERTY OF GARRY ROGERS HOTORSPORT. THIS DRAWING SHALL IOT BE REPRODUCED, OR IN ANY WAY TILISED, FOR MANUFACTURE OF THE COMPONENT OR UNIT HEREIN ILLUSTRATED, AND MUST NOT BE	
6922 ANGULAR DIMENSIONS 0 ± 0.5 rsport.com.au 175 0.0 ± 0.05	THIRD ANGLE PROJECTION RE	LEASED TO OTHER PARTIES WITHOUT RITTEN CONSENT. ANY INFRINGEMENT WILL BE LEGALLY PURSUED.	
AD & Drawings\B- Vehicle Specific /	Assemblies\E- S50		F
Y & RELAY		DRAWING REVISION:	
MS	SHEET SCALE: 1:6	SHEET SIZE: A 3	
AND TRATMENT: MASS EST (Kg) SURFA	ACE 3.2 PART NUMBER		
2020 CHECKED BY: DATE:	GRM-BE	0019-00	
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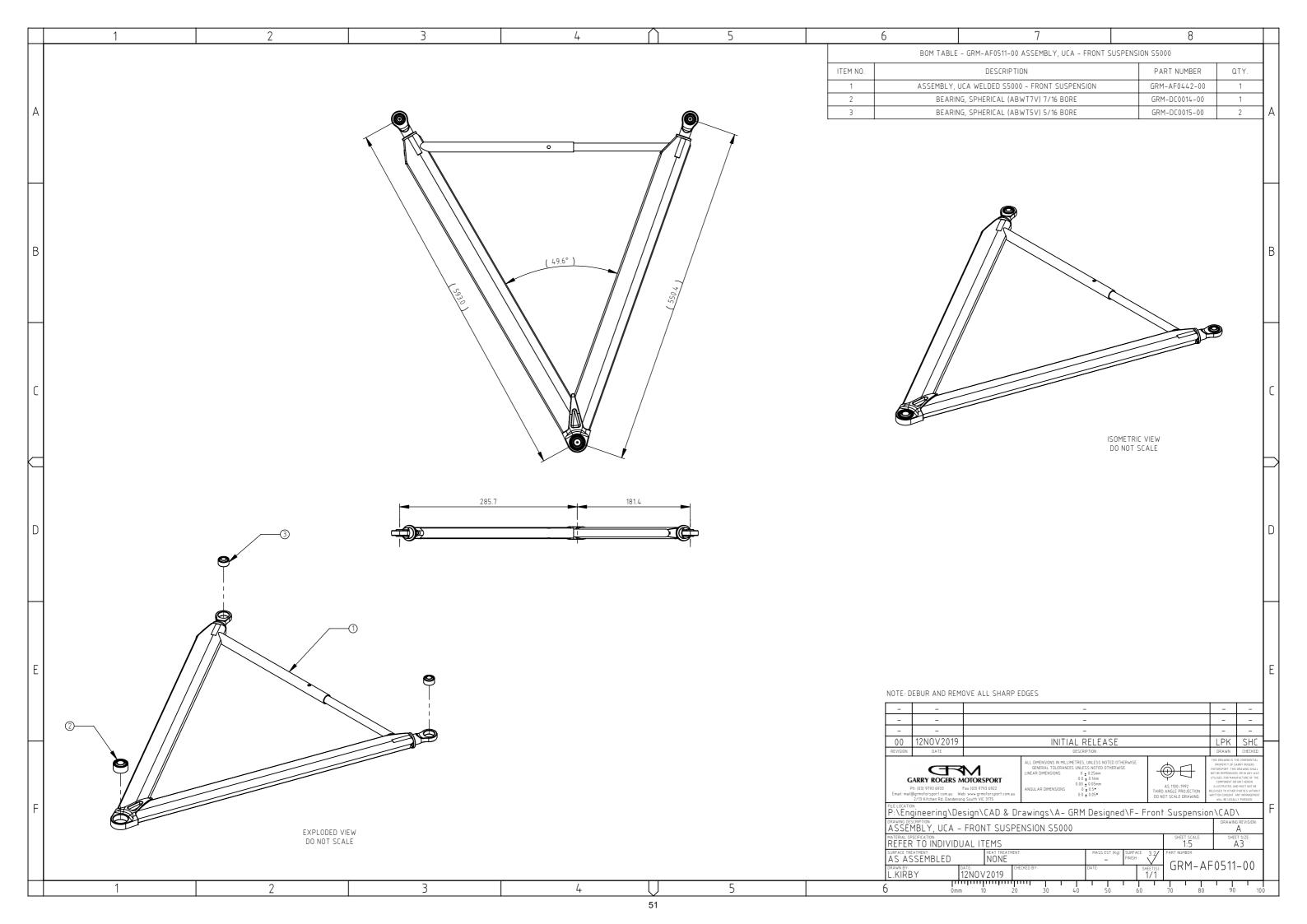
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- GRM-BEO	019-00 CAMERA & MASTER SWIT	CH			
DESCRIPTIO	N	PART NUMBER	0	TY.	
	INE LOOM S5000 - ELECTRICAL	GRM-AT0483-00	_	1	
	S5000 - ELECTRICAL	GRM-AT0494-03		1	
	SE S5000 - ELECTRICAL	GRM-AT0496-00	_	1	Α
	CH S5000 - ELECTRICAL	GRM-AT0497-00		1	
	EC(GPS-L10)	GRM-CH0066-00		1	
	TEC - S5000	GRM-CH0067-00		1	
S, M6x1.0 1		GRM-DA0063-00		2	1
S, M6x1.0 2		GRM-DA0065-00		1	
SCHNORR M		GRM-DA0394-00		2	
CS, M3x0.5 8	BLG	GRM-DA0708-00		4	
re - Deutsi	CH(AS-16)	GRM-DA1094-00		1	1
E - DEUTS	CH(AS-20)	GRM-DA1096-00		1	
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	INITIAL RELEASE		LPK	SMM	⊢
	DESCRIPTION ALL DIMENSIONS IN MILLIMETRES, UNLESS NOTED OTHERW	ISE.	DRAWN THIS DRAWING IS THE	CHECKED	1
	GENERAL TOLERANCES UNLESS NOTED OTHERWISE. LINEAR DIMENSIONS 0 ± 0.25mm		PROPERTY OF GAP MOTORSPORT. THIS D NOT BE REPRODUCED.	REY ROGERS RAWING SHALL OR IN ANY WAY	
SPORT 93 6922	0.0 ± 0.1mm 0.00 ± 0.05mm	AS 1100-1992	UTILISED, FOR MANUF COMPONENT OR U ILLUSTRATED, AND	ACTURE OF THE INIT HEREIN MUST NOT BE	
otorsport.com.au 3175	ANGULAR DIMENSIONS 0 ± 0.5 0.0 ± 0.05	THIRD ANGLE PROJECTION DO NOT SCALE DRAWING	RELEASED TO OTHER P. WRITTEN CONSENT. AN WILL BE LEGALLY	ARTIES WITHOUT IV INFRINGEMENT I PURSUED.	
	' awings\B- Vehicle Specific	Assemblies\F- S5			F
ITCH			DRAWING	REVISION:	1
		SHEET SCALE:	SHEET	SIZE:	
EMS HEAT TREATMENT	MASS EST (Kg) SU	RFACE 3.2/ PART NUMBER:	A	3	
NONE	_ FIN		0019	_00	
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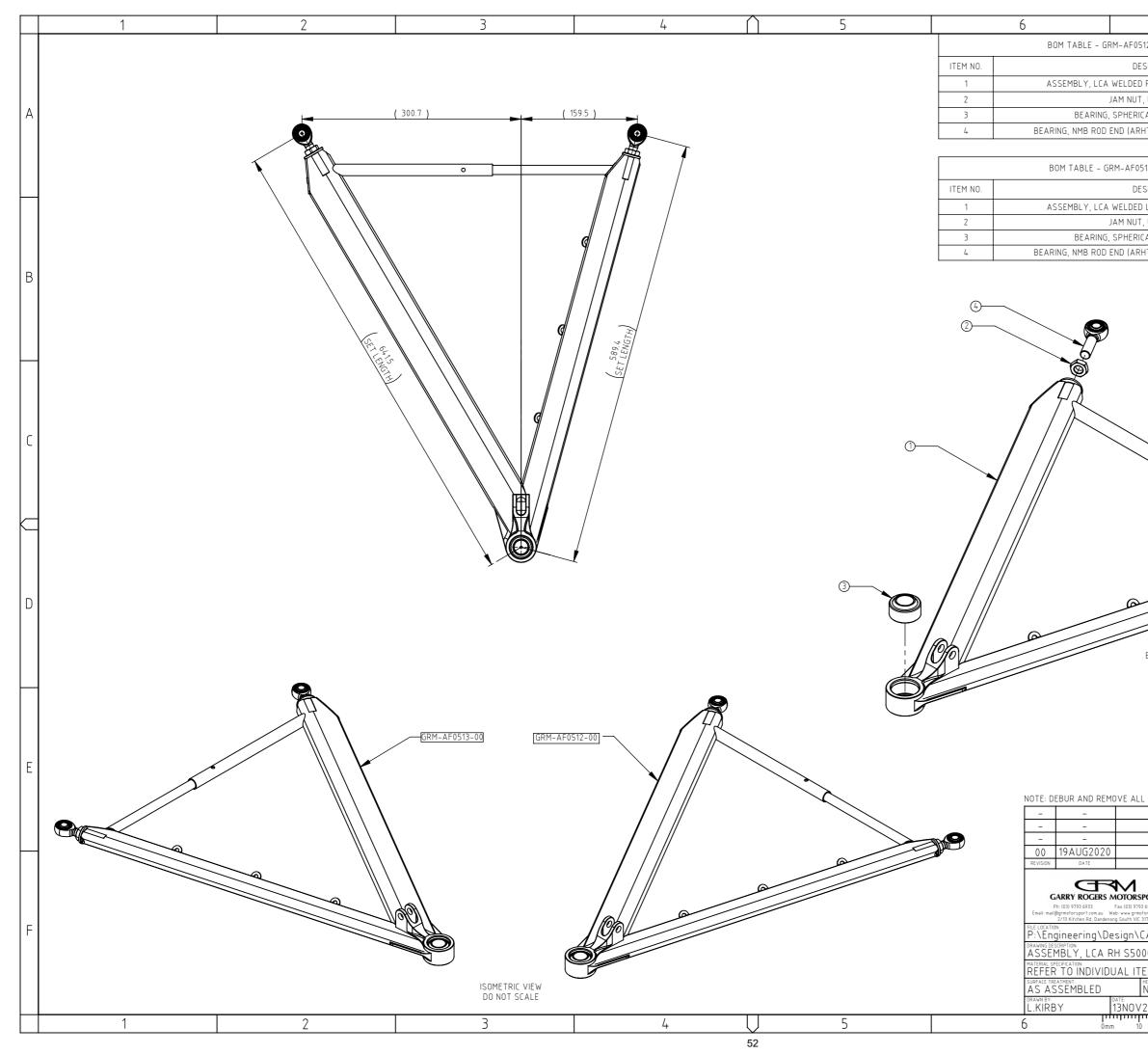


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041-00 ASS	SEMBLY, FIREBOMB S5000 - I	LIFELINE(106				
				0.73		
		0.01)	PART NUMBER	QTY	Τ.	
	0MM LG - LIFELINE(951-300-		GRM-AT0530-00	1		
	0MM LG - LIFELINE(951-300-0		GRM-AT0532-00	1		А
	0MM LG - LIFELINE(951-300-( 0MM LG - LIFELINE(951-300-		GRM-AT0533-00 GRM-AT0534-00	1		н
	300LG - LIFELINE(951-300-		GRM-AT0534-00 GRM-AT0535-00	1		
	000LG - LIFELINE(951-101-014		GRM-AT0536-00	1		
	500LG - LIFELINE(951-101-014		GRM-AT0530-00	1		
	200LG - LIFELINE(951-101-014		GRM-AT0538-00	1		
	TH S5000 - ELECTRICAL		GRM-AT0530-00	1	[	
	B - LIFELINE(955-300-004)		GRM-CB0027-00	2		
	B - LIFELINE(952-408-001)		GRM-CB0028-00	1		
			GRM-CB0042-00	1		
	3 - LIFELINE(941-000-001)		GRM-CB0043-00	1		Г
	B - LIFELINE(106-001-005)		GRM-CB0044-00	1		В
	1B - LIFELINE(955-300-003)		GRM-CB0045-00	1		
		SOMETRIC VI DO NOT SCA				С
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				<b>B</b>	-	D
						E
	- INITIAL RELEAS				SMM	
SPORT 93 6972 00 forsport con au c 3175	- - - - - - - - - - - - - -	D OTHERWISE. ERWISE.		DRAWN C THS DRAWING IS THE CO PROPERTY OF GARRY MOTORSPORT. THS DRAW NOT BE REPRODUCED, OR UTILIED, FOR MANUFACT COMPORIST OR UNIT LILUSTRATED, AND MUT RELASED TO OTHER PART WRITTEN CONSENT. ANY IN WILL BE LEGALLY PU	CHECKED CHECKED INFIDENTIAL ROGERS MING SHALL IN ANY WAY URE OF THE HEREIN ST NOT BE IES WITHOUT VERNGEMENT	
93 6922 notorsport.com.au C 3175	DESCRIPTION ALL DIMENSIONS IN MILLINGTRES, UNLESS NOTE GENERAL TOLERANCES UNLESS NOTED OTH LIMEAR DIMENSIONS 0 0 0.05mm 0.00 0 0.05mm ANGULAR DIMENSIONS 0 0 5.5 Tawings \C- Supplied Co	onterwise. erwise. omponents	THIRD ANGLE PROJECTION DO NOT SCALE DRAWING	DRAWN CO THIS DRAWING IS THE CO PROPERTY OF GARRY NOT BE REPRODUCED, OR UTHERED, FOR MANUFACT COMPORENT OR UNIT ILLUSTRATED, AND MO RELEASED TO OTHER PART WITTEN CORSONIT. ANY IN WITTEN C	CHECKED NFIDENTIAL ROGERS MING SHALL IN ANY WAY URE OF THE HEREIN ST NOT BE TES WITHOUT VERNIGEMENT IRSUED.	E
93 6922 hotorsport.com.au C 3175 C A D & Dr S 5000 - L	DESCRIPTION           ALL DIMENSIONS IN MILLIMETRES, UNLESS NOTE GENERAL TOLERANCES UNLESS NOTEO OTH LINEAR DIMENSIONS         0.0           0.0         0.1mm           0.0         0.05mm           ANGULAR DIMENSIONS         0         0.05mm	onterwise. erwise. omponents	THRD ANGLE PROJECTION DO NOT SCALE DRAWING S\B- Interior\ SHEET SCALE:	THE DRAWN C THE CONTROL OF CONTRO	SMM CHECKED NHIDENTIAL ROGERS NHIMS SHALL IN ANY WAY URE OF THE HERDIN ST NOT BE ST NOT BE	E
93 6922 notorsport.com.au (CAD & Dr S5000 - L FEMS HEAT TREATMENT	DESCRIPTION ALL DIMENSIONS IN MILLIMETRES, UNLESS NOTE GENERAL TOLERANCES UNLESS NOTEO OTH LINEAR DIMENSIONS 0 0.05m ANGULAR DIMENSIONS 0 0.05m anguLAR DIMENSIONS 0 0.05m rawings \C- Supplied CC IFELINE(106-001-005-K	D OTHERWISE. ERWISE. DMPONENTS	THRD ANGLE PROJECTION DO NOT SCALE DRAWING S\B- Interior\	DRAWN CC THS DRAWNG IS THE CO PROPERTY OF GARPY HOTORS/PORT. THIS DRAW NOT BE REPRODUCE, OR MANUFACT COMPONENT OR UNIT LILLUSTRATED, AND MOR ILLUSTRATED, AND MOR WRITEN CORRECT, ANY M WILL BE LEGALLY PU CADA DRAWING RE A	SMM CHECKED NHIDENTIAL ROGERS NHIMS SHALL IN ANY WAY URE OF THE HERDIN ST NOT BE ST NOT BE	E
93 6922 notorsport.com.au CAD & Dr S5000 - L TEMS HEAT TREATMENT NONE	DESCRIPTION ALL DIMENSIONS IN MILLIMETRES, UNLESS NOTE GENERAL TOLERANCES UNLESS NOTEO OTH LINEAR DIMENSIONS 0 0.05m ANGULAR DIMENSIONS 0 0.05m anguLAR DIMENSIONS 0 0.05m rawings \C- Supplied CC IFELINE(106-001-005-K	D. DTHERWISE. ERWISE. Dmponents () (Kg) SURFACE 3 FINISH 5 SHE	THIRD ANGLE PROJECTION DO NOT SCALE DRAWING S\B- Interior\ SHEET SCALE: 1:5	DRAWN C L The DRAWNG 5 H CC PROPERTY of CARPY HOTOSEPROT 1 HS DBAN NOT BE REPRODUCED, OF UTLEDE, FOR MANAGEL LUCTRATIC ARP MR RELASED TO THER PARE MILL BE LEGALLY PU CADN DRAWING RE A3 SHEET SI	CHECKED NITDENTIAL ROGERS NING SHALL NI AAY VARY USE OF THE HEREN ST NO THE HEREN ST NO THE HEREN VISION:	E



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E – GRM-BI	E0006-00 FRONT SUSPEN	ISION OVERVIEV	N				
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125"ID-0.4	375"0D-4.45MMH-V0 - S	5000 0	GRM	I-AF0499-00		4	
T 0.3125"I	)-10MMOD-3.45MMH-V0	- S5000	GRM	1-AF0501-00		8	
RT 0.375"ID	-14MMOD-2.65MMH-V0 -	- S5000 (	GRM	1-AF0502-00		8	Α
AT 0.25"ID	-0.3125"0D-4.76MMH-V0	- S5000	GRM	1-AF0510-00		8	
A - FRON	SUSPENSION S5000		GRM	1-AF0511-00		2	
RH S5000	- FRONT SUSPENSION		GRM	1-AF0512-00		1	
LH S5000	- FRONT SUSPENSION		GRM	1-AF0513-00		1	
IROD – FRO	ONT SUSPENSION S5000	(	GRM	1-AF0514-00		2	
) BELL CR	ANK S5000 – FRONT SUS	PENSION	GRM	1-AF0515-00		2	
RANK S50	00 - FRONT SUSPENSION		GRM	1-AF0516-00		2	
R S5000 -	FRONT SUSPENSION		GRM	1-AF0517-00		4	
R S5000 -	FRONT SUSPENSION		GRM	1-AF0518-00		4	
LEVIS S50	00 - FRONT SUSPENSION		GRM	1-AF0519-00		8	В
IOUNT S50	00 - FRONT SUSPENSION	(	GRM	1-AF0522-00		4	
ER S5000 -	FRONT SUSPENSION	(	GRM	1-AF0525-00		2	
M S5000 -	FRONT SUSPENSION	(	GRM	1-CE0024-00		2	
M S5000 -	FRONT SUSPENSION		GRM	1-CE0025-00		2	
HCS, M8x1.	25 30LG	(	GRM	-DA0089-00		16	
/4-28 x 1.	55LG (NAS6604-18)	(	GRM	-DA0268-00		2	
/4-28 x 1.6	13LG (NAS6604–19)	(	GRM	-DA0269-00		2	
	557LG (NAS6605-19)	(	GRM	I-DA0297-00		2	
16-24 x 1.	719LG (NAS6605-20)	(	GRM	-DA0298-00		4	
	516LG (NAS6606-15)			I-DA0323-00		2	٢
	66LG (NAS6606-19)	(	GRM	I-DA0327-00		4	
	R METRIC - M8			I-DA0395-00		16	
	20002C4 (1/4")			-DA0398-00		4	
-	0002C5 (5/16")			I-DA0399-00		6	
-	20002C6 (3/8")			-DA0400-00		8	
,	(AN960-416L)			-DA0409-00	_	4	
-	N (AN960-516L)			1-DA0411-00		6	
	F (MS21042-4)			1-DA0413-00 1-DA0418-00		6	
	F (MS21042-4)			1-DA0410-00		6	
	F (MS21042-6)			-DA0419-00		6	
SKS, M6x1				-DA0494-00	_	4	D
SKS, M8x1.				-DA0524-00		4	
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RIOR TO A							
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	INITIAL RELE	ASE			LPK	SMM	
	DESCRIPTION	NOTED OTHERWISE		.	DRAWN THIS DRAWING IS T		
	GENERAL TOLERANCES UNLESS NOTED		-(		PROPERTY OF G MOTORSPORT. THIS NOT BE REPRODUCE	DRAWING SHALL D. OR IN ANY WAY	
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orsport.com.au 175	0.0 ± 0.05*		DO NO	ANGLE PROJECTION DT SCALE DRAWING	WRITTEN CONSENT. A WILL BE LEGAL	ANY INFRINGEMENT	
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RVIEW					DRAWIN	G REVISION: A	
EMS				SHEET SCALE: 1:6	SHEE	A 3	
HEAT TREATMENT	MASS	SEST (Kg) SURFACE 3.	2/	PART NUMBER:	-		
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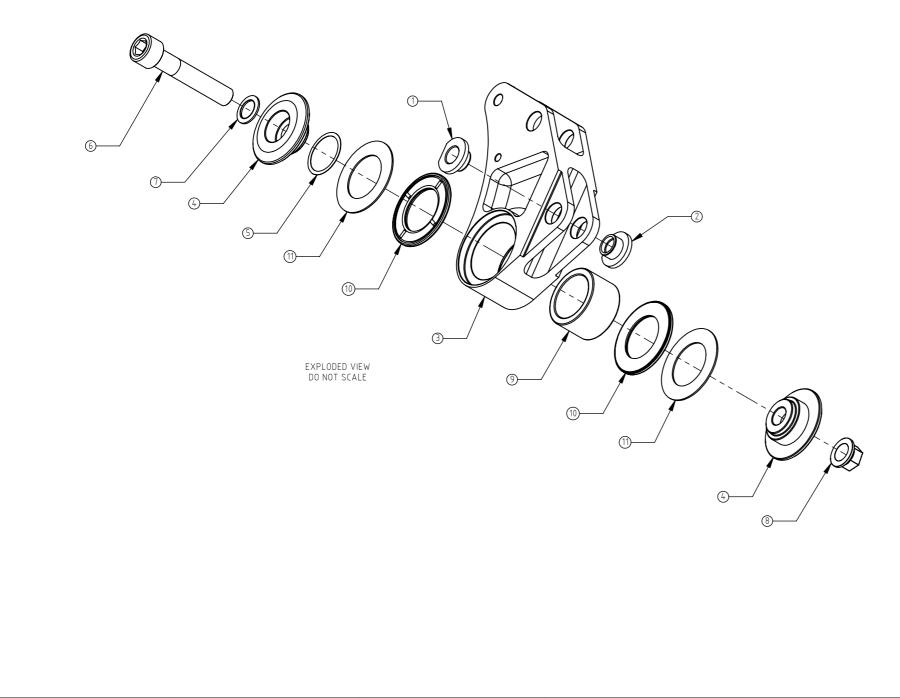




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	LCA RH S5000 - FR	UNI SUSPE				
ESCRIPTION			PART NUMBER	Q	TY.	
D RH S5000 - FRON	I SUSPENSION		GRM-AF0437-01	_	1	
T, UNF RH - 7/16" ICAL (ABWT12V) 3/4	4 BORF		GRM-DA0601-00 GRM-DC0018-00	_	2	Α
RHT6E) 3/8 BORE - 1			GRM-DC0018-00		2	1
			5 0 20017 00		-	
513_00 ACCEMRI V	LCA LH S5000 - FR					
	LEN EN SJOUV - IK				TV	
ESCRIPTION			PART NUMBER	Q	TY.	╞
D LH S5000 - FRONT	T SUSPENSION		GRM-AF0438-01		1	
T, UNF RH - 7/16" ICAL (ABWT12V) 3/4	4 BORF		GRM-DA0601-00 GRM-DC0018-00		2	
RHT6E) 3/8 BORE - 1			GRM-DC0019-00		2	
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DO NOT SCALE LL SHARP EDGES SPORT 93 6522 LINEAR DME LINEAR DME ANGULAR DM ANGULAR DM CAD & Drawings D00 – FRONT SUS TEMS	- - - - - - - - - - - - - - - - - - -	ED OTHERWISE. IERWISE.	AS IND-1992 THEO ANDLE PROJECTION DO NOT SCALE DRAWING TONT SUSPENSION SHEET SCALE 1:5		- - SHC CHECKED HE CONFIDENTIAL ARRY BOORDS DO RENAMING SHALL O, RIN ANAY WAY FARITES HIT HOLE WAS THOSE ON HIT MARTING HIT MA	E
DO NOT SCALE L SHARP EDGES SPORT 93 6522 CAD & Drawings DO0 – FRONT SU	- - - - - - - - - - - - - - - - - - -	id otherwise. RERWISE.	AS IND-1992 THEO ANDLE PROJECTION DO NOT SCALE DRAWING FONT SUSPENSION SHEET SCALE 1:5 327 PART NUMBER	- - - - - - - - - - - - - -	- SHC CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHECKED CHEC	E
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L	I				1			RM-AF0514-00 ASSEMBLY, PUSHROD - FRONT S		
						ITEM NO.		DESCRIPTION	PART NUMBER	QTY
						1	ASSEMBLY, WFI	DED PUSHROD S5000 - FRONT SUSPENSION	GRM-AF0448-00	1
						2		, 7/16-20 TO 1/2-20 S5000 - SUSPENSION	GRM-AF0451-01	1
						3		JAM NUT, UNF RH - 1/2"	GRM-DA0602-00	1
						4		JAM NUT, UNF LH - 7/16"	GRM-DA0611-00	1
						5	BEARIN	G, SPHERICAL (ABWT6V) 3/8 BORE	GRM-DC0012-00	1
						6	BEARING, ROD END (ARH	IT6LE) - 3/8 BORE - 7/16 UNF LEFT HAND THREA	D GRM-DC0013-00	1
	640 (SET LE	0.2 NGTH)			9000 000		er (		ISOMETRIC VIEW DO NOT SCALE	
		5	•							
							NOTE:	ADS ARE CLEAN AFTER WELDING, RUN THROUGH		
							- DEBUR AND REMON	/E ALL SHARP EDGES.	THE RECORD	
		EXPLODE	ED VIEW					-		-
3		DO NOT	SCALE							-
							 00 11NOV2019	- INITIAL RELEAS	E	- LPK
							REVISION DATE	DESCRIPTION		DRAWN
							Ð	ALL DIMENSIONS IN MILLIMETRES, UNLESS NOTED GENERAL TOLERANCES UNLESS NOTED OTHED LINEAR DIMENSIONS 0 • 0.25mm		HIS DRAWING IS THE CO PROPERTY OF GARRY OTORSPORT. THIS DRA DT BE REPRODUCED, OF
							GARRY ROGERS Ph: (03) 9793 6933	MOTORSPORT         0.0 ± 0.1mm           Fax (03) 9793 6922         0.00 ± 0.05mm	AS 1100-1992	TILISED, FOR MANUFACT COMPONENT OR UNIT
							Email: mail@grmotorsport.com.au 2/13 Kitchen Rd, Dande	anong sourn vic strs	THIRD ANGLE PROJECTION DO NOT SCALE DRAWING	EASED TO OTHER PAR NTTEN CONSENT. ANY II WILL BE LEGALLY PU
							P:\Engineering\[	Design\CAD & Drawings\A- GRM Design	ed\F- Front Suspension`	\CAD\
							ASSEMBLY, PUS	HROD – FRONT SUSPENSION S5000		
							REFER TO INDIVI	DUAL ITEMS	SHEET SCALE: 1:5	SHEET S
							SURFACE TREATMENT:	HEAT TREATMENT: MASS EST (I	(g) SURFACE 3.2/ PART NUMBER:	
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							BOM TABLE - GRM-AF0516-00 ASSEMBLY	', BELLCRAM
					ITEM NO.		DESCRIPTION	
					1	FERRULE UPPER, BELLCR	ANK TO PUSHROD S5000 - FRONT SUSPENSIO	N
					2	FERRULE LOWER, BELLCF	ANK TO PUSHROD S5000 - FRONT SUSPENSIO	N
Д					3	BODY, BELLO	RANK S5000 - FRONT SUSPENSION	
					4	THRUST BOBBIN,	BELLCRANK S5000 - FRONT SUSPENSION	
					5	SHIM, BELLC	RANK S5000 - FRONT SUSPENSION	
					6		SHCS, M10x1.5 55LG	
					7	WASI	IER, SCHNORR METRIC – M10	
	_				8		K NUT, M10	
					9	DRAWN CUP NEEDLE R	DLLER BEARING, NADELLA 25x33x20 (DL2520)	
					10	BEARING, THRUS	T NEEDLE ROLLER - NADELLA (AX2542)	
					11	WASHE	R, THRUST NADELLA (CP2542)	



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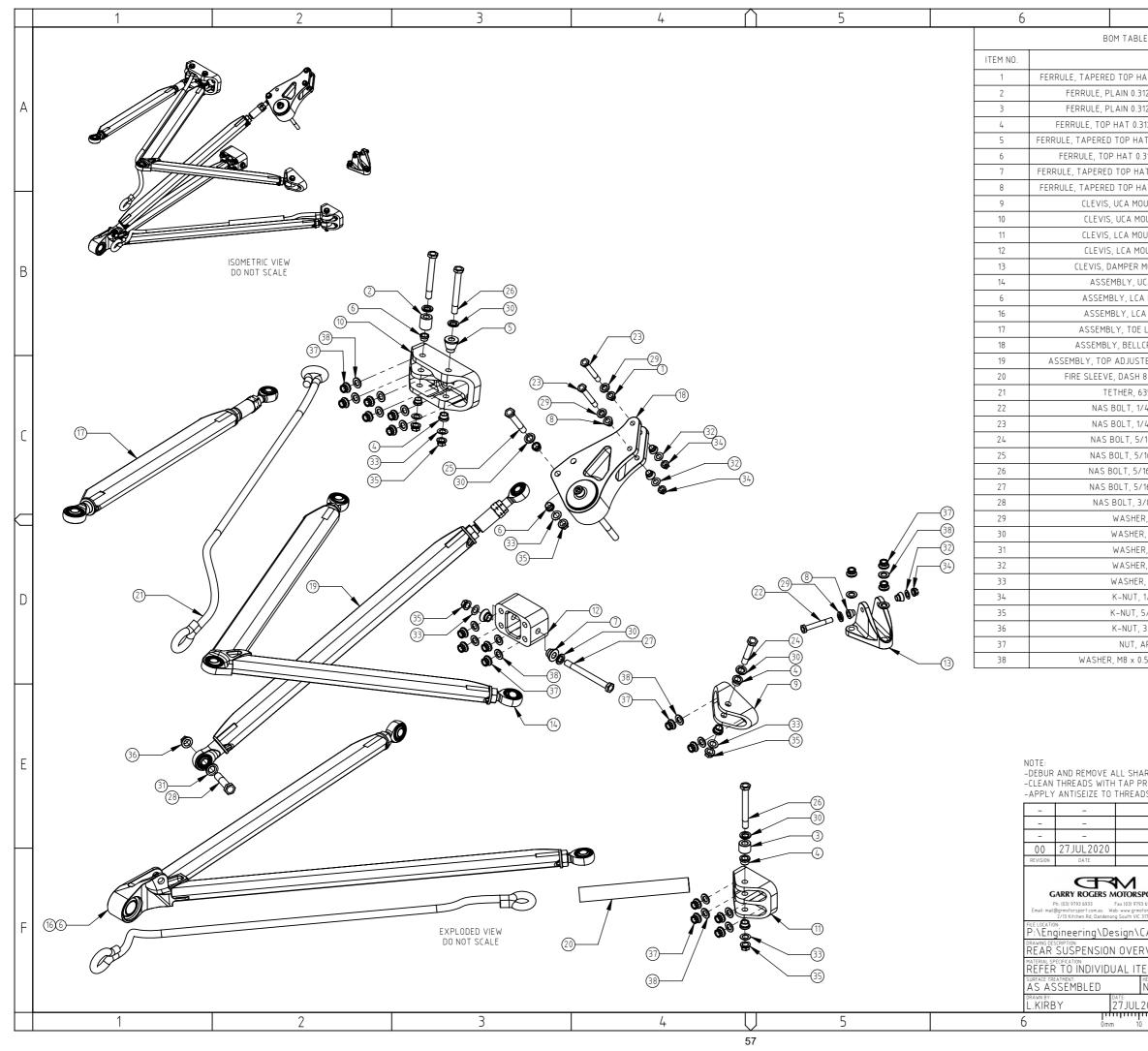


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GRM-AF0516-00 ASSEMBLY, BELL	LCRANK S5000 - FRONT S	USPENSION			
	PART NUMBER	QTY.		NOTES	1
S5000 – FRONT SUSPENSION	GRM-AF0457-01	1			+
S5000 - FRONT SUSPENSION		1			-
NT SUSPENSION	GRM-AF0458-01 GRM-AF0521-00	1			
					$+^{\sim}$
- FRONT SUSPENSION	GRM-AF0526-00	2			-
NT SUSPENSION	GRM-AF0568-00	X 1	USE AS KEUUIKED	, SHIMS MAKE IT LOOSER	-
.G	GRM-DA0122-00	1			-
RIC – M10	GRM-DA0396-00	1			-
	GRM-DA0560-00	1			┢
DELLA 25x33x20 (DL2520)	GRM-DC0020-00	1			-
NADELLA (AX2542)	GRM-DC0021-00	2			
A (CP2542)	GRM-DC0022-00	2			-
					B
					C
$\left( \begin{array}{c} \circ \\ \circ \end{array} \right)$	0		0/0		
					D
NOTE: DEBUR AND REMOVE ALL SH APPLY ANTISEIZE TO ALL T APPLY GREASE TO BEARING	DO N HARP EDGES HREADS BEFORE ASSEMB				D
DEBUR AND REMOVE ALL SH APPLY ANTISEIZE TO ALL T APPLY GREASE TO BEARING 	DO N HARP EDGES HREADS BEFORE ASSEMB IS AND THRUST WASHERS	IOT SCALE			
DEBUR AND REMOVE ALL SH APPLY ANTISEIZE TO ALL T APPLY GREASE TO BEARING   00 28JUL2020 REVISION DATE CARRY ROCERS MOTO Phi (03) 9793 6933 Email mailgemolorspace Phi (03) 9793 6933 Fas (03) Phi (03) 9793 6933 Email mailgemolorspace Phi (03) 9793 6933 Fas (03) Email mailgemolorspace Phi (03) 9793 6933 Fas (03) Phi (03) 9793 6933 Fas (03) 9793 6933 Fas (03) 9793 6933 Fas (03) 979	DO N HARP EDGES HREADS BEFORE ASSEMB IS AND THRUST WASHERS INNI INNI INNI INNI INNI INNI ANGLAR DIMENSIONS IN ANGLAR DIMENSION ANGLAR DIMENSION ANGLAR DIMENSION INCCAD & Drawings \A IK S5000 - FRONT SU	IOT SCALE	ASE igned\F_Front St EST mgl_SURFACE_322 PART	Construction of the second secon	
DEBUR AND REMOVE ALL SH APPLY ANTISEIZE TO ALL T APPLY GREASE TO BEARING   00 28 JUL2020 REVISION DATE CARRY ROCERS MOTO Ph (19) 1993 693 Email mailgemetorsport comau 2/19 Krithen Rd, Dandemory South FILE COATION P: \CENgineering \Design DRAWING DESCRIPTION ASSEMBLY, BELLCRAN MATERIAL SPECIFICATION REFER TO INDIVIDUAL SUFFACE TREATMATT AS ASSEMBLED DRAWING VIELON	DO N HARP EDGES HREADS BEFORE ASSEMB IS AND THRUST WASHERS IS AND THRUST WASHERS INCLOBER INTERNET INCLOBERT INCLAD & Drawings\A IK S5000 - FRONT SU ITEMS	IOT SCALE	ASE igned\F_Front St EST mgl_SURFACE_322 PART		

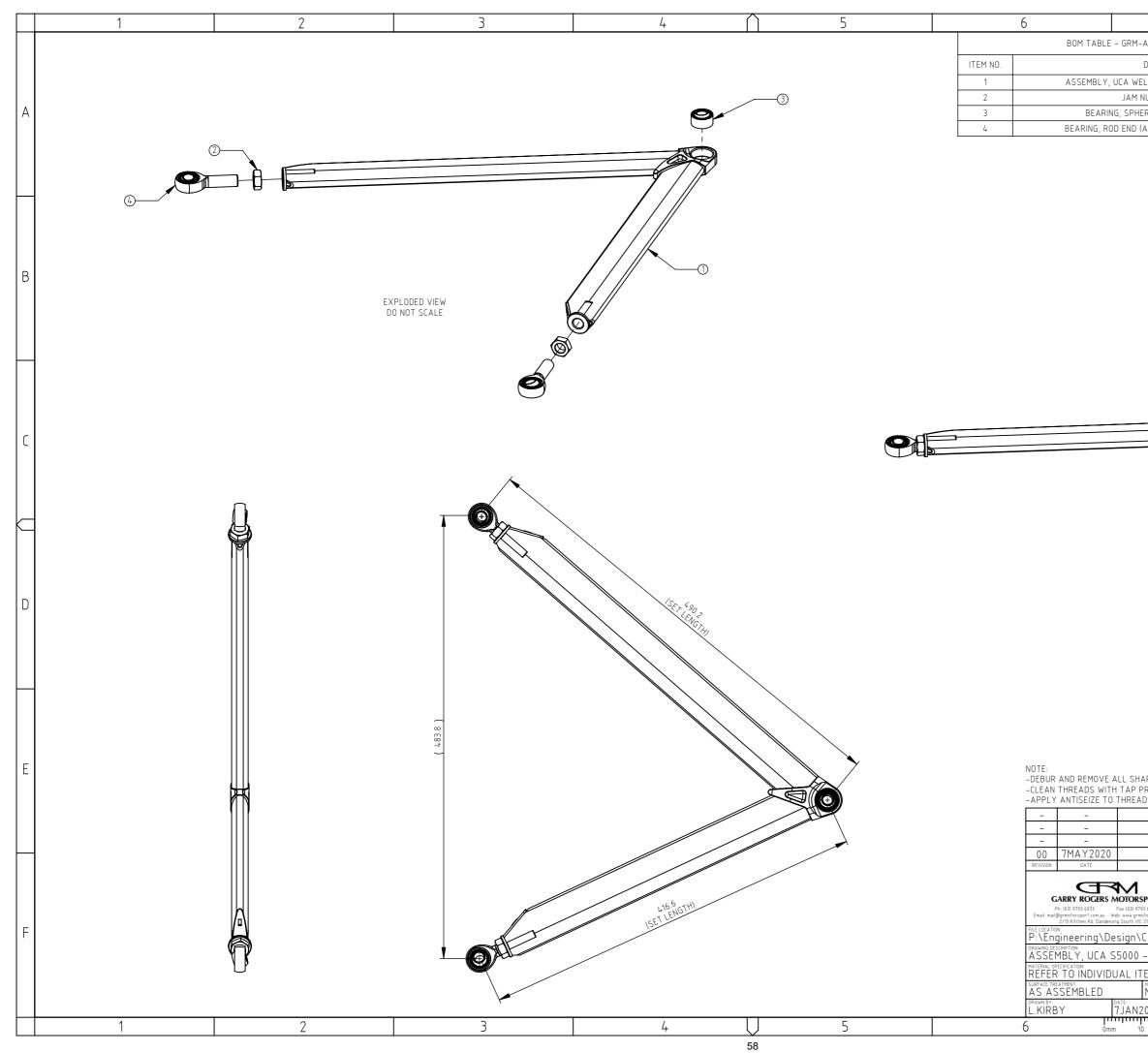
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	I	2		5						BOM TABLE - GRM-BE0006-00 FRONT DAMPER, S			0
								-					
								-	ITEM NO.	DESCRIPTION	PART NUMBER	QTY.	NOTE
								-	1	PACKER, BUMP RUBBER HAT JRI S5000 - SUSPENSION PACKER, BUMP RUBBER SOLID 12MM S5000 - SUSPENSION	GRM-AF0484-00 GRM-AF0486-00	2	
Δ								F	2	PACKER, BUMP RUBBER SPLIT 1MM S5000 - SUSPENSION PACKER, BUMP RUBBER SPLIT 1MM S5000 - SUSPENSION	GRM-AF0485-00	2 ×	OPTIONAL QTY
/ .								-	4	PACKER, BUMP RUBBER SPLIT 2MM S5000 - SUSPENSION	GRM-AF0488-00	×	OPTIONAL QTY
								F	5	PACKER, BUMP RUBBER SPLIT 5MM 55000 - SUSPENSION	GRM-AF0563-00	x	OPTIONAL QTY
								F	6	ASSEMBLY, FRONT SEALED JRI DAMPER S5000 - SUSPENSION	GRM-CE0015-00	2	
								F	7	SPRING, 5 INCH 36 ID 600 LBS - \$5000	GRM-CE0037-00	х	OPTION 1
								F	8	SPRING, 5 INCH 36 ID 700 LBS - \$5000	GRM-CE0038-00	х	OPTION 2
									9	SPRING, 5 INCH 36 ID 800 LBS - S5000	GRM-CE0039-00	х	OPTION 3
									10	BUMP RUBBER, DAMPER SHAFT BLUE - S5000	GRM-CE0043-00	2	
B C			-739										
E					EXPLODED VIEW DO NOT SCALE								
					<b>7</b>					NOTE: REFER TO HOMOLOGATION DOCUMENT FOR SERIES	SPECIFICATIONS		
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				$ ((\bigcirc)) $						 00 19AUG2020	- INITIAL RELEASE		LPK SMM
										00 19AUG2020 REVISION DATE	DESCRIPTION		DRAWN CHECKED
				$\mathbf{U}$						ALL DIMENSIO GENERAL LINEAR DIMEN	NS IN MILLIMETRES, UNLESS NOTED OTHERWISE. TOLERANCES UNLESS NOTED OTHERWISE. SIONS 0 ± 0.25mm	- <del>(</del>	THIS DRAWING IS THE CONFIDENTIAL PROPERTY OF GARRY ROGERS MOTORSPORT. THIS DRAWING SHALL
										GARRY ROGERS MOTORSPORT	0.0 ± 0.1mm 0.00 + 0.05mm	AS 1100-199	COMPONENT OR UNIT HEREIN
										Ph: (03) 9793 6933 Fax (03) 9793 6922 ANGULAR DIM Email: mail@grmoforsport.com.au Web: www.grmoforsport.com.au 2/13 Kitchen Ad, Dandenong South VIC 3175	ENSIONS 0 ± 0.5• 0.0 ± 0.05•	THIRD ANGLE PRO DO NOT SCALE DR	ECTION RELEASED TO OTHER PARTIES WITHOUT
F										P:\Engineering\Design\CAD & Drawings	\B- Vehicle Specifir A	\ssemblies\	
										DRAWING DESCRIPTION FRONT DAMPER, SPRINGS & BUMP STOP			
										MATERIAL SPECIFICATION REFER TO INDIVIDUAL ITEMS	~	SHEET 1	SCALE: SHEET SIZE: 2 A3
										SUBFACT TEATMENT: AS ASSEMBLED NONE	MASS EST (Kg) SURFA	CE 3.2 PART NUME	ER:
										AS ASSEMBLED NUNE DRAMMBY L.KIRBY 27JUL2020	FINISH DATE:		M-BE0006-00
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А							2	SPRING SEAT, JRI INTERNAL
							4	BEARING, SPHE
			[	-4 -3				
В								
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D				EXPLODED VIEW DO NOT SCALE				
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								  00 7JAN2020 revision date
F								CARRY ROCERS MOTORSP Ph. 103 1973 633 Enail anal@ymotorsport com su Media wate of the second south VIC 31 Pite LOCATION P:VEngineering \Design \C DRAMING DESCRIPTION ASSEMBLY, FRONT SEAL MATERIAL SPECIFICATION REFER TO INDIVIDUAL ITE SUBFACE TREATMENT AS ASSEMBLED DRAWINBY L.KIRBY DATE
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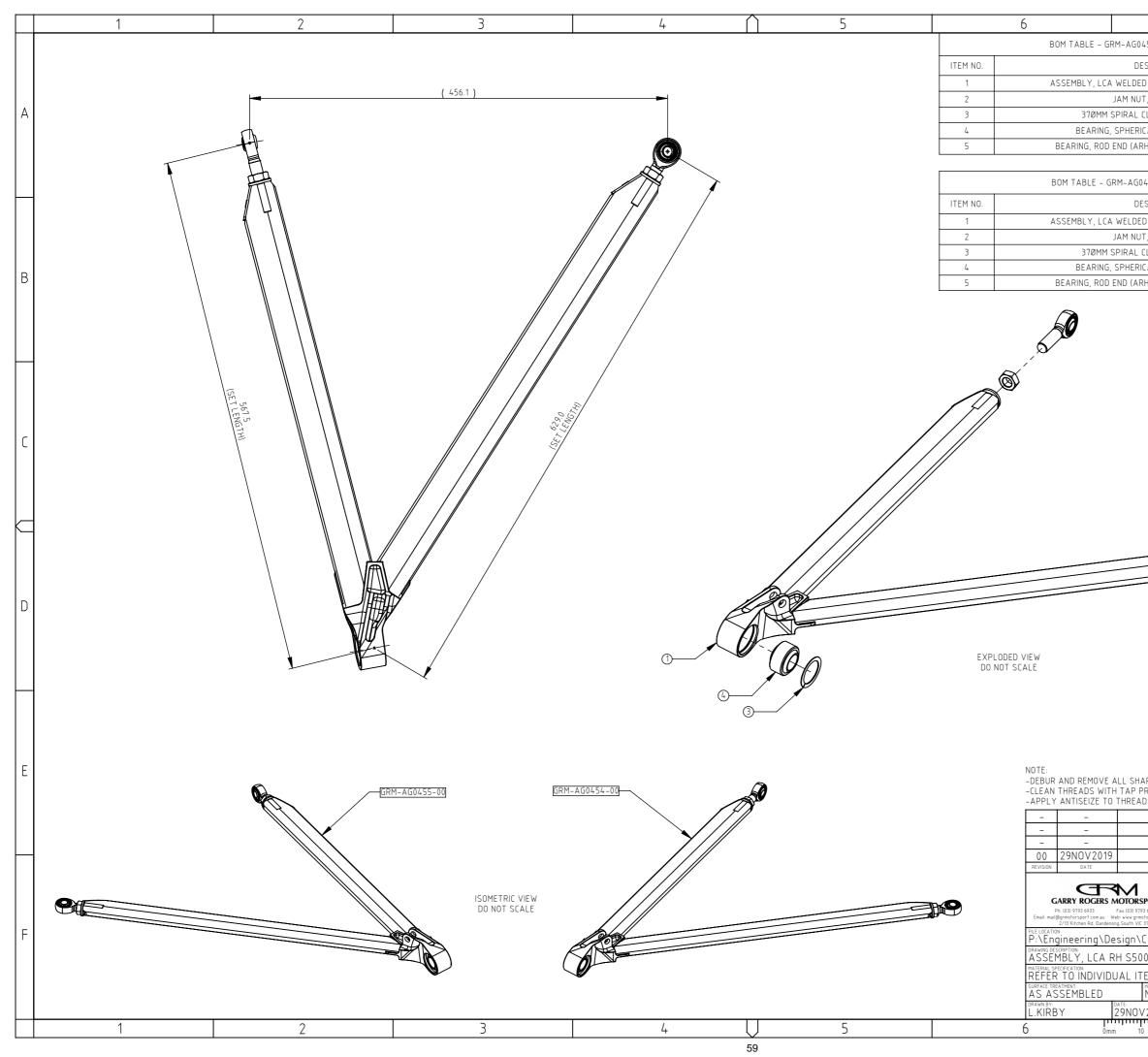
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00 ASSEMB	LY, FRONT SEALED JF	RI DAMPER S5000	) – SUSPENSION		
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JUSTMENT	S5000 - SUSPENSION	1	GRM-CE0005-00	1	
	5000 - SUSPENSION		GRM-CE0019-00	1	
L SPIRAL			GRM-DA0786-00	4	Α
HERICAL (A	BT5) 5/16 BORE		GRM-DC0025-00	2	
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	ALL DIMENSIONS IN MILLIMETRES, UN GENERAL TOLERANCES UNLESS I LINEAR DIMENSIONS 0 ± 0.2	NOTED OTHERWISE.		THIS DRAWING IS THE CONFIDENTIAL PROPERTY OF GARRY ROGERS MOTORSPORT. THIS DRAWING SHALL NOT BE REPRODUCED, OR IN ANY WAY	
PORT 3 6922	0.0 <u>+</u> 0. 0.00 <u>+</u> 0.	1mm 05mm	AS 1100-1992	UTILISED, FOR MANUFACTURE OF THE COMPONENT OR UNIT HEREIN ILLUSTRATED. AND MUST NOT BE	
torsport.com.au 3175	ANGULAR DIMENSIONS 0 ± 0. 0.0 ± 0.	05•	THIRD ANGLE PROJECTION DO NOT SCALE DRAWING	RELEASED TO OTHER PARTIES WITHOUT WRITTEN CONSENT. ANY INFRINGEMENT WILL BE LEGALLY PURSUED.	
CAD & Dr	awings\C- Suppli	ed Component	∙s\E- Suspensi		F
led jri d	AMPER 55000 - S	USPENSION		DRAWING REVISION:	
EMS			SHEET SCALE: 1:2	SHEET SIZE: A 3	
HEAT TREATMENT		MASS EST (Kg) SURFACE FINISH :			
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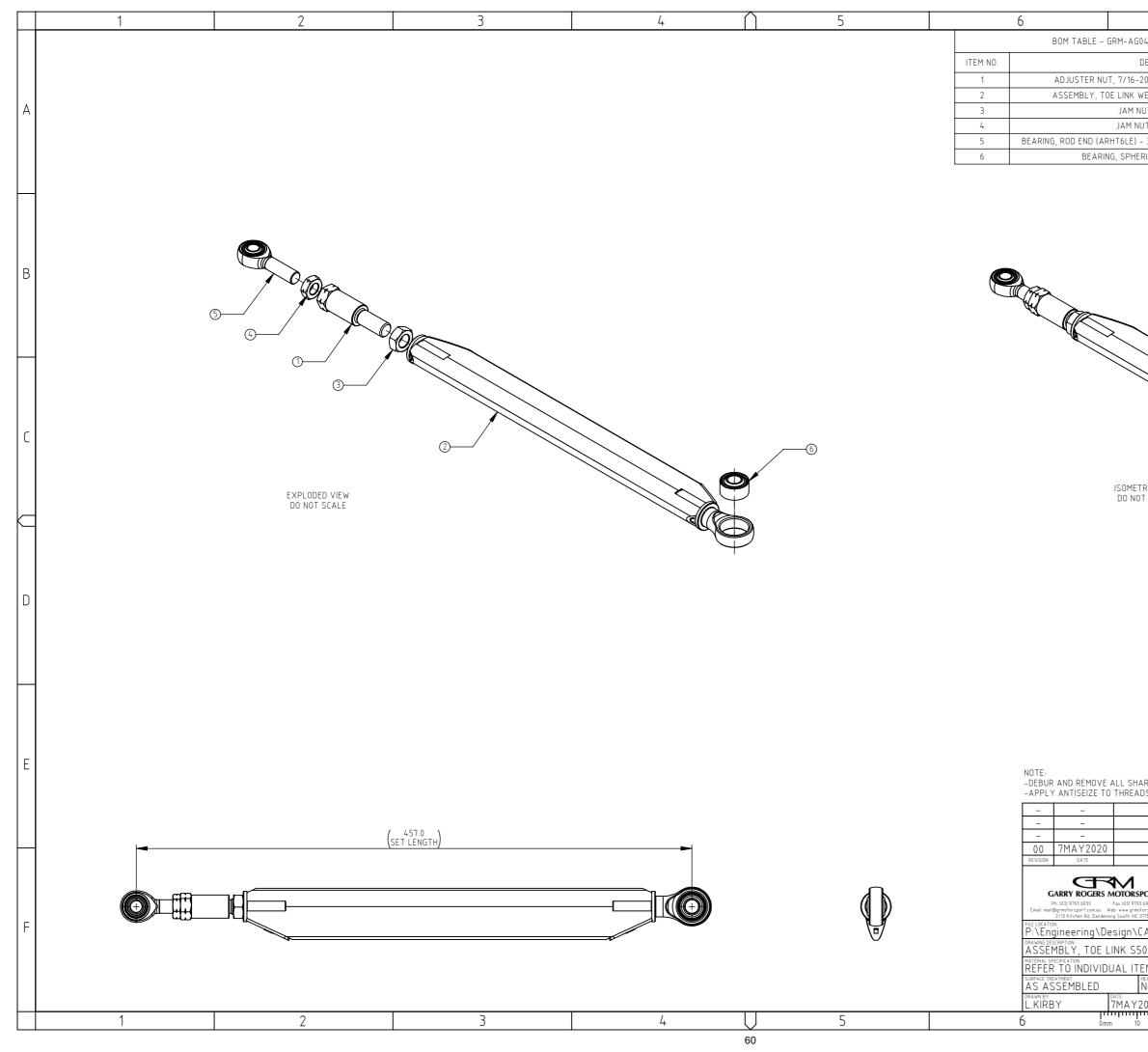
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E - GRM-BE0007-00 REAR SUSPENSIO	ON OVER	VIEW					
DESCRIPTION		PA	RT NUMBER	2	Q	TY.	
AT 0.25"ID-0.3125"OD-3.98MMH-V0 -	\$5000	GRM	1-AF0500-(	00		4	
125"ID-16MMOD-17.5MMH-V0 - \$5000		GRM	1-AF0503-0	00		2	
125"ID-16MM0D-12.7MMH-V0 - \$5000		GRM	-AF0504-0	00		2	Α
3125"ID-0.4375"0D-0.094"H-V0 - S500	0	GRM	1-AF0505-0	00		10	
AT 0.3125"ID-0.4375"OD-0.488"H-V0 -	S5000	GRM	1-AF0506-(	00		2	
.3125"ID-0.375"0D-2.4MMH-V0 - \$500	0	GRM	1-AF0507-0	00		8	
AT 0.3125"ID-0.4375"OD-0.219"H-V0 -	S5000	GRM	1-AF0508-0	00		4	
AT 0.25"ID-0.3125"0D-4.76MMH-V0 -	S5000	GRM	1-AF0510-0	0		8	_
DUNT FRONT - REAR SUSPENSION		GRM	-AG0423-	00		2	
OUNT REAR - REAR SUSPENSION		GRM	-AG0424-	00		2	
DUNT FRONT – REAR SUSPENSION			-AG0425-			2	
OUNT REAR - REAR SUSPENSION			-AG0426-			2	
MOUNT S5000 - REAR SUSPENSION			-AG0443-			2	В
ICA S5000 - REAR SUSPENSION		GRM	-AG0453-0	00		2	
A RH S5000 - REAR SUSPENSION		GRM	-AG0454-	00		1	
A LH S5000 - REAR SUSPENSION			-AG0455-0			1	
LINK S5000 - REAR SUSPENSION			-AG0456-			2	
CRANK S5000 - REAR SUSPENSION			I-AG0461-0			2	
TER PUSHROD S5000 - REAR SUSPENS	ION		-AG0464-			2	
8 150MM LONG - SPEEDFLOW(599-08)			-AG0470-			2	
35MM S5000 - SUSPENSION		GRM	1-CE0026-0	0		4	
/4-28 x 1.675LG (NAS6604-20)		GRM	I-DA0270-0	00		2	
/4-28 x 1.863LG (NAS6604-23)			I-DA0273-0			4	ſ
/16-24 x 1.719LG (NAS6605-20)			I-DA0298-0			2	
/16-24 x 1.907LG (NAS6605-23)			1-DA0301-(			2	
16-24 x 2.594LG (NAS6605-34)			1-DA0311-0			6	
(16-24 x 3.219LG (NAS6605-44)			1-DA0316-(			2	
1/8-24 x 1.516LG (NAS6606-15)			I-DA0323-0			2	
R, NAS MS20002C4 (1/4")			I-DA0398-0			6	$\vdash$
R, NAS MS20002C5 (5/16")			I-DA0399-0			12	
R, NAS MS20002C6 (3/8")			-DA0400-			2	
R, 1/4 THIN (AN960-416L)			-DA0409-			6	
R, 5/16 THIN (AN960-516L)			1-DA0411-0			12	
1/4-28 UNF (MS21042-4)			1-DA0418-(			6	D
5/16-24 UNF (MS21042-5)			I-DA0419-0			12	
3/8-24 UNF (MS21042-6)			-DA0420-			2	
ARP M8x1.25 (300-8310)			I-DA0536-0		-	38	
.575"OD x 1.6MM - ARP(200-8643)		GRM	I-DA0538-0	00		38	
ARP EDGES RIOR TO ASSEMBLY DS PRIOR TO ASSEMBLY -							E
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	INITIAL RELEA	ASE		LPK DRAWN	SMM CHECKED	
	ALL DIMENSIONS IN MILLIMETRES, UNLESS M		¢ _	DRAWN THIS DRAWING IS TH PROPERTY OF GA MOTORSPORT. THIS	E CONFIDENTIAL	
PORT	GENERAL TOLERANCES UNLESS NOTED LINEAR DIMENSIONS 0 • 0.25mm 0.0 • 0.1mm	UTHERWISE.		MOTORSPORT. THIS NOT BE REPRODUCED UTILISED, FOR MANU COMPONENT OR	OR IN ANY WAY	
3 6922 ptorsport.com.au	ANGULAR DIMENSIONS 0 ± 0.05 • 0.0 ± 0.05 •		AS 1100-1992 THIRD ANGLE PROJECTION DO NOT SCALE DRAWING	ILLUSTRATED, AN RELEASED TO OTHER I WRITTEN CONSENT. A	D MUST NOT BE PARTIES WITHOUT NY INFRINGEMENT	
3175			BONOT SCILL BIOMING	WILL BE LEGALL	Y PURSUED.	F
	awings\A- GRM Des	iynea\u- K	ear suspensior	DRAWING	REVISION:	
	SUSPENSION		SHEET SCALE:	SHEE		
EMS HEAT TREATMENT	MASS	EST (Kg) SURFACE	1:4 3.2/ PART NUMBER:	A	13	
NONE	CKED BY: DATE:	- FINISH : SHE	GRM-A	G0453	3-00	
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20	30 40	50 60	70 80	90	100	)



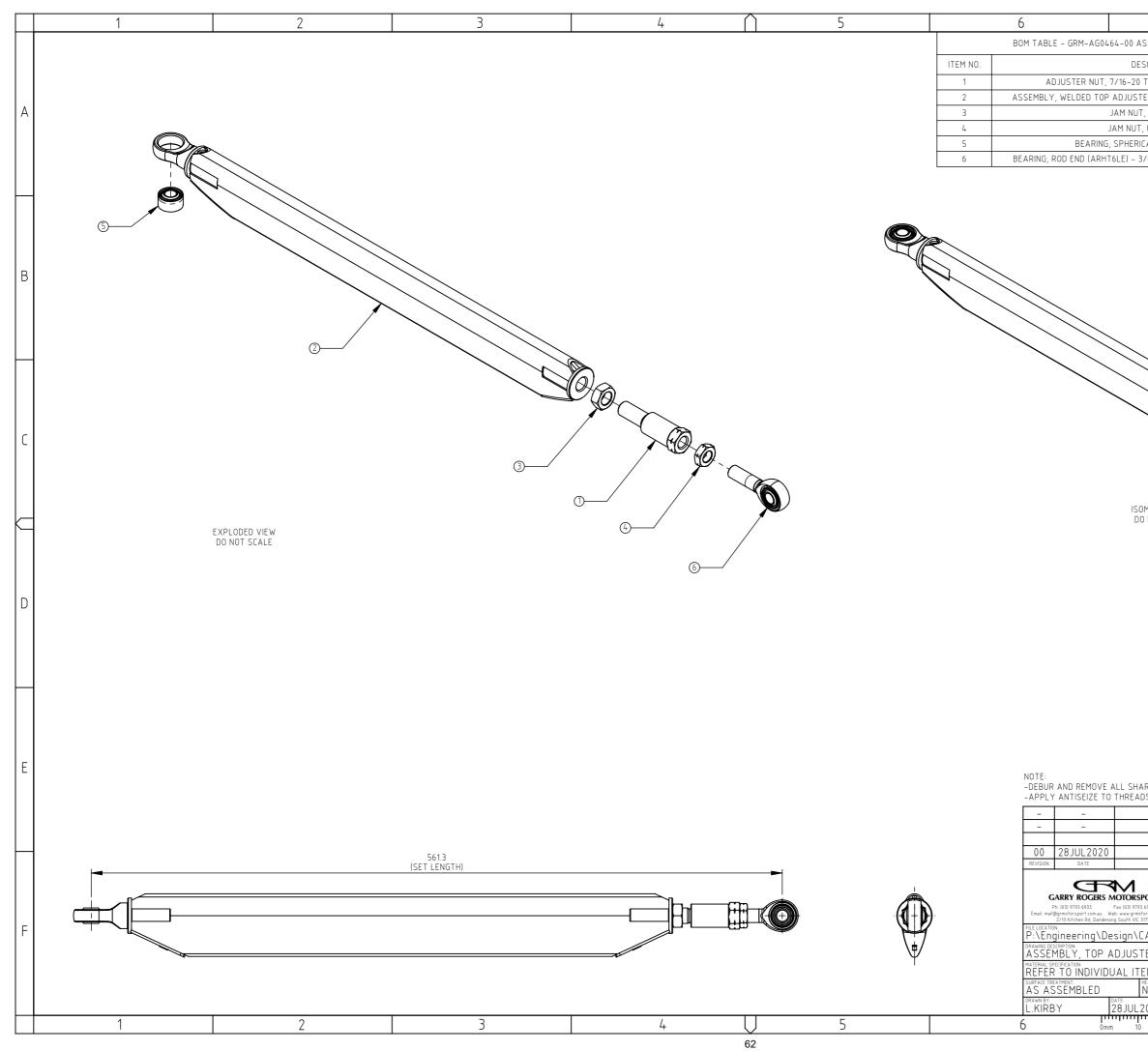
	7		8		
0454-00 AS	SEMBLY, LCA RH S500	0 – REAR SUSPE	INSION		
ESCRIPTION			PART NUMBER	QTY	
ED RH S500(	) - REAR SUSPENSION		GRM-AG0428-01	1	
JT, UNF RH ·	- 1/2"		GRM-DA0602-00	2	
CLIP, BEAR	ING RETAINER		GRM-DA0740-00	1	Α
	12V) 3/4 BORE		GRM-DC0018-00	1	
RHT7E) 7/16	5 BORE - 1/2-20 UNF		GRM-DC0023-00	2	
0455-00 AS	SEMBLY, LCA LH S500	0 - REAR SUSPE	ENSION		
ESCRIPTION			PART NUMBER	QTY	
ED LH S5000	) - REAR SUSPENSION		GRM-AG0431-01	1	
JT, UNF RH ·	- 1/2"		GRM-DA0602-00	2	
	ING RETAINER		GRM-DA0740-00	1	
	12V) 3/4 BORE		GRM-DC0018-00	1	В
RHT7E) 7/16	5 BORE - 1/2-20 UNF		GRM-DC0023-00	2	
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		EVCE			-
	INITIAL REL DESCRIPTIO	LEASE			
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SPORT	LINEAR DIMENSIONS 0 2 0.25 0.0 2 0.1r	5mm mm		NOT BE REPRODUCED, OR IN UTILISED, FOR MANUFACTUR COMPONENT OR UNIT HE	ECKED DENTIAL GERS
193 6922	ANGULAR DIMENSIONS 0 ± 0.00 0.0 ± 0.05 0.0 ± 0.00	•		ILLUSTRATED, AND MUST RELEASED TO OTHER PARTIES WRITTEN CONSENT. ANY INFR	ECKED DENTIAL GERS G SHALL NY WAY E OF THE REIN
motorsport.com.au			AS 1100-1992 THIRD ANGLE PROJECTION DO NOT SCALE DRAWING	WRITTEN CONSENT. ANT INFR	ECKED DENTIAL GERS G SHALL ANY WAY E OF THE REIN NOT BE .WITHOUT INCEMENT
IC 3175	A COMP		THIRD ANGLE PROJECTION DO NOT SCALE DRAWING	WILL BE LEGALLY PURS	ECKED DENTIAL GERS G SHALL ANY WAY E OF THE REIN NOT BE WITHOUT NEEMENT UED.
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(CAD & Dr (CAD & Dr 000 - REA	rawings\A- GRM D \R SUSPENSION	esigned\G- R	THIRD ANGLE PROJECTION DO NOT SCALE DRAWING Cear Suspension		ECKED DENTIAL GERS 6 SHALL NATY HAY E OF THE REIN NOT BE WITHOUT NGEMENT UED. SION:
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C 3175 CAD & Dr 000 – REA TEMS HEAT TREATMENT NONE	R SUSPENSION	1ASS EST (Kg) SURFACE FINISH :	SHEET SCALE SHEET SCALE 1:4 2.2 PART NUMBER	MILL BE LEGALLY PURS	ECKED DENTAL GROS 5 SHALL S SHALL S FIRE NOT BE NOT BE NOT BE SION: 5:
CAD & Dr CAD & Dr 000 - REA TEMS HEAT TREATMENT NONE V2019	R SUSPENSION	MASS EST (Kg) SURFACE FINISH : [E: SH	SHEET SCALE 1:4 3.22 PART NUMBER GRM-A		ECKED DENTAL GROS 5 SHALL S SHALL S FIRE NOT BE NOT BE NOT BE SION: 5:
C AD & Dr CAD & Dr DOO – REA TEMS HEAT TREATMENT NONE CHE	R SUSPENSION	MASS EST (Kg) SURFACE FINISH : [E: SH	THRO ANGLE PROJECTION DO NOT SCALE DRAWING Cear Suspension SHEET SCALE 1:4 3.2/ PART NUMBER GRM-A	MILL BE LEGALLY PURS	ECKED DENTIAL GERS SOALL ANY WAY OF THE EEN SION: 5:



7	8		
0456-00 ASSEMBLY, TOE LINK S5000 - REAF	R SUSPENSION		
DESCRIPTION	PART NUMBER	QTY.	1
-20 TO 1/2-20 S5000 - SUSPENSION	GRM-AF0451-01	1	1
WELDED S5000 - REAR SUSPENSION	GRM-AG0439-00	1	1
NUT, UNF RH - 1/2"	GRM-DA0602-00	1	A
NUT, UNF LH – 7/16"	GRM-DA0611-00	1	
- 3/8 BORE - 7/16 UNF LEFT HAND THREAD ERICAL (ABWT7V) 7/16 BORE	GRM-DC0013-00 GRM-DC0014-00	1	
	GIN1-DC0014-00	I	
			В
			┡
TRIC VIEW			С
DT SCALE			
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			D
IARP EDGES ADS BEFORE ASSEMBLY			E
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INITIAL RELEASE		DRAWN CHECKED	
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CAD & Drawings\A- GRM Designed\(	5- Rear Suspension		F
5000 - REAR SUSPENSION		DRAWING REVISION:	
EMS	SHEET SCALE: 1:3	SHEET SIZE: A3	
HEAT TREATMENT: MASS EST (Kg) SUF NONE – Fini		•	]
2020 CHECKED BY: DATE:	SHEET(S): 1/1 GRM-AU	50456-00	
	60 70 80	90 10	0

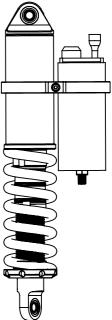
	1	2	3	4	$\cap$	5	6	
	1	۷			I		BOM TABLE - GRM-AG0461-00 ASS	SEMBLY, BELI
						ITEM NO.	DESCRIPTION	
						1	ROCKER, BELLCRANK S5000 - REAR SUSPENSION	
						2	THRUST BOBBIN, BELLCRANK S5000 - REAR SUSPENSION	
A						3	SHIM, BELLCRANK S5000 - REAR SUSPENSION SHCS, M8×1.25 130LG	
	$\langle \rangle$	4				5	WASHER, SCHNORR METRIC - M8	
						6	BEARING, NEEDLE ROLLER TIMKEN B-1816	
						7	BEARING, THRUST NEEDLE ROLLER TIMKEN NTA-1828	
B						8	WASHER, THRUST TIMKEN TRA-1828	
D			EXPLODED DO NOT SC	/IEW ALE		)		
F			DO NOT SC	ALE		6	3 3 NOTE: - DEBUR AND REMOVI - APPLY ANTISEIZE T    00 28 JUL202 REVISION DATE 00 28 JUL202 REVISION DATE PN (03) 9793 6933 Email malignmotorsport con au PILE LOCATION P: \SEngineering \ DRAWING DESCEPTION ASSEMBLY, BEL MATERNAL SPECIFICATION REFER TO INDIVI SUFFACT REATMENT ASSEMBLED DRAWN BY	20 Es MOTORSPC Fat (33 973 6) Meb way agnotori Meb way agnotor
			3			5	L.KIRBY 6	DATE: 28JUL20 0mm 10
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ELLCRANK	S5000 - REAF	R SUSPENSI	ON					
PAPT !	NUMBER	QTY.			NOTES			
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	50446-01	1						
	i0447-00	x	QTY AS R	EQUIR	ED, SHIMS M	AKE IT TI	GHTER	Α
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	0395-00	1						
	0006-00	1						
	0007-00	2						
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PORT 3 6922 torsport.com.au 3175	LINEAR DIMENSIONS	CES UNLESS NOTED ( 0 ± 0.25mm 0.0 ± 0.1mm 0.00 ± 0.05mm 0 ± 0.5* 0.0 ± 0.05*	DTHER WISE.	THIRD A DO NOT	S 1100-1992 NIGLE PROJECTION T SCALE DRAWING	DRAWN THIS DRAWING IS TH PROPERTY OF GA HOTORSPORT. THIS IN NOT BE REPRODUCED UTLISED, FOR MANUL (COMPONITIOR) ILLUSTRATED, AN RELEASED TO OTHER F WRITTEN CONSENT. AI WILL BE LEGALL	RRY ROGERS DRAWING SHALL I, OR IN ANY WAY FACTURE OF THE UNIT HEREIN D MUST NOT BE PARTIES WITHOUT NY INFRINGEMENT	F
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	REAR SUSP	PENSION			SHEET SCALE:	SHEE	A T SIZE:	
EMS HEAT TREATMENT		MACCI	EST (Kg) SURFACE	2.0/	1:2	A	3	
NONE			FINISH :	V.	GRM-A	GALL	1 00	
2020	CKED BY:	DATE	SH	eet(s): 1/1		UV40	1-00	
20	30	40	50 60	<u> </u>	70 80	90	10	0



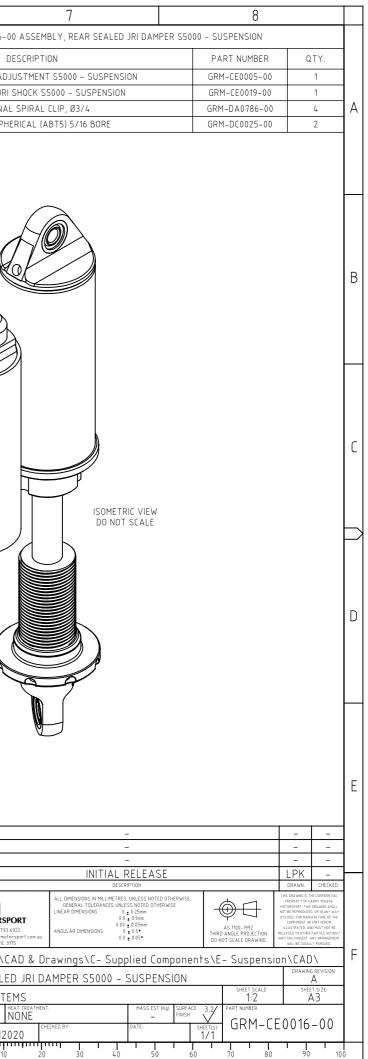
7	8		
ASSEMBLY, TOP ADJUSTER PUSHROD S5000 -	REAR SUSPENSION		
SCRIPTION	PART NUMBER	QTY.	
TO 1/2-20 S5000 - SUSPENSION	GRM-AF0451-01	1	
TER PUSHROD S5000 - REAR SUSPENSION	GRM-AG0469-00	1	
T, UNF RH - 1/2"	GRM-DA0602-00	1	А
F, UNF LH – 7/16"	GRM-DA0611-00	1	
ICAL (ABWT6V) 3/8 BORE	GRM-DC0012-00	1	
3/8 BORE - 7/16 UNF LEFT HAND THREAD	GRM-DC0013-00	1	
			В
OMETRIC VIEW 0 NOT SCALE			С
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ARP EDGES DS BEFORE ASSEMBLY – –		 	E
INITIAL RELEASE		.PK SMM	
DESCRIPTION ALL DIMENSIONS IN MILLIMETRES, UNLESS NOTED OTHERWIS GENERAL TOLERANCES UNLESS NOTED OTHERWISE. LINEAR DIMENSIONS 0 0.25mm 0.00 0.05mm ANGULAR DIMENSIONS 0 0.05m 3175	E. AS 1100-1992 THRD ANGLE PROJECTION DO NOT SCALE DRAWING	RAWN CHECKED IRAWING IS THE CONFIDENTIAL DEETY OF GARRY ROGERS SEVERT. THIS DRAWING SHALL IS PRODUCED OR IN ANY WAY ID, FOR HANUFACTURE OF THE IMPONENT OR UNIT NEEN STRATED, AND MUST NOT BE ED TO THER PARTE'S WITHOUT N CONSENT. ANY INFERIGEMENT ILL BE LEGALLY PURSUED.	F
CAD & Drawings\A- GRM Designed\G		DRAWING REVISION:	'
TER PUSHROD S5000 - REAR SUSPEN	SHEET SCALE:	A SHEET SIZE:	
EMS HEAT TREATMENT: MASS EST (Kg) SURF		A3	
NONE - FINISI CHECKED BY: DATE:	T SHEETISE GRM-AGC	464-00	
		90 100	

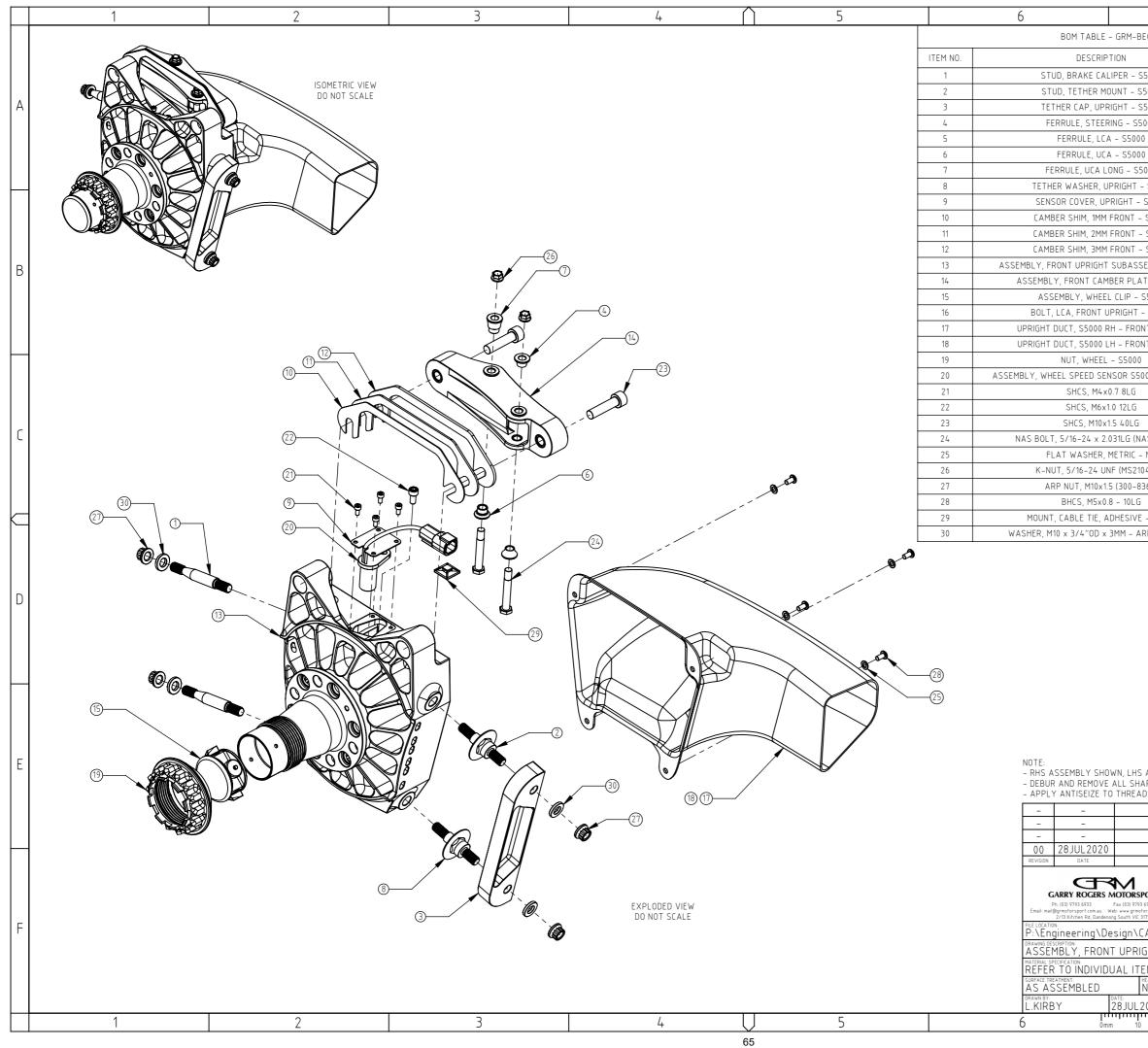
	1 2	3	4	5	6	7	8	
	1 <i>L</i>		Т			REAR DAMPER, SPRINGS & BUMP STOPS	0	
				ITEM NO.	DESCRIPTION	PART NUMBER	QTY. N	NOTES
				1	PACKER, BUMP RUBBER HAT JRI S5000 - SU	GRM-AF0484-00	2	
				2	PACKER, BUMP RUBBER SOLID 2MM S5000 - S	JSPENSION GRM-AF0485-00	4	
A				3	PACKER, BUMP RUBBER SPLIT 1MM S5000 - S	JSPENSION GRM-AF0487-00	x OPTIC	IONAL QTY
				4	PACKER, BUMP RUBBER SPLIT 2MM S5000 - S	JSPENSION GRM-AF0488-00	x OPTIC	IONAL QTY
				5	PACKER, BUMP RUBBER SPLIT 5MM S5000 - S	JSPENSION GRM-AF0563-00	x OPTIC	IONAL QTY
				6	CLAMP, DAMPER S5000 - SUSPENSIO	N GRM-CE0009-00	2	
				7	ASSEMBLY, REAR SEALED JRI DAMPER S5000 -		2	
				8	SPRING, 5 INCH 36 ID 1000 LBS - S50		x OP	OPTION 1
				9	SPRING, 5 INCH 36 ID 1100 LBS – S50			OPTION 2
				10	SPRING, 5 INCH 36 ID 1200 LBS - \$50			OPTION 3
				11	BUMP RUBBER, DAMPER SHAFT RED - S		4	
					SHCS, M4x0.7 20LG			
				12		GRM-DA0028-00	2	
В				13	FLAT WASHER, METRIC – M4	GRM-DA0352-00	2	
C					6			
D								
			EXPLODED VIEW DO NOT SCALE					
E			EXPLODED VIEW DO NOT SCALE					
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E			EXPLODED VIEW DO NOT SCALE		  00 27 JUL 2020 REVISION DATE	- - - INITIAL RELEASE DESCRIPTION	,г. ТНЗ	 LPK SMM DRAWN CHECKED THS DRAWING IS THE CONFIDENTIAL PROPERTY OF CARRY ROGENS
E			EXPLODED VIEW DO NOT SCALE		  00 27 JUL 2020 REVISION DATE	- - - INITIAL RELEASE DESCRIPTION ALL DIMENSIONS IN MULMETRES, UNLESS NOTED OTHERWISE GENERAL TOLERANCES UNLESS NOTED OTHERWISE GENERAL TOLERANCES UNLESS NOTED OTHERWISE OF A DIMENSION OF A DIMENSION OF A DIMENSION CONTRACT OF A DIMENSION OF A DIMENSION OF A DIMENSION CONTRACT OF A DIMENSION OF A DIMENSION OF A DIMENSION CONTRACT OF A DIMENSION OF A DIMENSION OF A DIMENSION CONTRACT OF A DIMENSION OF A DIMENSION OF A DIMENSION OF A DIMENSION CONTRACT OF A DIMENSION OF A DIMENSION OF A DIMENSION OF A DIMENSION OF A DIMENSION CONTRACT OF A DIMENSION OF A DI	E.	 LPK SMM DRAWN CHECKED THS DRAWN STHIC CONFIDENTIAL PROPERTY OF CRAWING SHALL WITH THIS DRAWING
E			EXPLODED VIEW DO NOT SCALE		  00 27 JUL 2020 REVISION DATE CARRY ROCERS Ph (03) 9793 6933	- - - - - - - - - - - - - - - - - - -		LPK SMM     DRAWN CHECKED     THS DRAWNG IS THE CONFIDENTIAL     MONETARY OF GLAWNS     STARKY ROLENS     THS DRAWNG SALAY     THE DRAWNG SALAY     STARKY ROLENS     THE DRAWNG SALAY
E			EXPLODED VIEW DO NOT SCALE		  0.0 27 JUL 2020 REVISION DATE CARRY ROCERS Ph. (03) 9793-6633 Email: mail@gmotorsport.com.au C13 Kirthen Rd, Dande	- - - - INITIAL RELEASE DESCRIPTION ALL DIMENSIONS IN MILLINETES, UNLESS NOTED OTHERWIS GENERAL TOLENCES UNCESS NOTED OTHERWISE LINEAR DIMENSIONS 0 0 255mm ANGULAR DIMENSIONS 0 0 55 0 0 55 0 0 55 0 0 55 0 0 55 0 0 55 0 1 55	E. AS 1100-1992 THIED ANGLE PROJECTION DO NOT SCALE DRAWING	DRAWN CHECKED     DRAWN CHECKED     DRAWN CHECKED     DRAWN CHECKED     DRUGTER GLAUR ROUGH     DRUGTER ROUGH     D
E			EXPLODED VIEW DO NOT SCALE		  0.0 27 JUL 2020 REVISION DATE CARRY ROCERS Ph. (03) 9793-6633 Email: mail@gmotorsport.com.au C13 Kirthen Rd, Dande	- - - - INITIAL RELEASE DESCRIPTION ALL DIMENSIONS IN MILLINETES, UNLESS NOTED OTHERWIS GENERAL TOLENCES UNCESS NOTED OTHERWISE LINEAR DIMENSIONS 0 0 255mm ANGULAR DIMENSIONS 0 0 55 0 0 55 0 0 55 0 0 55 0 0 55 0 0 55 0 1 55	E. AS 1100-1992 THIED ANGLE PROJECTION DO NOT SCALE DRAWING	DRAWN CHECKED     DRAWN CHECKED     DRAWN CHECKED     DRAWN CHECKED     DRUGTER GLAUR ROUGH     DRUGTER ROUGH     D
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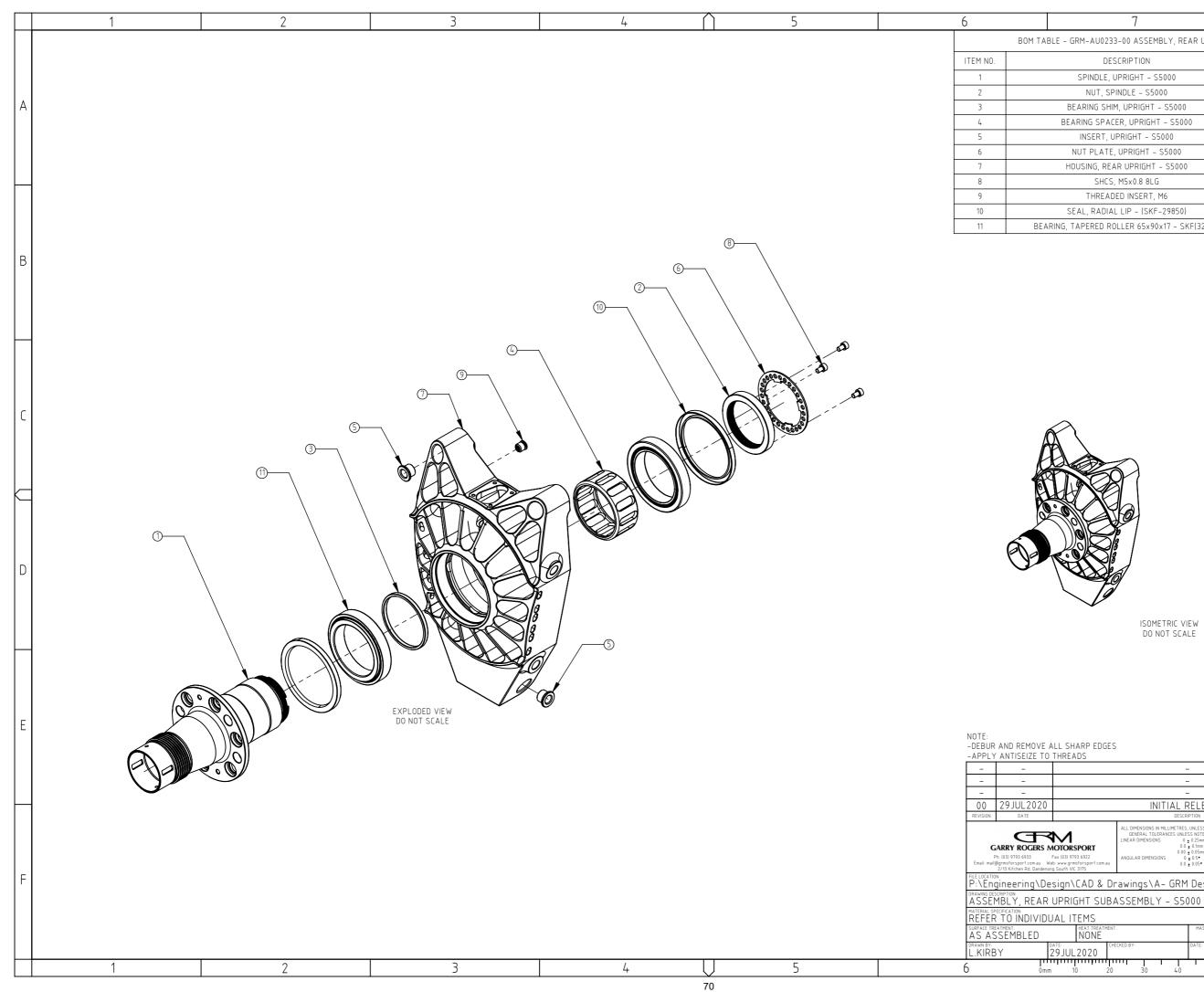
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								BOM TABLE - GRM-AH0534-00 ASSEMBLY, FRONT UPRIGHT		
							ITEM NO.	DESCRIPTION	PART NUMBER	QTY.
							1	SPINDLE, UPRIGHT - S5000	GRM-AH0501-01	1
Δ							2	NUT, SPINDLE - S5000 BEARING SHIM, UPRIGHT - S5000	GRM-AH0505-02 GRM-AH0506-03	1
							4	BEARING SPACER, UPRIGHT – S5000	GRM-AH0507-03	1
							5	HOUSING, FRONT UPRIGHT - S5000	GRM-AH0509-01	1
							6	INSERT, UPRIGHT - S5000	GRM-AH0511-00	1
							7	NUT PLATE, UPRIGHT - S5000	GRM-AH0521-00	1
_							8	SHCS, M5×0.8 8LG THREADED INSERT, M6	GRM-DA0042-00 GRM-DA0548-00	3
							10	THREADED INSERT, M10	GRM-DA0549-00	3
					8		11	SEAL, RADIAL LIP - (SKF-29850)	GRM-DB0008-00	2
				(7)	$\sim$		12	BEARING, TAPERED ROLLER 65x90x17 - SKF(32913)	GRM-DC0003-00	2
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E			EXPLODED VIEW DO NOT SCALE		D 		NOTE: - DEBUR A - APPLY A	DO NOT SCALE ND REMOVE ALL SHARP EDGES NTISEIZE ON THREADS		Ð
E			EXPLODED VIEW DO NOT SCALE		D 		– DEBUR A	DO NOT SCALE ND REMOVE ALL SHARP EDGES		
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E			EXPLODED VIEW DO NOT SCALE				- DEBUR A - APPLY A - - - 00 2 REVISION	DO NOT SCALE ND REMOVE ALL SHARP EDGES NTISEIZE ON THREADS	OTHERWISE.	LPK SHC DRAWN CHECKED DRAWN G THE CONFIDENTIAL PROVINT THIS DRAWING SHL CONFIDENT THIS DRAWING SHL CONFIDENT ON UNIT THESE CONFIDENT ON UNIT THESE CONFIDENT ON UNIT THESE CONFIDENT ON UNIT THESE
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			EXPLODED VIEW DO NOT SCALE				- DEBUR A - APPLY A - APPLY A   00 2 REVISION - - CAR - - - - - - - - - - - - -	DO NOT SCALE ND REMOVE ALL SHARP EDGES NTISEIZE ON THREADS	OTHERWISE WISE AS 100-1992 THIBD ANGE PROJECTION DO NOT SCALE DRAWING	-     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -     -
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E F			EXPLODED VIEW DO NOT SCALE				- DEBUR A - APPLY A - APPLY A - - - 00 2 REVISION GAR Ps.(c Email mailinger 2/7 FILE LOCATION P:\Engli DRAWING DESCIN ASSEME MATERIAL SPECE REFER T SUBPLY FILE TO FAITS	DO NOT SCALE ND REMOVE ALL SHARP EDGES NTISEIZE ON THREADS	ed\H- Front Upright\CA	CHECKED     DRAWN     CHECKED     DRAWN     CHECKED     DRAWN     CHECKED     DRAWN     STHC CONTENT     THE DRAWN     STHC     CONTENT     THE DRAWN     STHC     CONTENT     THE DRAWN     STHC     CONTENT     CONTENT
E			EXPLODED VIEW DO NOT SCALE				- DEBUR A - APPLY A - APPLY A - - - 00 2 REVISION GAR PRICE - - - - - - - - - - - - -	DO NOT SCALE ND REMOVE ALL SHARP EDGES NTISEIZE ON THREADS	ed\H- Front Upright\CA	P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P
		2	EXPLODED VIEW DO NOT SCALE			5	- DEBUR A - APPLY A - APPLY A - - - 000 2 REVISION GAR P: LE DIGATION P: LE DIG DRAWING DESCIN ASSEME MATERIAL SPECE REFER T SUBPLET REAT SASS ASS	DO NOT SCALE ND REMOVE ALL SHARP EDGES NTISEIZE ON THREADS	ed\H- Front Upright\CA	P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P

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									ļ	BOM TABLE - GRM-AH0536-00- ASSEMBLY, FRON	T CAMBER PLATE - S5000	1
									ITEM NO.	DESCRIPTION	PART NUMBER	QTY.
									1	INSERT, UPRIGHT - S5000	GRM-AH0511-00	2
									2	CAMBER PLATE, FRONT - S5000	GRM-AH0514-00	1
А									3	INSERT, CAMBER PLATE - S5000	GRM-AH0516-00	4
B			EXPLODED VIEW DO NOT SCALE							SOMETRIC VIEW DO NOT SCALE		
E												
								I	NOTE: - DEBUR AND REMO	/E ALL SHARP EDGES		
									- DEBUR AND REMU	-	I	
										-		
									 00 28JUL203	- 20 INITIAL RELEASE		– – JAR SHC
									REVISION DATE	DESCRIPTION		DRAWN CHECKED
									Ð	ALL DIMENSIONS IN MILLIMETRES, UNLESS NOTED 0 GENERAL TOLERANEES UNLESS NOTED OTHERV LINEAR DIMENSIONS 0.025mm 0.00.015mm		PROPERTY OF GARRY ROGERS ITORSPORT. THIS DRAWING SHALL T BE REPRODUCED. OR IN ANY WAY
									Ph: (03) 9793 6933	Fax (03) 9793 6922 ANGULAR DIMENSIONS 0 + 0.5	AS 1100-1992	ILISED, FOR MANUFACTURE OF THE COMPONENT OR UNIT HEREIN LLUSTRATED, AND MUST NOT BE EASED TO OTHER PARTIES WITHOUT
									Email: mail@grmotorsport.com.a 2/13 Kitchen Rd, Da	action global in the sino		EASED TO OTHER PARTIES WITHOUT TTEN CONSENT. ANY INFRINGEMENT WILL BE LEGALLY PURSUED.
									P:\Engineering\	Design\CAD & Drawings\A- GRM Designe	ed\H- Front Upright\CA I	D \ DRAWING REVISION:
									ASSEMBLY, FRO	INT CAMBER PLATE - S5000	SHEET SCALE:	DRAWING REVISION: B SHEET SIZE:
									MATERIAL SPECIFICATION: AS ASSEMBLED SURFACE TREATMENT:	HEAT TREATMENT: MASS FST (Kr	SHEET SCALE: 1:1 SURFACE PART NUMBER:	A3
									SURFACE TREATMENT: LIGHT OIL DRAWN BY:	HEAT TREATMENT: MASS EST (Kg NONE – DATE: CHECKED BY: DATE:		0536-00
				-					J.RAYNER	23DEC2018	1/1	
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1	2	3	4	5	6	7	8	
						BOM TABLE - GRM-AH0537-00 ASSEMBLY, WHEE	L CLIP - S5000	
					ITEM NO.	DESCRIPTION	PART NUMBER	QTY.
					1	CENTRE, WHEEL CLIP S5000 - FRONT UPRIGHT	GRM-AH0502-00	1
					2	LOCATOR, WHEEL CLIP - S5000 CATCH, WHEEL CLIP - S5000	GRM-AH0503-00 GRM-AH0504-01	2
					4	SPRING 12LGx120D, COMPRESSION	GRM-DZ0014-00	2
					5	SPRING 41LGx70D, COMPRESSION	GRM-DZ0021-00	1
	<image/> <image/>							
					- - 00 2 REVISION	  50CT2019 INITIAL RELEASE DATE DESCRIPTION		– LPK S drawn ch
					Ph: (( Email: mail@gr 2	ALL DIPENSIONS IN MELLINETES, UNLESS NOTED OF UNERWICES WITE OF UNERWICES NOTED OF UNERWICES OF UNITES OF UNERWICES OF UNERWICES OF UNERWICES OF UNE	AS 1100-1992 THIRD ANGLE PROJECTION DO NOT SCALE DRAWING	IS DRAWING IS THE CON PROPERTY OF GARRY R TORSPORT. THIS DRAWI T BE REPRODUCED, OR IN LISED, FOR HANUFACTUR COMPONENT OR UNIT H LLUSTRATED, AND MUST ASED TO OTHER PARTE WILL BE LEGALLY PUR
					DRAWING DESCRI ASSEME MATERIAL SPECT REFER T	eering\Design\CAD & Drawings\A- GRM Designe TON LY, WHEEL CLIP - S5000 COMPONENTS O COMPONENTS MBLED NONE MBLED NONE	SHEET SCALE: 5:4	D DRAWING REV B SHEET SIZ A3
					AS ASS	ENT: HEAT TREATMENT: MASS EST IKG EMBLED NONE – 250CT2019 CHECKED BY: DATE:	GRM-AH	0537-
					L.KIRBY	251112010	1/1	

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	1	۷		-1					GRM-BE0020-00 ASSE	MBLY, REAR UPRIGHT - S5000		~
							ITEM NO			1	0.71/	NOTEC
							ITEM NO.	DESCRIPTI		PART NUMBER	QTY.	NOTES
		<b>~</b>					1	STUD, BRAKE CALIF		GRM-AH0508-02	4	
^							2	STUD, TETHER MOU		GRM-AH0512-02	4	
4		YG					3	TETHER CAP, UPRIG FERRULE, LCA		GRM-AH0513-00 GRM-AH0518-01	2	
							5	FERRULE, UCA		GRM-AH0519-00	8	
		Δ					6	TETHER WASHER, UPP		GRM-AH0522-00	4	
							7	SENSOR COVER, UPR		GRM-AH0523-00	2	
							8	ASSEMBLY, WHEEL		GRM-AH0537-00	2	
							9	UPRIGHT DUCT, S5000 RH		GRM-AK0401-01	1	
							10	UPRIGHT DUCT, S5000 LF		GRM-AK0402-01	1	
							11	NUT, WHEEL -		GRM-AP0202-00	2	
							12	ASSEMBLY, WHEEL SPEED SENS			2	
	ISOMETRIC VIEW						13	, CAMBER SHIM, 1MM R		GRM-AU0230-00	x	OPTIONAL QTY
3	DO NOT SCALE						14	CAMBER SHIM, 2MM R		GRM-AU0231-00	x	OPTIONAL QTY
							15	CAMBER SHIM, 3MM R	REAR - \$5000	GRM-AU0232-00	x	OPTIONAL QTY
							16	ASSEMBLY, REAR UPRIGHT SI	UBASSEMBLY - S5000	GRM-AU0233-00	2	
			(20)				17	ASSEMBLY, REAR CAMBE		GRM-AU0235-00	2	
		(12)	/				18	DRIVE FLANGE, DRIVESHAFT	S5000 - DRIVELINE	GRM-CD0031-00	2	
-		30					19	HARDENED WASHER, DRIV	E FLANGE - S5000	GRM-CD0076-00	2	
			<b>f</b>				20	SHCS, M4x0.	7 8LG	GRM-DA0024-00	8	
							21	SHCS, M6x1.0	12LG	GRM-DA0062-00	2	
			¥		2		22	SHCS, M10x1.5	5 30LG	GRM-DA0117-00	4	
				26) (1			23	SHCS, M10x1.5	5 75LG	GRM-DA0126-00	2	
					7		24	SHCS, M12×1.7	5 25LG	GRM-DA0141-00	2	
				/			25	NAS BOLT, 5/16-24 x 1.84	4LG (NAS6605-22)	GRM-DA0300-00	4	
		₹	e'				26	FLAT WASHER, ME	etric – M5	GRM-DA0353-00	8	
		<b>U</b>	5	tot			27	K-NUT, 5/16-24 UNF	(MS21042-5)	GRM-DA0419-00	4	
		(17)-					28	ARP NUT, M10x1.5	(300-8365)	GRM-DA0537-00	10	
_				er and			29	BHCS, M5x0.8		GRM-DA0540-00	8	
-		- (15)					30	MOUNT, CABLE TIE, AD		GRM-DA0550-00	2	
		- (14)										
D							31	WASHER, M10 x 3/4"OD x 31	MM - ARP(200-8689)	GRM-DA0551-00	8	1
)	23 22 19 24			2 3 EXPLODED VIEW DO NOT SCALE			31	NOTE: -RHS ASSEMBLY SHO -DEBUR AND REMOVE	WN, LHS ASSEMBLY OF	PP. HAND	8	
				2 3 EXPLODED VIEW DO NOT SCALE			31	NOTE: -RHS ASSEMBLY SHO -DEBUR AND REMOVE -APPLY ANTISEIZE TO 	WN, LHS ASSEMBLY OF ALL SHARP EDGES 0 THREADS BEFORE AS	PP. HAND SEMBLY - - -	8	-
_				EXPLODED VIEW DO NOT SCALE			31	NOTE: -RHS ASSEMBLY SHO -DEBUR AND REMOVE -APPLY ANTISEIZE TI 	WN, LHS ASSEMBLY OF ALL SHARP EDGES 0 THREADS BEFORE AS	PP. HAND SEMBLY -	8	-
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-				EXPLODED VIEW DO NOT SCALE			31	NOTE: -RHS ASSEMBLY SHO -DEBUR AND REMOVE -APPLY ANTISEIZE TO 	WN, LHS ASSEMBLY OF ALL SHARP EDGES 0 THREADS BEFORE AS THREADS BEFORE AS EXAMPLE AND A STREAM AND A STREAM A	PP. HAND SEMBLY - - INITIAL RELEASE DESCRIPTION DIMENSIONS IN MILLIMETRES, UNLESS NOTED OTHERWISE. R DIMENSIONS 0 0 0.05m 0.00 0.005m 0.00 0.005m 0.005m 0.00 0.005m 0.00 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m	AS 100-1 THEO ANGLE PR DO NOT SCALE I	LPK S     DRAWN     CH     LERK     S     DRAWN     CH     C
				EXPLODED VIEW DO NOT SCALE			31	NOTE: -RHS ASSEMBLY SHO -DEBUR AND REMOVE -APPLY ANTISEIZE TO  00 29 JUL 2020 REVISION DATE FILE LOCATION P:\Engineering\D DRAWING DESCRITION ASSEMBLY, REAF	WN, LHS ASSEMBLY OF ALL SHARP EDGES 0 THREADS BEFORE AS THREADS BEFORE AS TFar (03) 9793 6922 Web uww.gmods22 Web uww.gmods22	PP. HAND SEMBLY - - INITIAL RELEASE DESCRIPTION DIMENSIONS IN MILLIMETRES, UNLESS NOTED OTHERWISE. R DIMENSIONS 0 0 0.05m 0.00 0.005m 0.00 0.005m 0.005m 0.00 0.005m 0.00 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m 0.005m	AS 100-T THED ANGLE PR DO NOT SCALE ASSEMBLIES	-     -     LPK S     DRAWN     CH     LPK S     DRAWN     CH     the Drawned is the com- metoscraft in the Drawned     the Standard S     th
				EXPLODED VIEW DO NOT SCALE			31	NOTE: -RHS ASSEMBLY SHO -DEBUR AND REMOVE -APPLY ANTISEIZE TO 	WN, LHS ASSEMBLY OF ALL SHARP EDGES D THREADS BEFORE AS THREADS BEFORE AS MOTORSPORT Fac 0319793 4922 MOTORSPORT Fac 0319793 4922 Mesign\CAD & Draw R UPRIGHT – S5000 DUAL ITEMS	PP. HAND SEMBLY - INITIAL RELEASE DESCRIPTION DIMENSIONS IN MILLIMETRES, UNLESS NOTED OTHERWISE ROMENSIONS IN MILLIMETRES, UNLESS NOTED OTHERWISE ROMENSIONS 0 0 0.05mm 0 0 0.05mm	AS 100-1 THEO ANGLE PR DO NOT SCALE I ASSEMBLIES	-     LPK S     DRAWN CH     Construction     Constr
				EXPLODED VIEW DO NOT SCALE			31	NOTE: -RHS ASSEMBLY SHO -DEBUR AND REMOVE -APPLY ANTISEIZE TO  00 29 JUL2020 REVISION DATE  00 29 JUL2020 REVISION DATE   00 29 JUL2020 REVISION DATE   00 29 JUL2020 REVISION DATE     00 29 JUL2020 REVISION DATE        -	WN, LHS ASSEMBLY OF ALL SHARP EDGES 0 THREADS BEFORE AS THREADS BEFORE AS TFar (03) 9793 6922 Web uww.gmods22 Web uww.gmods22	PP. HAND SEMBLY  INITIAL RELEASE DESCRIPTION DIMENSIONS IN MILLIMETRES, UNLESS NOTED OTHERWISE, RD DMENSIONS 0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0 0 055 0.0	ASSEMBLIES	-     LPK S     DRAWN CH     Construction     Constr



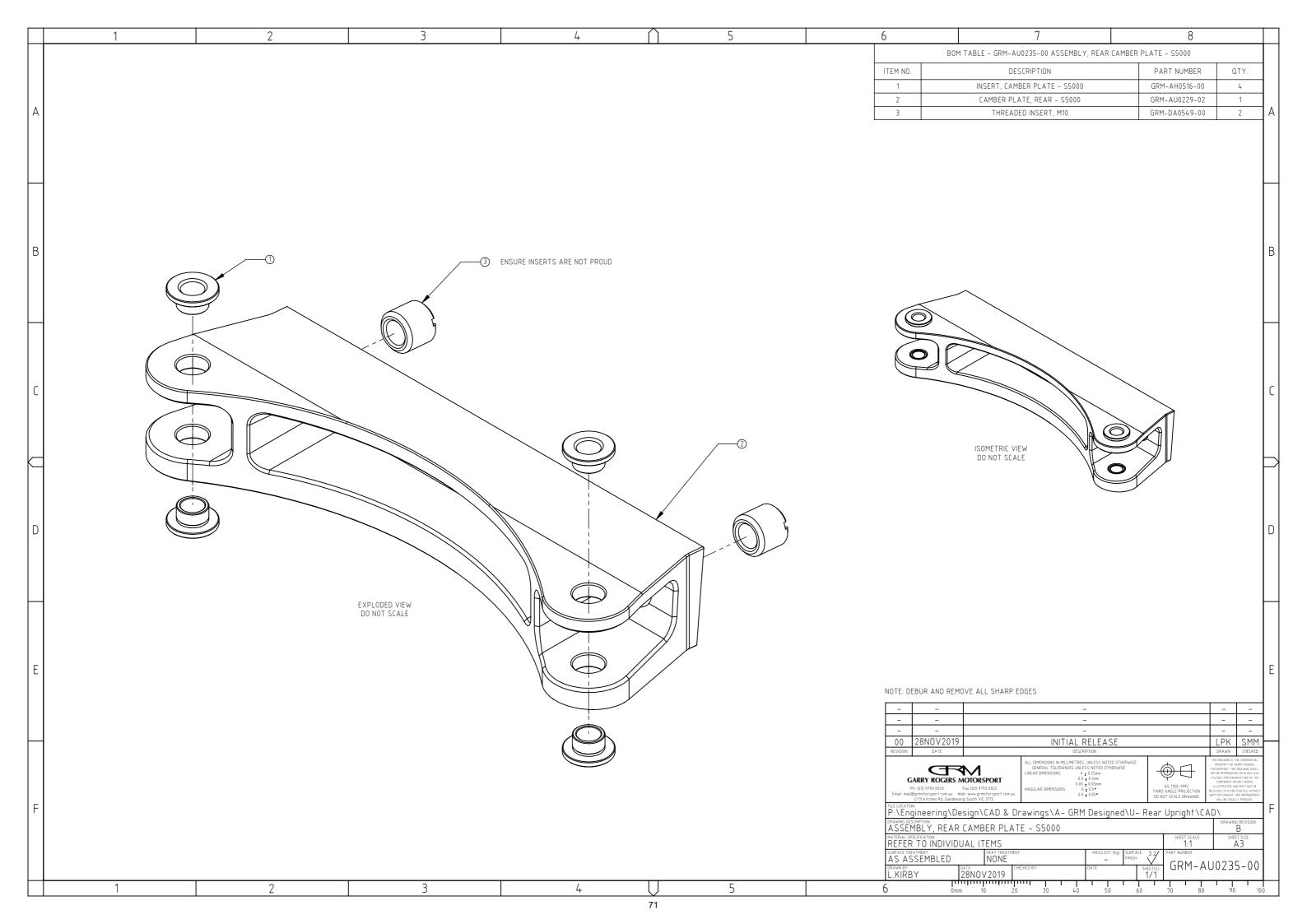
7	8					
RM-AU0233-00 ASSEMBLY, REAR UPRI	IGHT SUBASSEMBLY - S5000					
DESCRIPTION	PART NUMBER	QTY.	1			
SPINDLE, UPRIGHT - S5000	GRM-AH0501-01	1	1	А		
NUT, SPINDLE - S5000	GRM-AH0505-02	1	1			
ARING SHIM, UPRIGHT - S5000	GRM-AH0506-03	1	A			
RING SPACER, UPRIGHT - S5000	GRM-AH0507-03	1	1			
INSERT, UPRIGHT - S5000	GRM-AH0511-00	4	1			
UT PLATE, UPRIGHT - S5000	GRM-AH0521-00	1	1			
USING, REAR UPRIGHT - S5000	GRM-AU0228-02	1	1			
SHCS, M5x0.8 8LG	GRM-DA0042-00	3				
THREADED INSERT, M6	GRM-DA0548-00	4	1			
AL, RADIAL LIP - (SKF-29850)	GRM-DB0008-00	2	1			
APERED ROLLER 65x90x17 - SKF(32913	) GRM-DC0003-00	2	]			
			1			

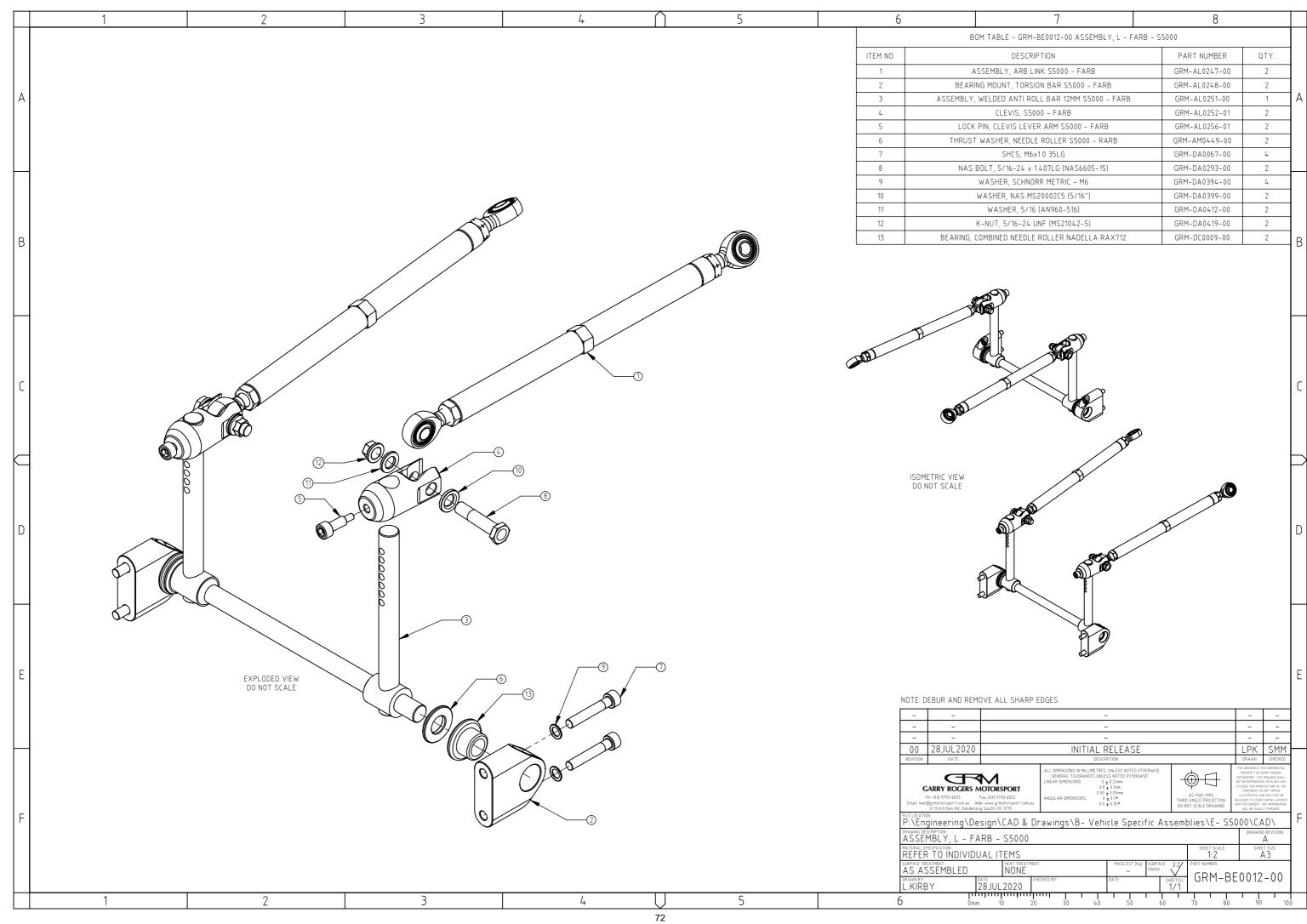
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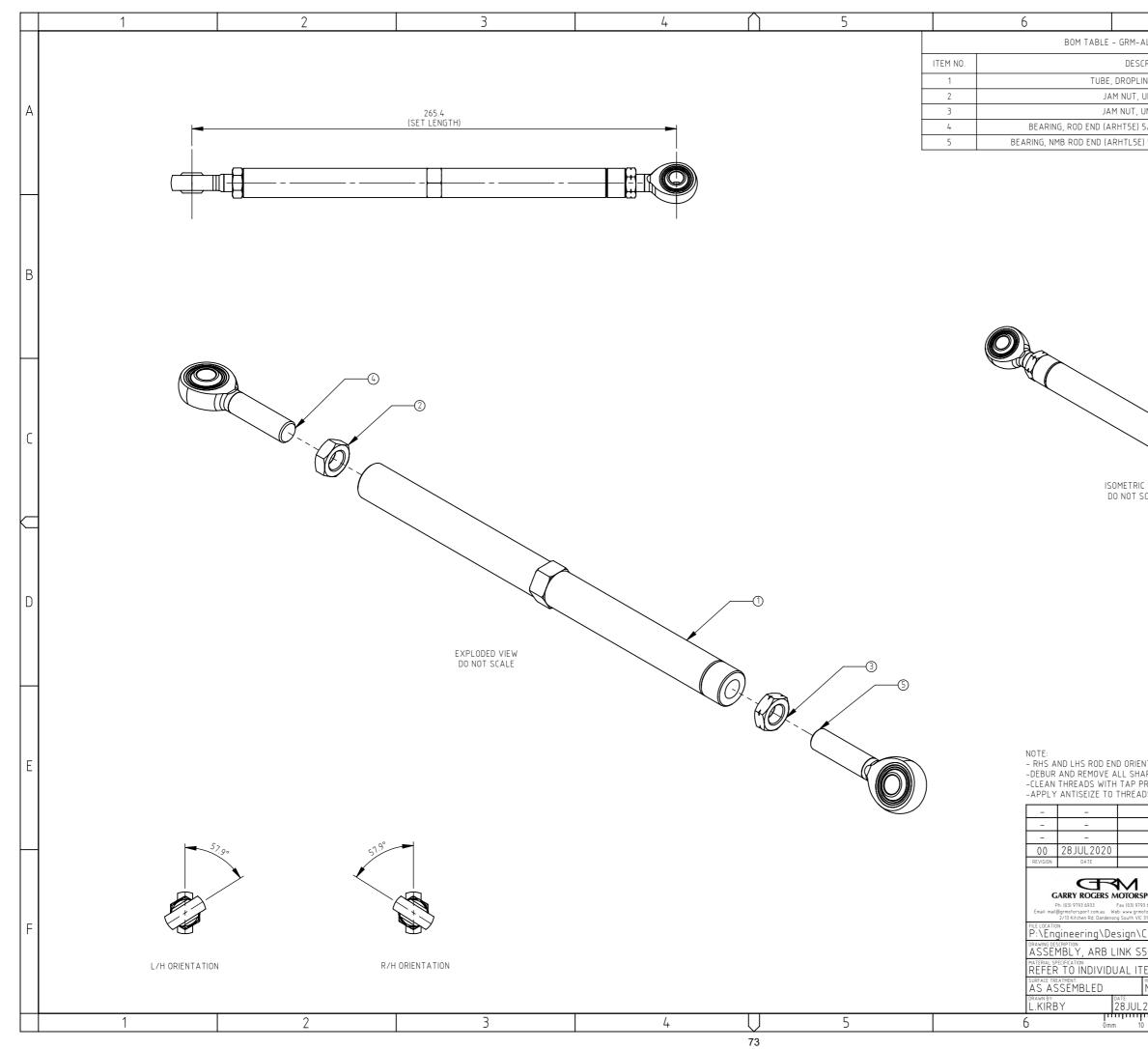
ISOMETRIC VIEW DO NOT SCALE

_ -INITIAL RELEASE LPK SMM DESCRIP LL DIMENSIONS IN MILLIMETRES, UNLESS NOTED OTHER GENERAL TOLERANCES UNLESS NOTED OTHERWISE INEAR DIMENSIONS 0.0.0.1mm 0.0.0.1mm 0.0.0.1mm NGULAR DIMENSIONS 0.0.0.1 0.0.0.0.1mm NGULAR DIMENSIONS 0.0.0.1 0.0.0.1 0.0.0.1 0.0.0.1  $\bigcirc \bigcirc$ AS 1100-1992 IRD ANGLE PRO IFC FILE LOCATION: P:\Engineering\Design\CAD & Drawings\A- GRM Designed\U- Rear Upright\CAD\ B A3 SHEET SCALE 3.2 GRM-AU0233-00 SHEET(S):

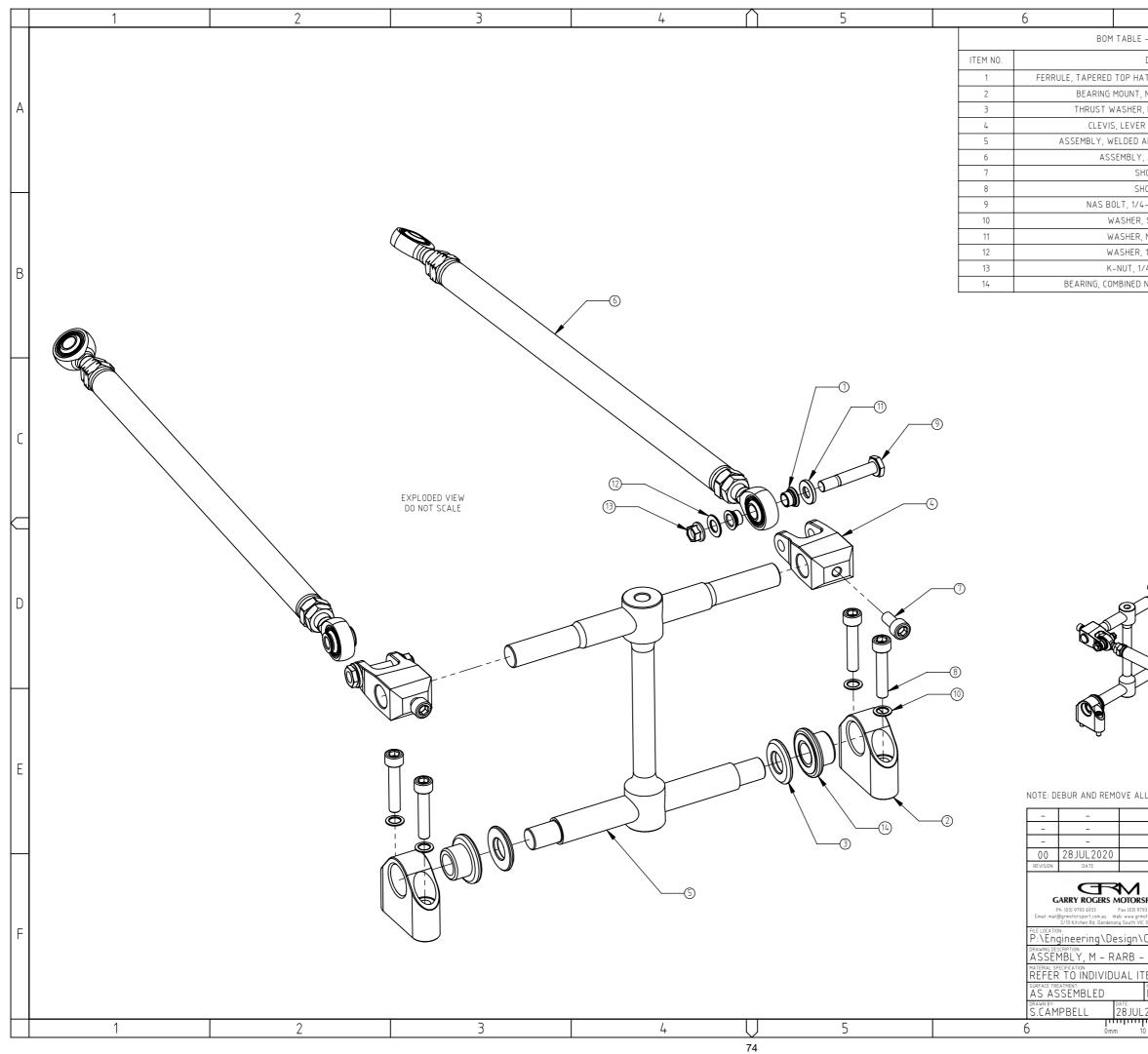




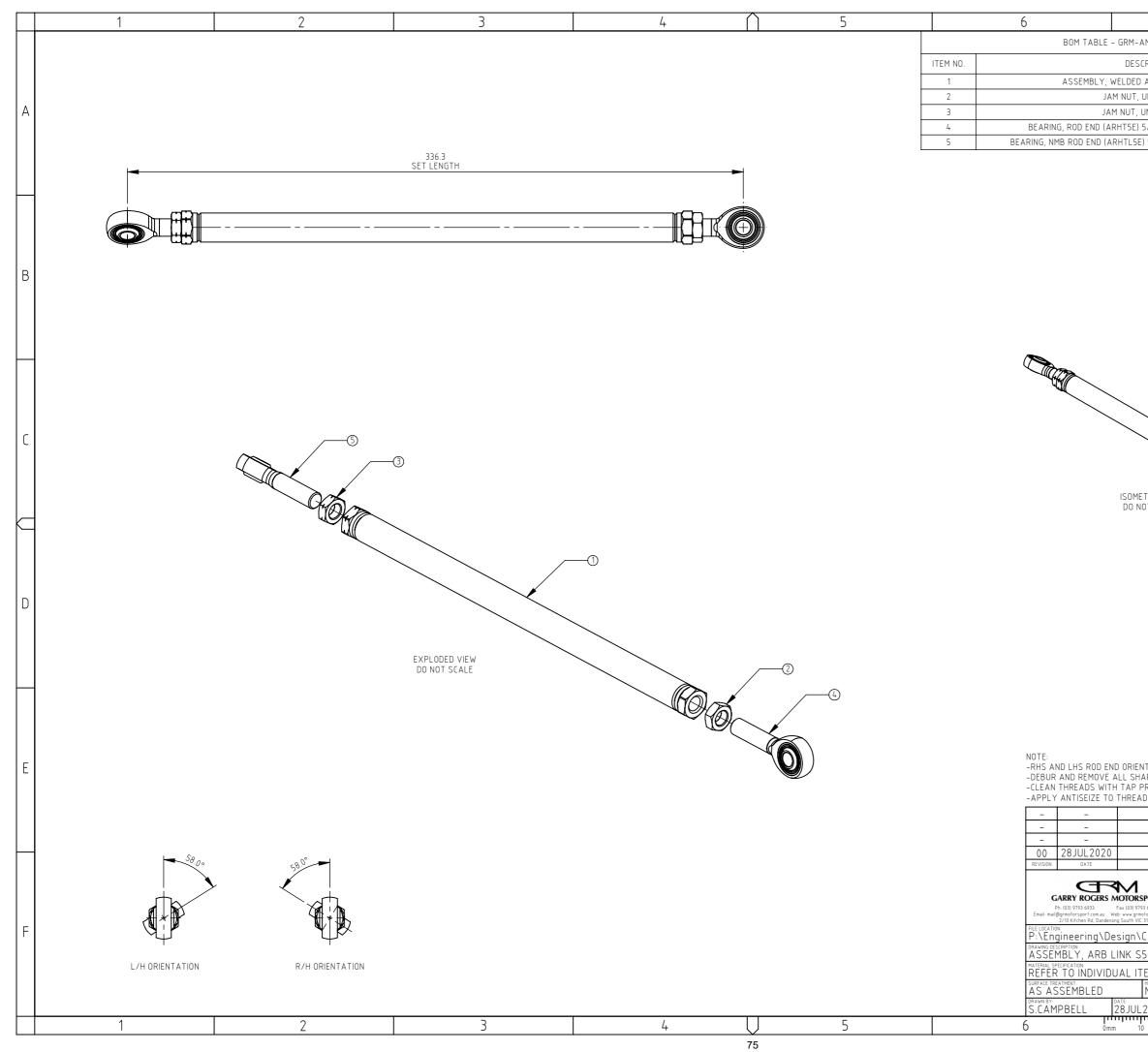
		8	7
		- \$5000	LE - GRM-BE0012-00 ASSEMBLY, L - FAR
	QTY.	PART NUMBER	DESCRIPTION
	2	GRM-AL0247-00	Y, ARB LINK S5000 - FARB
	2	GRM-AL0248-00	NT, TORSION BAR S5000 - FARB
А	1	GRM-AL0251-00	D ANTI ROLL BAR 12MM S5000 - FARB
	2	GRM-AL0252-01	_EVIS, S5000 - FARB
	2	GRM-AL0256-01	EVIS LEVER ARM S5000 - FARB
	2	GRM-AM0449-00	ER, NEEDLE ROLLER S5000 - RARB
	4	GRM-DA0067-00	SHCS, M6x1.0 35LG
	2	GRM-DA0293-00	/16-24 x 1.407LG (NAS6605-15)
	4	GRM-DA0394-00	ER, SCHNORR METRIC – M6
	2	GRM-DA0399-00	R, NAS MS20002C5 (5/16")
	2	GRM-DA0412-00	5HER, 5/16 (AN960-516)
	2	GRM-DA0419-00	5/16-24 UNF (MS21042-5)
В	2	GRM-DC0009-00	ED NEEDLE ROLLER NADELLA RAX712



7	8			
AL0247-00 ASSEMBLY, ARB LINK S5000 - FA	RB			
CRIPTION	PART NUMBER	0.	TY.	
INK S5000 - FARB	GRM-AL0253-00	_	1	
UNF RH - 3/8"	GRM-DA0600-00	_	1	
UNF LH - 3/8"	GRM-DA0610-00		1	А
5/16 BORE - 3/8-24 UNF THREAD	GRM-DC0016-00		1	
) 5/16 BORE - 3/8-24 UNF LH THREAD	GRM-DC0017-00		1	
				В
C VIEW SCALE	>			С
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NTATION ARE OPP. HAND ARP EDGES PRIOR TO ASSEMBLY DS PRIOR TO ASSEMBLY		11		E
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5000 - FARB		DRAWING		
EMS	SHEET SCALE: 1:2	SHEET	SIZE:	
	FACE 3.2/ PART NUMBER:			
2020 CHECKED BY: DATE:	SHEET(S): GRM-A	L0247	-00	
			1	
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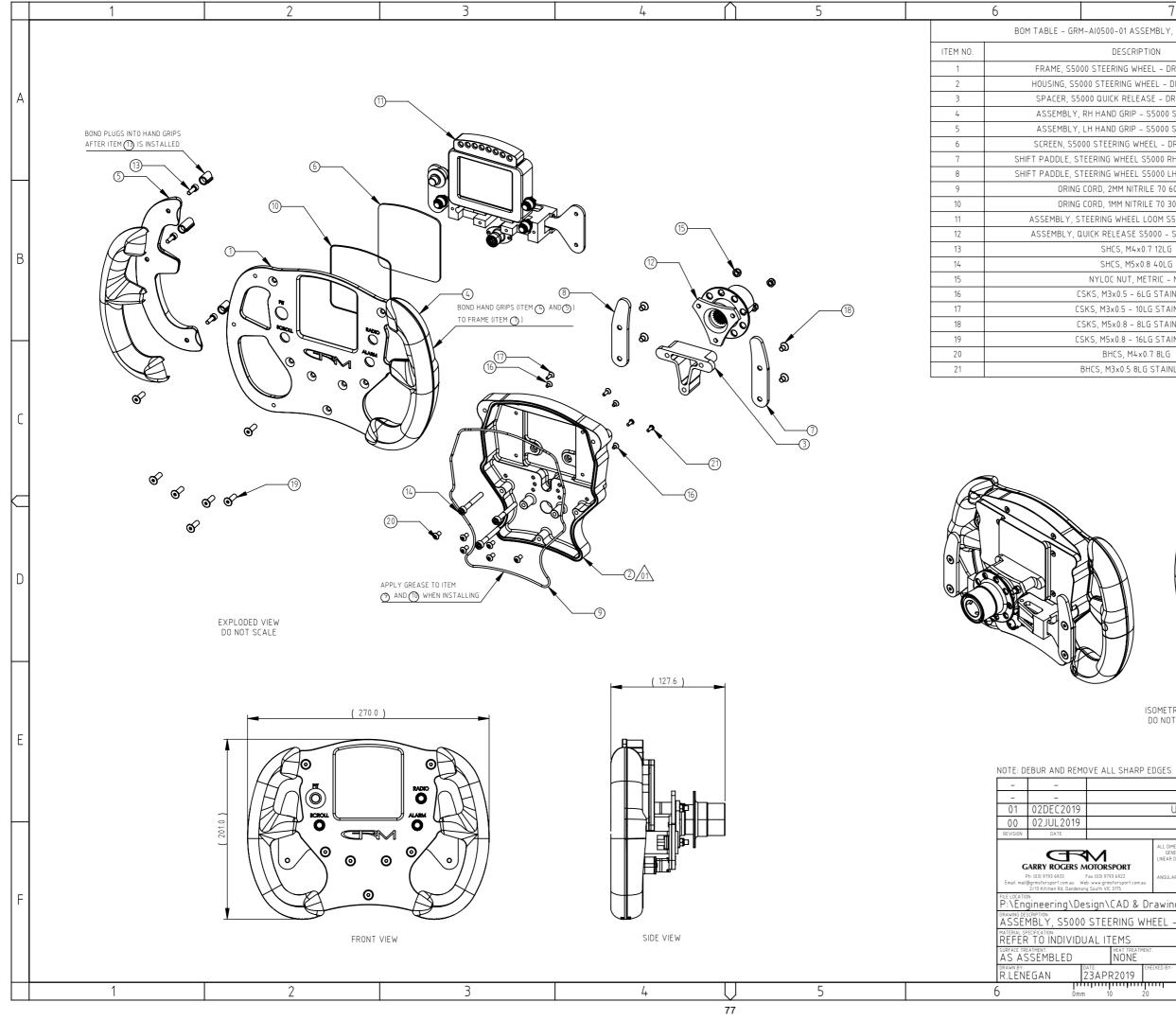
7	8		1
- GRM-BE0013-00 ASSEMBLY, M - RARB - S5			1
			-
DESCRIPTION	PART NUMBER	QTY.	1
AT 0.25"ID-0.3125"OD-2.0MMH-V0 - S5000	GRM-AF0509-00	4	-
NEEDLE ROLLER S5000 - RARB	GRM-AM0448-00	2	<b>.</b>
, NEEDLE ROLLER S5000 - RARB	GRM-AM0449-00	2	A
R ARM CLAMP S5000 - RARB	GRM-AM0450-00	2	-
ANTI ROLL BAR 12MM S5000 - RARB	GRM-AM0458-01	1	-
, ARB LINK S5000 - RARB	GRM-AM0465-00	2	-
HCS, M6x1.0 12LG	GRM-DA0062-00	2	-
ICS, M6x1.0 30LG	GRM-DA0066-00	4	┢
-28 x 1.364LG (NAS6604-15)	GRM-DA0265-00	2	-
SCHNORR METRIC - M6	GRM-DA0394-00	4	-
NAS MS20002C4 (1/4")	GRM-DA0398-00	2	-
1/4 THIN (AN960-416L)	GRM-DA0409-00	2	-
/4-28 UNF (MS21042-4)	GRM-DA0418-00	2	B
NEEDLE ROLLER NADELLA RAX712	GRM-DC0009-00	2	-
			C
Q			
ISOMETRIC VIEW DO NOT SCALE			D
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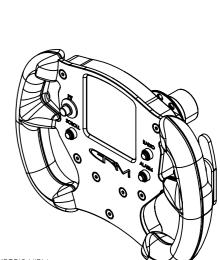
	7						3			<u> </u>
AM0/65 00	ASSEMBLY, A		( 55000	DADR			5			
	ASSLIDET, A		( 30000 -	- NARD						
	55000 - RARB					AM046		U	1 TY.	
UNF RH - 3						-DA060			1	
UNF LH - 3/						-DA061			1	Α
5/16 BORE	- 3/8-24 UNF	THREAD	כ		GRM	-DC001	6-00		1	
) 5/16 BORE	E - 3/8-24 UN	F LH TH	READ		GRM	-DC001	7-00		1	
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	GENERAL TOLERAN LINEAR DIMENSIONS	0 ± 0.2 0.0 ± 0.1	25mm 1mm	SE.	-((	₽₩	5	MOTORSPORT. THIS NOT BE REPRODUCE UTILISED, FOR MAN COMPONENT OF	D. OR IN ANY WAY	
PORT	ANGULAR DIMENSIONS	0.00 ± 0.0 0 ± 0. 0.0 ± 0.0	5•		THIRD	AS 1100-1992 ANGLE PROJE T SCALE DRA	CTION WING	ILLUSTRATED, AI RELEASED TO OTHER WRITTEN CONSENT.	ND MUST NOT BE PARTIES WITHOUT ANY INFRINGEMENT	
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5000 – RA TEMS	awings\A- ARB		)esigne MASS EST (Kg)	d \ M - F		SHEET S 1: PART NUMBE	icale: 2 R:	SHE	A et size: 43	F
93 6922 notorsport.com.au (CAD & Dr 55000 - R) TEMS HEAT TREATMENT: NONE	awings\A- ARB			SURFACE FINISH :		SHEET S 1: PART NUMBE	icale: 2 R:	SHE	A et size: 43	F

$\mapsto$	1	2	3	4	5	6
					_	BOM TABLE - GRM-BE0014
					ITEM NO.	DESCRIPTION
					1	ASSEMBLY, S5000 STEERING WHEEL - DRIVER INT
					2	ASSEMBLY, SHORT S5000 STEERING WHEEL - DRIVER
А					3	BEARING HALF, STEERING COLUMN SUPPORT S5000 - STI
					4	BRACKET, BEARING SUPPORT STEERING COLUMN S5000 - S
					5	SADDLE WASHER, STEERING COLUMN S5000 - STEERI
					6	HOUSING, COLUMN SUPPORT AFT S5000 - STEERING
					7	BEARING, SPHERICAL COLUMN SUPPORT S5000 - STEE
					8	HOUSING, COLUMN SUPPORT FORE S5000 - STEERIN
					9	ASSEMBLY, UNIVERSAL JOINT S5000 - STEERING SHAFT, STEERING COLUMN S5000 - STEERING S
					10	SHAFT, STELKING COLORIN SSUUD - STELKING S SHCS, M3x0.5 8LG
					12	SHCS, M4x0.7 10LG
р					13	SHCS, M6x1.0 20LG
В					14	SHCS, M6x1.0 40LG
					15	SHCS, M8x1.25 35LG
					16	FLAT WASHER, METRIC – M3
					17	FLAT WASHER, METRIC - M4
					18	FLAT WASHER, METRIC - M6
					19	FLAT WASHER, METRIC – M8
					20	WASHER, SCHNORR METRIC – M4
				20-	21	WASHER, SCHNORR METRIC - M6 CIRCLIP, EXTERNAL 25x30x1.1
					22	K NUT, M6
C				(13)	24	K NUT, M8
					25	BEARING, NEEDLE ROLLER (NKI20/16-XL)
					26	BEARING, SPHERICAL 18x35x23 - IGUS(KGLM
				L D D D D D D D D D D D D D D D D D D D	)	
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	2)- ~ ®-		(2) (2) (2) (2) (2) (2) (2) (2)	D VIEW SCALE		-DEBUR AND REMOVE ALL SHAI -LLEAN THREADS WITH TAP PR -APPLY ANTISEIZE TO THREAD    0 29 JUL2020 REVISION DATE Ph: 103 979 4933 Fax (03 9793 Email maig/gendersport.com.au Web www.great. 2/13 Kirkan Rd, Dandeneng South V(2) FLE LIGATION P: \Engine ering \Design \C DRAWING DESCRIPTION STEELRING COLUMN & WHI MATERIAL SPECIFICATION REFERENTION SUBFACE IRRATIONINT AS ASSEMBLED
E	2)- (2) (1) (5) (5) (2) (3) (3) (4) (4) (4) (4) (4) (4) (4) (4) (4) (4		(1) (2) (2) (2) (2) (2) (2) (2) (2	D VIEW SCALE	5	-DEBUR AND REMOVE ALL SHAR -CLEAN THREADS WITH TAP PR -APPLY ANTISEIZE TO THREADS   00 29 JUL2020 REVISION DATE  00 29 JUL2020  00 29 JUL2020   00 29 JUL2020        -

7			8	
4-00 STEERING (	OLUMN & WHEEL			
	PART NUMBER	QTY.	NOTES	
TERFACE	GRM-AI0500-01	1	NOTES	-
R INTERFACE	GRM-AI0513-00	x	OPTION PART	-
EERING SYSTEM		2	of Hold FART	A
STEERING SYSTE		1		-1
RING SYSTEM	GRM-CG0011-00	4		
IG SYSTEM	GRM-CG0012-00	1		1
RING SYSTEM	GRM-CG0013-00	1		
NG SYSTEM	GRM-CG0016-00	1		
SYSTEM	GRM-CG0030-00	1		
SYSTEM	GRM-CG0036-00	1		
	GRM-DA0008-00	4		
	GRM-DA0025-00	4		
	GRM-DA0064-00	4		В
	GRM-DA0068-00	2		
	GRM-DA0090-00	1		
	GRM-DA0351-00	4		
	GRM-DA0352-00	4		
	GRM-DA0354-00	6		
	GRM-DA0355-00	1		1-
	GRM-DA0392-00	4		
	GRM-DA0394-00	4		
	GRM-DA0553-00	1		
	GRM-DA0557-00	2		
	GRM-DA0559-00	1		10
)	GRM-DC0024-00	1		
1–18)	GRM-DC0027-00	1		
				$\vdash$
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RP EDGES RIOR TO ASSEME DS PRIOR TO ASS				E
	-			-
	- INITIAL RELEASE		LPK SHC	┥
1	DESCRIPTION	1	DRAWN CHECKED	1
GENI LINEAR ( LINEAR ( B 6922 ANGULA torsport.com.au 3175	ENGIONS IN MILLIMETRES, UNLESS NOTED OTHERWISE FRAL TOLERANCES UNESS NOTED OTHERWISE. 0 ± 0.25mm 0 ± 0.05mm 0 ± 0.05mm R DIMENSIONS 0 ± 0.5* 0.0 ± 0.05*	AS 1100-1992 THIRD ANGLE PROJ DO NOT SCALE DR	ECTION RELEASED TO OTHER PARTIES WITHOU' WRITTEN CONSENT. ANY INFRINGEMENT WILL BE LEGALLY PURSUED.	T
AD & Drawin	gs\B- Vehicle Specific A	Assemblies\8	E - S5000\CAD\ DRAWING REVISION:	↓F
EEL		011PF	B	4
EMS	· · · · · ·	SHEET 1:	7 A3	
HEAT TREATMENT:	MASS EST (Kg) SURFA	· · · · ·		
2020 CHECKED BY:	DATE:	sheet(s): GRI 1/2	1-BE0014-00	
20	<b>1 1 1 1 1</b> 30 40 50	60 70	<b>8</b> 0 <b>9</b> 0 1	00



				-
7		8		
0-01 ASSEMBLY, S5000 STEERING WHE	EL – DRI	IVER INTERFACE		
DESCRIPTION		PART NUMBER	QTY.	
RING WHEEL - DRIVER INTERFACE		GRM-AI0493-01	1	1
RING WHEEL - DRIVER INTERFACE		GRM-A10494-03	1	1
K RELEASE – DRIVER INTERFACE		GRM-AI0495-01	1	A
D GRIP - S5000 STEERING WHEEL		GRM-AI0496-01	1	1
D GRIP - S5000 STEERING WHEEL		GRM-AI0497-01	1	1
RING WHEEL - DRIVER INTERFACE		GRM-AI0498-01	1	1
WHEEL S5000 RH - DRIVER INTERFACE		GRM-AI0502-01	1	1
WHEEL S5000 LH - DRIVER INTERFACE		GRM-AI0503-01	1	
MM NITRILE 70 601MM LONG		GRM-A10529-00	1	1
MM NITRILE 70 302MM LONG		GRM-A10530-00	1	1
WHEEL LOOM S5000 - ELECTRICAL		GRM-AT0516-00	1	
LEASE S5000 - STEERING SYSTEM		GRM-CG0039-00	1	
CS, M4x0.7 12LG		GRM-DA0026-00	6	
CS, M5×0.8 40LG		GRM-DA0050-00	3	B
NUT, METRIC – M5		GRM-DA0425-00	3	
x0.5 – 6LG STAINLESS		GRM-DA0438-00	4	
<0.5 - 10LG STAINLESS		GRM-DA0440-00	2	
x0.8 – 8LG STAINLESS		GRM-DA0479-00	4	
<0.8 - 16LG STAINLESS		GRM-DA0482-00	7	
CS, M4x0.7 8LG		GRM-DA0695-00	6	
3x0.5 8LG STAINLESS		GRM-DA0721-00	2	
				1

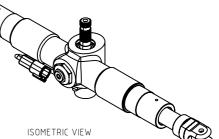


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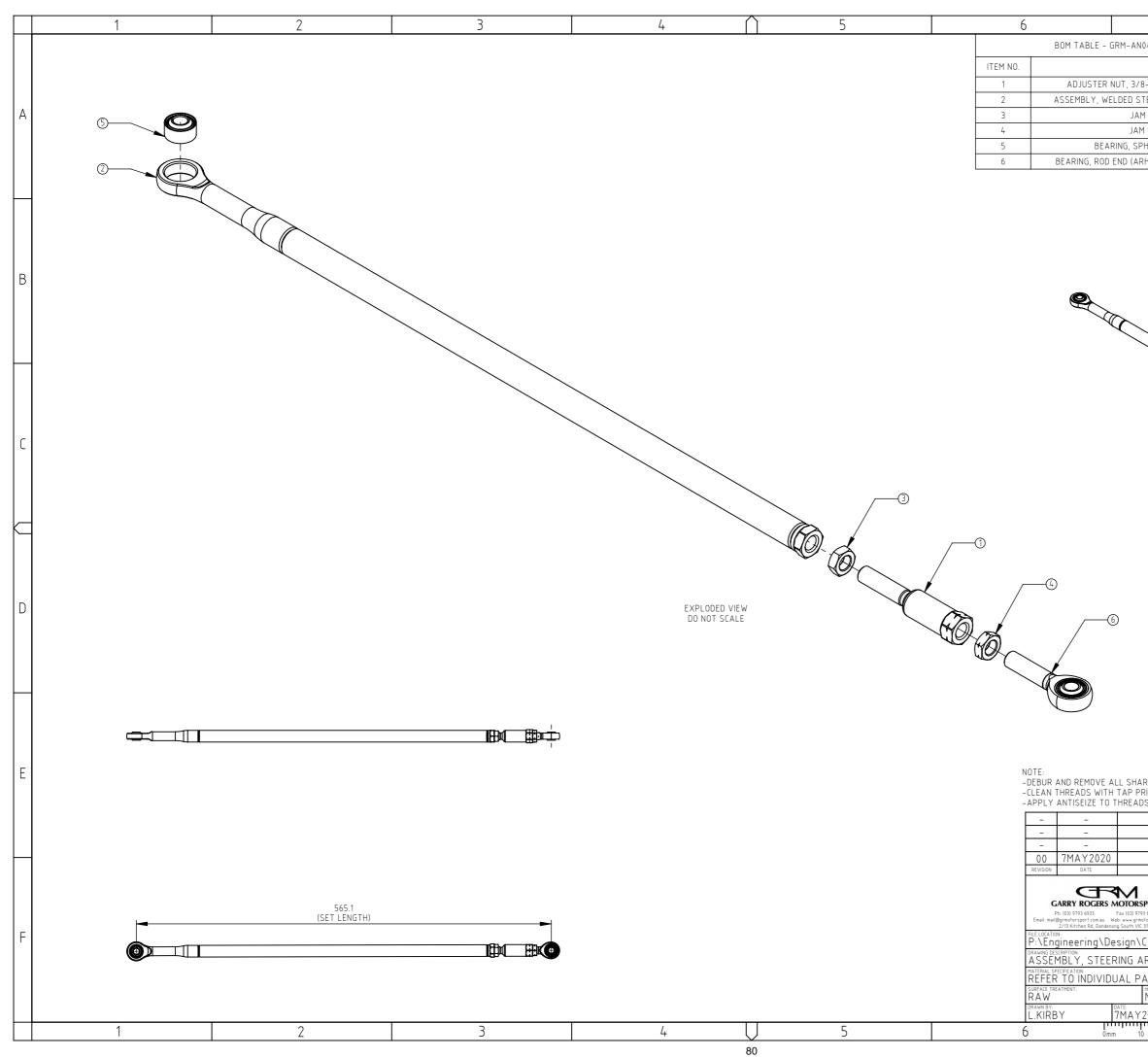
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	UPDAT	ED CO	OMPONEN	TS				RAL	SHC	1
	INIT	IAL F	RELEASE					RAL	SHC	
		DESCRI	IPTION					DRAWN	CHECKED	1
SPORT 3 6922 otorsport.com.au 3175	ALL DIMENSIONS IN MI GENERAL TOLERA LINEAR DIMENSIONS ANGULAR DIMENSIONS	NCES UNLE 0 0.0 0.00 0.00	UNLESS NOTED OTH SS NOTED OTHERWIS 0.25mm 0.1mm 0.05mm 0.5 0.05			AS 1100-19 D ANGLE PRO OT SCALE D	DJECTION	THS DRAWING IS TI PROPERTY OF G MOTORSPORT. THIS NOT BE REPRODUCE UTILISED, FOR MANL COMPONENT OR ILLUSTRATED, AN RELEASED TO OTHER WRITTEN CONSENT. A WILL BE LEGALI	ARRY ROGERS DRAWING SHALL D, OR IN ANY WAY JFACTURE OF THE UNIT HEREIN ID MUST NOT BE PARTIES WITHOUT ANY INFRINGEMENT	
CAD & Dr	awings\A-	GRM	Designed	1/I- I	nteri	or\CA	D١			F
RING WH	EEL - DRIV	er in	TERFACE					DRAWING	S REVISION:	
EMS							t scale:  :4		at size: A 3	
HEAT TREATMENT			MASS EST (Kg) —	SURFACE FINISH :	3.2			10500	Λ1	
R2019	CKED BY:		DATE		sheet(s): 1/1	ЧК	1·1-A	0000	-01	
0 20	30	40	50	60	1	70	80	90	10	0

1	1	2	3	4	5		6	7	8	
							BOM T	ABLE - GRM-BE0014-00 STEERING RACK & ARMS	S	
						ITEM NO.		DESCRIPTION	PART NUMBER	QTY.
						1		AT 0.25"ID-0.3125"OD-3.98MMH-V0 - \$5000	GRM-AF0500-00	4
						2		G RACK 6T S5000 - STEERING SYSTEM	GRM-AP0500-00 GRM-AN0456-00	4
Δ						3		ING ARM S5000 - STEERING SYSTEM	GRM-AN0464-00	2
/ \						4		G RACK S5000 - STEERING SYSTEM	GRM-CG0028-00	2
						5		GRACK S5000 - STEERING SYSTEM	GRM-CG0029-00	2
	Ø					6	-	CK MOUNT S5000 - STEERING SYSTEM	GRM-CG0035-00	2
	$\sim$					7		HCS, M8x1.25 100LG	GRM-DA0101-00	4
						8		/4-28 x 1.487LG (NAS6604-17)	GRM-DA0267-00	2
	$\sim$					9		R, SCHNORR METRIC – M8	GRM-DA0395-00	4
						10	WASHE	R, NAS MS20002C4 (1/4")	GRM-DA0398-00	2
	$\langle \rangle$					11		R, 1/4 THIN (AN960-416L)	GRM-DA0409-00	2
						12	K-NUT,	1/4-28 UNF (MS21042-4)	GRM-DA0418-00	2
	$\langle \rangle$					13		K NUT, M8	GRM-DA0559-00	2
В	$\langle \rangle$									
		EXPLODED VI	EW COL							
D		EXPLODED VI DO NOT SCAI								
E		DO NOT SCAI	6-00-00-00-00-00-00-00-00-00-00-00-00-00		3					
E		DO NOT SCAI	C C		3		 	- - -		  
E		DO NOT SCAI					  00 29JUL2020 REVISION DATE	- - INITIAL RELEASE DESCIPTION ALL DIMENSIONS IN ULINETRES, UNLESS NOTED 01 GENERAL TOLERANCES UNLESS NOTED 01 GENERAL TOLERANCES UNLESS NOTED 01 UNEAR DIMENSIONS 01 025mm UNEAR DIMENSIONS 01 025mm	THERWISE MISE AS 100-1992 THIRD ANGLE PROJECTION THIRD ANGLE PROJECTION THIRD ANGLE PROJECTION	PK SHO RAWN CHECKE BRAWN CHECKE SRAWNG IS THE CONFIDENTIA DEFET TO FOR ANY GOBAS ERPRODUCED, OR IN ANY SERVIT THE STATULE OF T STATULE, AND NOT STOLE IS DO TO THE PARTIES WITH FEMILIAR
E		DO NOT SCAI					   00 29 JUL 2020 REVISION DATE CARRY ROCERS M Ph. (03) 973 693 Email. mail@pm@roport.com.au. W 273 Kritchen Rd, Dandeno FILE LOCATION P:\Engineering\De DRAWING DESCRIPTION STEERING RACK & MATERIAL SPECIFICATION REFER TO INDIVIDU SUBFACT IREATMENT AS ASSEMBLED DRAWN BY L.KIRBY	- - INITIAL RELEASE DESCRIPTION ALL DIMENSIONS IN MILLIMETRES, UNLESS NOTED OT GENERAL TOLERANCES UNLESS NOTED OT GENERAL TOLERANCES UNLESS NOTED OT GENERAL TOLERANCES UNLESS NOTED OT UNLEAR DIMENSIONS 0 0 055m ANGULAR DIMENSIONS 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	THERWISE MISE AS 1100-1992 THERD ANGLE PROJECTION DO NOT SCALE DRAWING SIFIC ASSEMBLIES \E- S500 SHEET SCALE 1:4 SURFACE 3.2 PART NUMBER PLAN SURFACE 3.2 PART NUMBER	P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P
	1	DO NOT SCAI	A contraction of the second se				   00 29 JUL 2020 REVISION DATE CARRY ROCERS M Ph. (03) 973 693 Email. mail@pm@roport.com.au. W 273 Kritchen Rd, Dandeno FILE LOCATION P:\Engineering\De DRAWING DESCRIPTION STEERING RACK & MATERIAL SPECIFICATION REFER TO INDIVIDU SUBFACT IREATMENT AS ASSEMBLED DRAWN BY L.KIRBY	- - - - INITIAL RELEASE DESCRIPTION ALL DIMENSIONS IN MILIMETRES, UNLESS NOTED OF GENERAL TOLERANCES UNLESS NOTED OF UNEAR DIMENSIONS 0.0.005mm ANGULAR DIMENSIONS DIMENS	THERWISE MSE. AS 100-1992 THRD ANGLE PROJECTION DO NOT SCALE DRAWING CIFIC ASSEMBLIES \E - S500 SHEET SCALE SHEET SCALE 1:4 SHEET SCALE 1:4	P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P     P

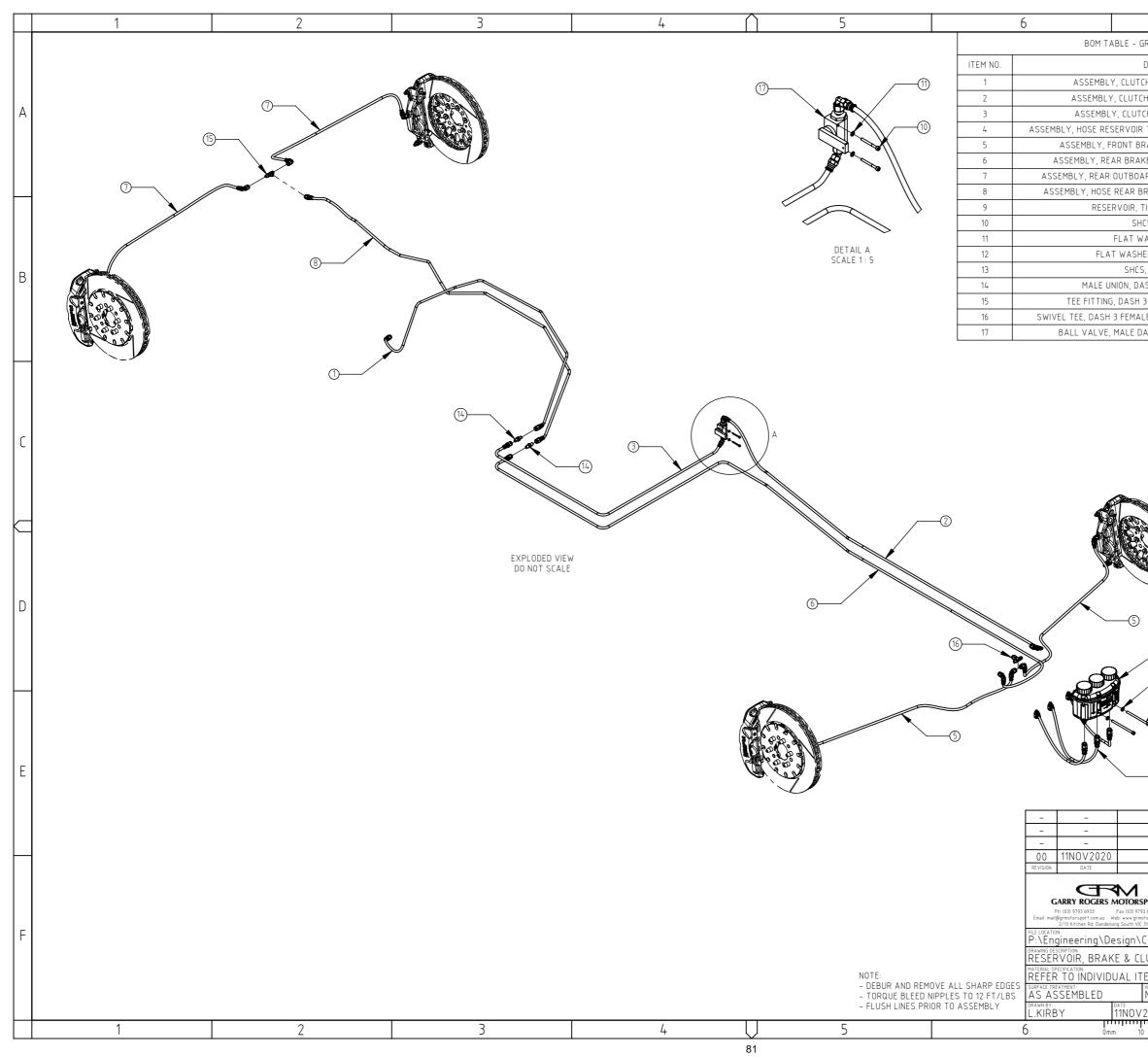
			6	7	8	
			-		000 – STEERING SYSTEM	
		ITEM NO.		DESCRIPTION	PART NUMBER	QTY.
		1	BODY, STEERI	NG RACK (6Tx14DP) S5000 - STEERING SYSTEM	GRM-AN0457-03	1
	(14)	2		NG RACK (6Tx14DP) S5000 - STEERING SYSTEM	GRM-AN0458-00	1
А		3	MOUNT OUTER,	STEERING RACK END S5000 - STEERING SYSTEM	GRM-AN0459-01	2
		4		STEERING RACK END S5000 - STEERING SYSTEM	GRM-AN0460-01	2
		5		IEERING RACK END S5000 - STEERING SYSTEM STEERING RACK S5000 - STEERING SYSTEM	GRM-AN0461-00 GRM-AN0462-01	2
		7		POSITION SENSOR 32MM S5000 - STEERING SYSTEM		1
		8		TEERING ANGLE SENSOR S5000 - ELECTRICAL	GRM-AT0509-00	1
		9	RACK BAR,	STEERING RACK S5000 - STEERING SYSTEM	GRM-CG0021-00	1
		10		CK ADJUSTER S5000 - STEERING SYSTEM	GRM-CG0031-00	1
		11 12		ACK ADJUSTER S5000 – STEERING SYSTEM EERING RACK S5000 – STEERING SYSTEM	GRM-CG0032-00 GRM-CG0033-00	1
		12		TEERING RACK S5000 - STEERING SYSTEM	GRM-CG0034-00	1
B		14	51 11110, 0	SHCS, M4x0.7 10LG	GRM-DA0025-00	2
		15		FLAT WASHER, METRIC - M4	GRM-DA0352-00	2
		16		NTERNAL CIRCLIP, Ø34MM × 1.2MM	GRM-DA0785-00	1
		17	BEARIN	G, SINGLE ROW 32x15x9 (SKF 6002-2RS)	GRM-DC0011-00	2
	EXPLODED VIEW DO NOT SCALE			ISOMETRIC VIEW DO NOT SCALE		-
E			-APPLY ANTISEIZE	E ALL SHARP EDGES ITH TAP PRIOR TO ASSEMBLY TO THREADS PRIOR TO ASSEMBLY -		
E			-DEBUR AND REMOV -CLEAN THREADS W -APPLY ANTISEIZE    00 08JUL20 REVISION DATE Ph (03) 9733 6933 Email mail@gmolorsport.com 2/15 Mr/dem Rd, Dat FLE LOCATION P: YEngineering V Datumer Persperton	E ALL SHARP EDGES ITH TAP PRIOR TO ASSEMBLY TO THREADS PRIOR TO ASSEMBLY TO THREADS PRIOR TO ASSEMBLY - - 9 INITIAL RELEASE DESCRIPTION ALL DIMENSIONS IN MULIATRES, UNLESS NOTED OF CONTRACT, CARACE WASSES NOTED OF 0.0 25mm 0.0 0 05mm 0.0 0 0 05mm 0.0 0 05mm 0.0 0 0 05mm 0.0 0 0 05mm 0.0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	THERWISE WISE THIRD ANGLE PROJECTION DO NOT SCALE DRAWING ed\N- Steering System\	DRAWING REVISION: C SHEET SIZE: A 3



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	-	-			-	-	
	INITIAL F	RELEASE			SHC	SMM	
	DESCR	IPTION			DRAWN	CHECKED	
PORT 16922 torsport.com.au 8175	0.0 0.00 ANGULAR DIMENSIONS 0		-(	AS 1100-1992 ) ANGLE PROJECTION IOT SCALE DRAWING	THIS DRAWING IS T PROPERTY OF G MOTORSPORT. THIS NOT BE REPRODUCE UTILISED, FOR MANI COMPONENT OR ILLUSTRATED, AM RELEASED TO OTHER WRITTEN CONSENT. WILL BE LEGAL	ARRY ROGERS DRAWING SHALL D, OR IN ANY WAY JFACTURE OF THE UNIT HEREIN ID MUST NOT BE PARTIES WITHOUT ANY INFRINGEMENT	
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ACK 6T S	5000 - STEERIN	IG SYSTEM			DRAWIN	G REVISION:	
EMS				SHEET SCALE: 2:5		A 3	
	CKED BY:	MASS EST (Kg) SURF, FINISH DATE:	SHEET(S):	GRM-A	N045	6-00	
2019			1/1				
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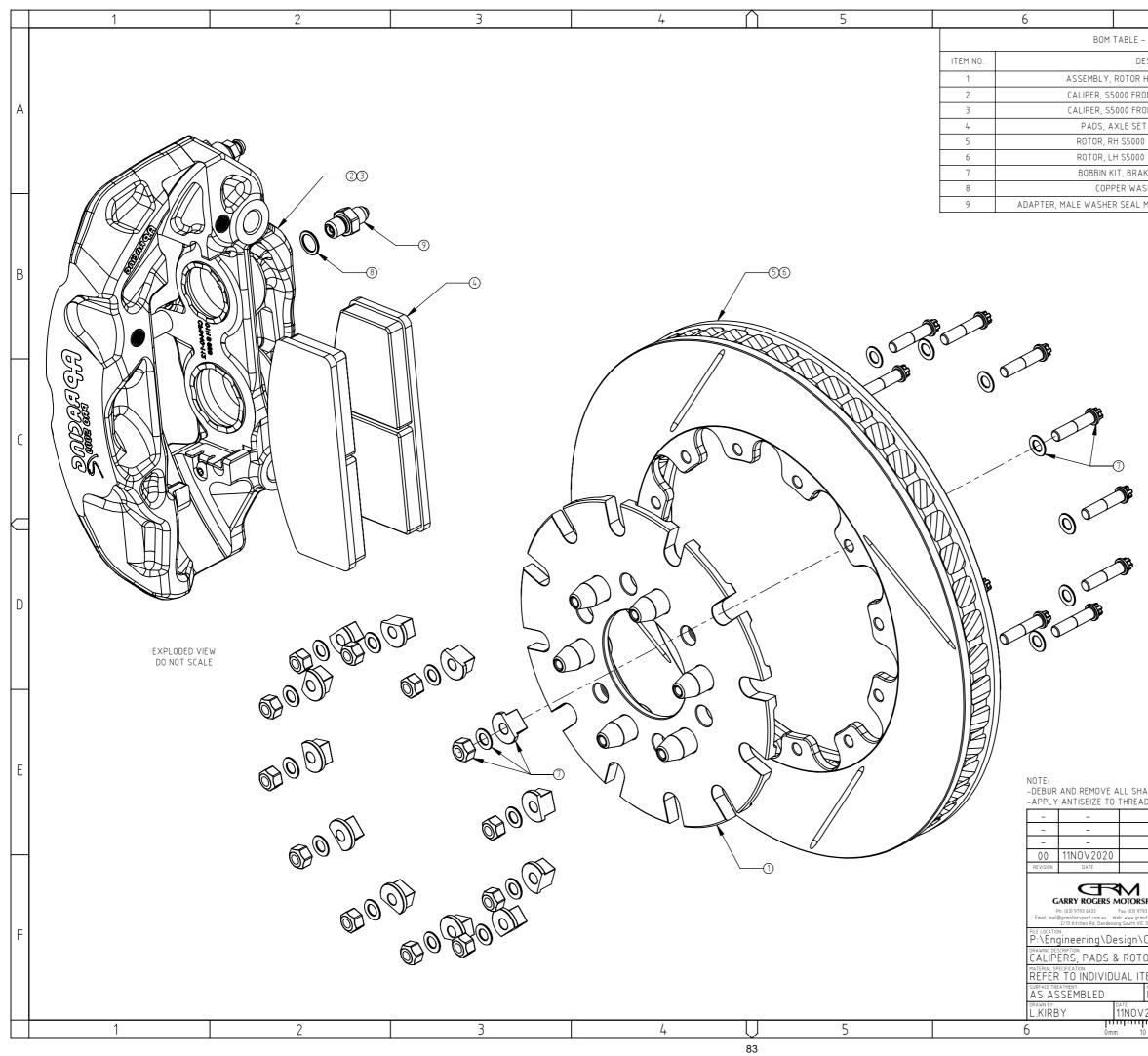


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0464-00 A	SSEMBLY, STEERING	ARM S5000 - S	TEERIN	G SYSTEM		
DESCRIP	TION		PA	RT NUMBER	QTY.	
8-24 TO 3/	8-24 S5000 - SUSPE	NSION	GRM	1-AF0452-01	1	
	RM S5000 - STEERING	SYSTEM		1-AN0451-00	1	
M NUT, UNF				I-DA0600-00	1	A
1 NUT, UNF	LH - 378 (BWT5V) 5/16 BORE			1-DA0610-00 1-DC0015-00	1	-
	BORE - 3/8-24 UNF	THREAD		1-DC0016-00	1	1
						В
$\searrow$						
		ISOMETRIC VIE DO NOT SCAL				с
						F
						D
RP EDGES RIOR TO AS DS PRIOR TO	SEMBLY D ASSEMBLY - -				<u>-</u> <u>-</u>	E
	-					1
	INITIAL RE				LPK SMM DRAWN CHECKED	
SPORT 93 6922 oforsport.com.au 3175	0.0 ± ( 0.00 ± 0 ANGULAR DIMENSIONS 0 ± ( 0.0 ± (	NOTED OTHERWISE. .25mm 0.1mm 0.5• 0.05•	DO N	AS 1100-1992 ANGLE PROJECTION DT SCALE DRAWING	THIS DRAVING IS THE CONFIDENTIAL PROBERTY OF GARRY ROBERS HOTOREPROT THE DRAVING SHALL NOT BE REPRODUCED, OR IN ANY WAY UTLISSED, FOR MANUSATIONE OF LILLISSE AT COMPARIST NOT BE RELEASED TO OTHER PARTIES WITHOUT WITTEN CONSENT, ANY INFORMEMENT WILL BE LEGALY PURSUED	F
	awings\A- GRM [		Steer	ring Syster	DRAWING REVISION:	
	0 – STEERING SY	SIEM		SHEET SCALE:	A SHEET SIZE:	
ARTS		MASS EST (Kg) SURFAC	E 3.2/	1:5 PART NUMBER	A3	
	CKED BY: D	_ FINISH :	SHEET(S):	GRM-A	N0464-00	
2020   0 20			1/1	70 80	90 10	0



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GRM-BE001	)-00 RESERVOIR, BRAKE & CLUTCH	-		
			OTY	$\left  \right $
		PART NUMBER	QTY. 1	-
	T S5000 – DRIVELINE E S5000 – DRIVELINE	GRM-AD0425-00 GRM-AD0427-00	1	$\mathbf{I}$
	S5000 - DRIVELINE	GRM-AD0427-00 GRM-AD0428-00	1	
	R CYLINDERS S5000 - INTERIOR	GRM-AI0521-00	3	$1^{\prime}$
	S5000 - FRONT BRAKES	GRM-AJ0431-00	2	1
KE LINE FOR	RE S5000 - REAR BRAKES	GRM-AK0403-00	1	1
ARD BRAKE	LINE S5000 - REAR BRAKES	GRM-AK0404-00	2	]
BRAKE LINE	AFT S5000 - REAR BRAKES	GRM-AK0405-00	1	┢
TILTON (72-	-577) – BRAKES	GRM-CF0001-00	1	
ICS, M3x0.5		GRM-DA0015-00	2	1
ASHER, ME		GRM-DA0351-00	2	1
	AL - 1/4"x1/2"	GRM-DA0375-00	2	1
S, 1/4" UNF		GRM-DA0596-00	2	В
	EEDFLOW (360-03)	GRM-DD0092-00	2	
	AEROFLOW(AF327-03)	GRM-DD0116-00	1	-
	NCH - SPEEDFLOW (144-03-S) PEEDFLOW (650-03-BLK)	GRM-DD0117-00 GRM-DD0118-00	1	$\mathbf{I}$
- St	LLUILUW (UJU-UJ-ULK)	UNI-UUUII0-VV	1	$\mathbf{I}$
	-9 @			
-4	- - - - - - -		  	E
			LPK SMM	┢
SPORT 93 6922 iotorsport.com.au 3175	DESCRIPTION           ALL DIMENSIONS IN MILLIMETRES, UNLESS NOTED OTHERWIS GENERAL TOLERANCES UNLESS NOTED OTHERWISE LINEAR DIMENSIONS         0.025mm           0.00         0.05mm           0.00         0.05m           0.00         0.05m	AS 1100-1992 THIRD ANGLE PROJECTION	DRAWN CHECKED THS DRAWNG IS THE CONFIDENTIAL PROPERTY OF GARRY ROGENS NOTORSPORT. THIS DRAWNG SHALL NOT BE REPRODUCID, OR NAY WAY UTLISED, FOR NAWAG STALE. COMPONENT OR UNIT NOT BE LILLISTATELE AND MUST NOT BE RELEASED TO OTHER PARTES WITHOUT WRITTEN CONCENT. ANY IRFORMEMENT WILL BE LEGALLY PURSUED.	
CAD & Dr	awings\B- Vehicle Specific	Assemblies\E- S50		F
LUTCH LII	NES		DRAWING REVISION:	
		SHEET SCALE: 1:12	SHEET SIZE: A 3	1
EMS		1.17	A.	
EMS HEAT TREATMENT	MASS EST (Kg) SURF	FACE 3.2 PART NUMBER:	•	1
HEAT TREATMENT		ACE 3.2/ PART NUMBER:	E0010-00	
HEAT TREATMENT	CKED BY: DATE:	FACE 3.2 PART NUMBER:	•	

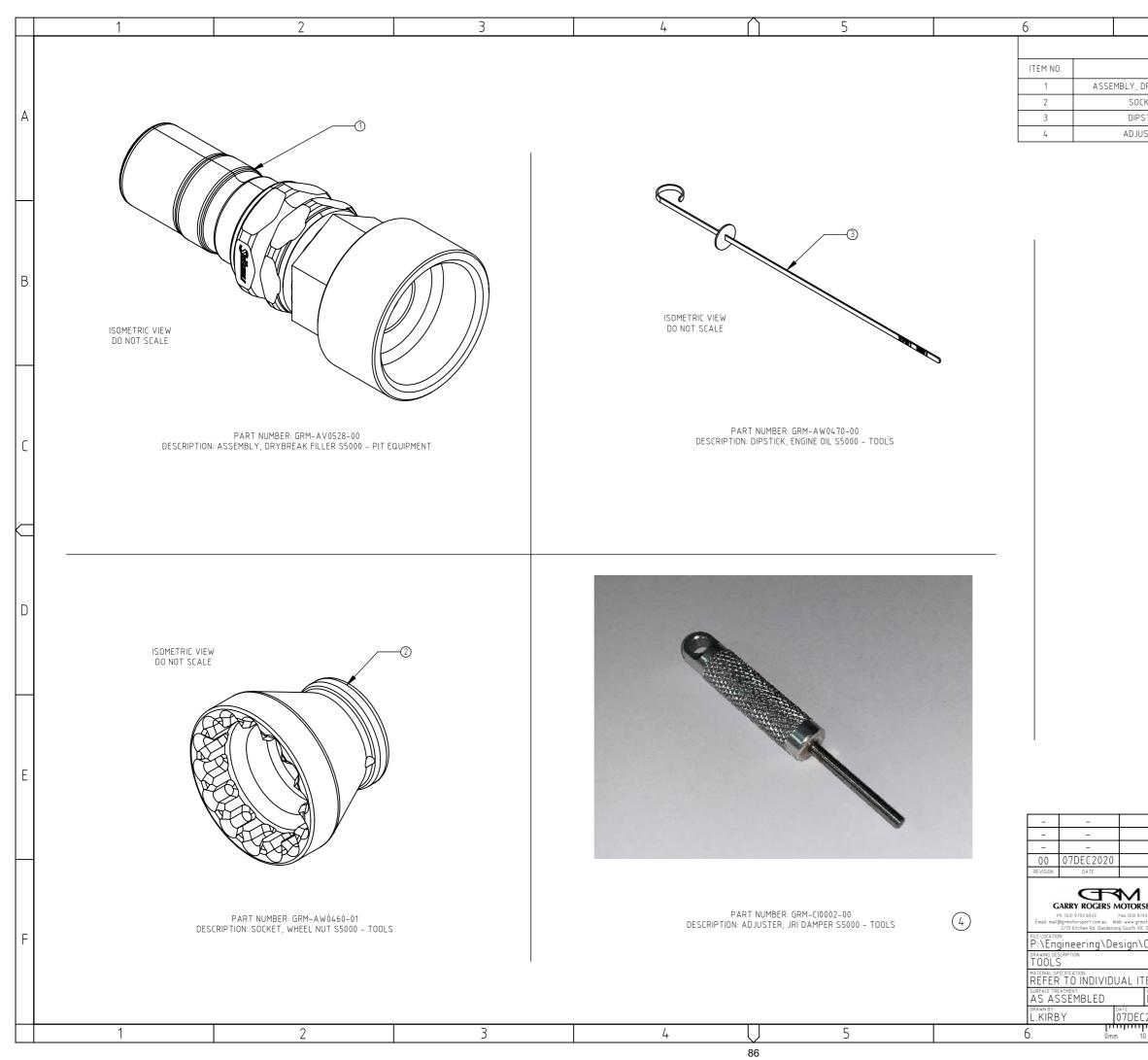
	1	2	3	4	$\cap$	5		6	7	8	
									BOM TABLE - GRM-BE0010-00 PEDAL BOX		
							ITEM NO.		DESCRIPTION	PART NUMBER	QTY.
							1	SPRING, THRO	DTTLE PEDAL S5000 - INTERIOR	GRM-A10509-00	1
							2	PLATE, H	EEL REST S5000 - INTERIOR	GRM-A10525-00	1
А							3		TLE POSITION SENSOR - ELECTRICAL	GRM-AT0517-00	1
							4		DN PEDAL BOX (72-603) - INTERIOR	GRM-CB0010-00	1
							5		ICE BAR TILTON (72-250) - INTERIOR	GRM-CB0019-00 GRM-CB0039-00	1
							7		AKE BALANCE S5000 - INTERIOR	GRM-CB0040-00	1
							8		NDER, TILTON 76-812 - BRAKES	GRM-CF0012-00	1
							9	MASTER CYLI	NDER, TILTON 76-875 - BRAKES	GRM-CF0017-00	1
							10	MASTER CYLI	NDER, TILTON 76-750 - BRAKES	GRM-CF0018-00	1
							11		RESSURE - BOSCH (0 261 545 053)	GRM-CH0054-00	3
							12		SHCS, M8x1.25 16LG	GRM-DA0086-00	2
В					(19)		13		HCS, M8x1.25 30LG R, SCHNORR METRIC – M8	GRM-DA0089-00 GRM-DA0395-00	4
							14		5/16-24 UNF (MS21042-5)	GRM-DA0419-00	6
				h			16		4 TO DASH 4 - SPEEDFLOW (920-04-BLK)	GRM-DD0058-00	3
				<b>M</b>			17	BANJO, 3/8-M10	TO DASH 3 - SPEEDFLOW (310-03)	GRM-DD0060-00	3
							18		2, 3/8-M10 - SPEEDFLOW (901-03)	GRM-DD0061-00	6
$\square$		$\sim$					19		3/8-24 - SPEEDFLOW (300-03)	GRM-DD0062-00	3
		(4)	Ų Į į 💾				20		LE WITH M10x1.0 PORT - SPEEDFLOW (140-03-M10-S) 16" ID DASH 4 - SPEEDFLOW (901-04)	GRM-DD0066-00 GRM-DD0115-00	3
		(14)		and at			21	LRUSH WASHER, //	ID DASH 4 - SPEEDFLOW (901-04)	GRM-DD0115-00	3
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		o M∛∕			EXPLODED VIEW						
		1 Her	Ì		DO NOT SCALE						
				$\mathbf{\nabla}$							
E								NOTE: -DEBUR AND REMOVE	ALL SHARP EDGES		
		_						-CLEAN THREADS WI	TH TAP PRIOR TO ASSEMBLY TH TAP PRIOR TO ASSEMBLY THREADS PRIOR TO ASSEMBLY		
			//					- APPLY ANTISEIZE T			
		$\bigcirc$						00 11NOV202 Revision date	0 INITIAL RELEASE		DRAWN CHECKED
			//					Œ	ALL DIMENSIONS IN MILLIMETRES, UNLESS NOTED OTHERWISS GENERAL TOLERANCES UNLESS NOTED OTHERWISE.		S DRAWING IS THE CONFIDENTIAL PROPERTY OF GARRY ROGERS IORSPORT. THIS DRAWING SHALL
		<u> </u>	~					GARRY ROGERS	INEAR DIMENSIONS         0 = 0.25mm           0.0 = 0.1mm         0.0 = 0.01mm           0.00 = 0.05mm         0.05mm		BE REPRODUCED, OR IN ANY WAY ISED, FOR MANUFACTURE OF THE COMPONENT OR UNIT HEREIN
								Ph: (03) 9793 6933 Email: mail@grmotorsport.com.au 2/13 Kitchen Rd, Dand	Fax (03) 9793 6922 ANGULAR DIMENSIONS 0 . 0.5	AS 1100–1992 ILL THIPD ANGLE PROJECTION BELEA	LUSTRATED, AND MUST NOT BE ASED TO OTHER PARTIES WITHOUT TEN CONSENT. ANY INFRINGEMENT WILL BE LEGALLY PURSUED.
F									Design\CAD & Drawings\B- Vehicle Specific		
	//							DRAWING DESCRIPTION PEDAL BOX	January and the second opening		DRAWING REVISION:
								MATERIAL SPECIFICATION: REFER TO INDIVI	DUAL ITEMS	SHEET SCALE: 1:4	SHEET SIZE: A 3
								SURFACE TREATMENT: AS ASSEMBLED		ACE PART NUMBER:	
								DRAWN BY: L.KIRBY	DATE: CHECKED BY: DATE: DATE:	GRM-BEC	0010-00
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- GRM-BEOG	010-00 CALIPERS, F	PADS & ROT	ORS						
ESCRIPTION				PAR	RT NUMBI	R	Q	TY.	
HAT S5000	- FRONT BRAKES			GRM	-AJ0433	-00		4	
ont and re	EAR RH – BRAKES			GRM	-CF0002-	-00		2	
	EAR LH - BRAKES				-CF0003-		_	2	A
	000 - BRAKES (CP3580-2572)				-CF0005-		_	2	
	(CP3580-2573)				-CF0007-		_	2	
	CP4015-101K12)				-CF0009-			4	
SHER, METR	RIC 10x14x1			GRM	-DA0791	-00		4	
M10×1.0 TO	DASH 3 - SPEEDFL	_OW(351-03)		GRM	I-DD0113-	00		4	
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							LPK DRAWN	SMM CHECKED	
ORS TEMS HEAT TREATMENT NONE	angular dimensions	ESS NOTED OTHERWI 2 025mm 0 01mm 0 05m 0 55 0 055 Nicle Speci	fic Ass	THIRD DO NO	SHEET SCA 1:2 PART NUMBER:	ION NG S5(	DRAWING	ARRY RODERS DRAWING SHALL 0, DR IN ANY WAY IFACTURE OF THE UNIT HEREIN D MUST NOT BE D MUST NOT BE PARTIES WITHOUT NY INFRINGEMENT Y PURSUED.	F
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	I	L				0	BOM TABLE - GRM-AP0203-00 ASSEMBLY, RACE FRO		
						ITEM NO.	DESCRIPTION	PART NUMBER	QTY.
						1	OUTER HALF, 15" x 2" RACE WHEEL - S5000	GRM-CE0051-00	1
						2	CENTRE, RACE WHEEL - S5000	GRM-CE0052-00	1
A						3	INNER HALF, 15" x 8" RACE WHEEL - S5000	GRM-CE0053-00	1
						4	TYRE VALVE, SHORT SNAP IN - WONDER (TR412) FLAT WASHER, IMPERIAL - 5/16"x5/8"	GRM-CE0055-00 GRM-DA0380-00	1 30
						6	BHCS, 5/16" UNF x 0.875LG	GRM-DA1025-00	30
B C D				<image/>			<image/> <image/>		
		C. C		0		- - -	  		 
						REVISION	DJUL2020 INITIAL RELEAS DATE DESCRIPTION ALL DIMENSIONS IN MILLIMETRES, UNLESS NOTEO GENERAL TOLERANCES UNLESS NOTEO OTH LINEAR DIMENSIONS 0.025m 0.00 ± 05mm	D OTHERWISE.	SMM LPK DRAWN CHECKED S DRAWING IS THE CORFIDENTIAL PROPERTY OF CARRY ROBERS ORSPORT. THIS DRAWING SHALL BE REPRODUCED ON IN ANY WAS ISED, FOR MANUFACTURE OF THE COMPONENT OR UNIT HEREIN LUSTRATEL, AND MUST NOT BE
F						Ph: Email: mail@gr ZZ FILE LOCATION P:\Engi	ANGULAR DIMENSIONS FOR 10 00 00 00 00 00 00 00 00 00 00 00 00	THIRD ANGLE PROJECTION DO NOT SCALE DRAWING	ASED TO OTHER PARTES WITHOUT TEN CONSENT. ANY INFRINGEMENT WILL BE LEGALLY PURSUED.
						MATERIAL SPECI REFER SURFACE TREAT AS ASS	ICATION I O INDIVIDUAL ITEMS INDIVIDUAL ITEMS		A SHEET SIZE A3 0203-00
	A				-	L.KIRBY			
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	1	2	3	4	5	6	7	8	
			I I		<u></u>	BOM TAF	BLE – GRM-AP0204-00 ASSEMBLY, RACE REAR WH		
						ITEM NO.	DESCRIPTION	PART NUMBER	QTY.
							CENTRE, RACE WHEEL - S5000	GRM-CE0052-00	1
							HALF, 15" x 8" RACE WHEEL - S5000	GRM-CE0052-00	1
4							HALF, 15" x 7" RACE WHEEL - \$5000	GRM-CE00554-00	1
,							LVE, SHORT SNAP IN - WONDER (TR412)	GRM-CE0055-00	1
							T WASHER, IMPERIAL - 5/16"x5/8"	GRM-DA0380-00	30
						6	BHCS, 5/16" UNF x 0.875LG	GRM-DA1025-00	30
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	V C	880°					-		
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1		<u>6</u>				00 30 JUL 20 REVISION DATE	DESCRIPTION	<u> </u>	SMM LPK DRAWN CHECKED
							ALL DIMENSIONS IN MILLIMETRES LINLESS NOTED.	. OTHERWISE.	HIS DRAWING IS THE CONFIDENTIAL PROPERTY OF GARRY ROGERS IOTORSPORT. THIS DRAWING SHALL
						GARRY ROGE	RS MOTORSPORT	RWISE.	OT BE REPRODUCED, OR IN ANY WAY TILISED, FOR MANUFACTURE OF THE COMPONENT OR UNIT HEREIN
						Ph: (03) 9793 6933 Email: mail@grmoforsport.com	Fax (03) 9793 6922         ANGULAR DIMENSIONS         0 ± 0.5*           au         Web: www.grmotorsport.com.au         0.0 ± 0.05*           andenong South VIC 3175         0.05*	AS 1100-1992 ILLI THIRD ANGLE PROJECTION RELEAS DO NOT SCALE DRAWING WRITI	ILLUSTRATED, AND MUST NOT BE LEASED TO OTHER PARTIES WITHOUT RITTEN CONSENT. ANY INFRINGEMENT WILL BE LEGALLY PURSUED.
						Z/13 Kitchen Rd, Da FILE LOCATION:			
							\Design\CAD & Drawings\A- GRM Design	eu \r- Wheels & Tyres\(	DRAWING REVISION:
						ASSEMBLY, RA	CE REAR WHEEL - S5000	CHEET COALE.	A
						MATERIAL SPECIFICATION REFER TO INDIV	IDUAL ITEMS	SHEET SCALE: 1:5	SHEET SIZE: A3
						SUBFACE TREATMENT AS ASSEMBLED DRAWN BY: L.KIRBY	D HEAT TREATMENT: MASS EST (# NONE –		020100
						L.KIRBY	DATE: 19FEB2020		0204-00
		2	3	4	5	-	himminninni I I I I I I I		



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BOM	1 TABLE - GRM-BE0021-00 1	TOOLS				
DES	SCRIPTION		PART NUMBER	Q	TY.	
	FILLER S5000 - PIT EQUIPME	ENT	GRM-AV0528-00	Ť	1	
	L NUT S5000 - TOOLS		GRM-AW0460-01		1	
	NE OIL S5000 - TOOLS		GRM-AW0470-00		1	А
STER, JRI D	AMPER S5000 - TOOLS		GRM-C10002-00		1	
						В
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	INITIAL RELEAS	DE		LPK DRAWN	SMM CHECKED	
	ALL DIMENSIONS IN MILLIMETRES, UNLESS NOTE GENERAL TOLERANCES UNLESS NOTED OTHI	D OTHERWISE. ERWISE.		THIS DRAWING IS TO PROPERTY OF G MOTORSPORT. THIS	ARRY ROGERS DRAWING SHALL	
SPORT	LINEAR DIMENSIONS 0 ± 0.25mm 0.0 ± 0.1mm 0.00 ± 0.05mm		AS 1100-1992	NOT BE REPRODUCE UTILISED, FOR MANU COMPONENT OR ILLUSTRATED. AN	D, OR IN ANY WAY IFACTURE OF THE UNIT HEREIN D MUST NOT BE	
93 6922 otorsport.com.au 3175	ANGULAR DIMENSIONS 0 ± 0.5• 0.0 ± 0.05•		THIRD ANGLE PROJECTION DO NOT SCALE DRAWING	RELEASED TO OTHER WRITTEN CONSENT. A WILL BE LEGALI	PARTIES WITHOUT	
CAD & Dr	awings\B- Vehicle Spe	ecific Ass	semblies\E- S5			F
					S REVISION:	
EMS			SHEET SCALE: 1:1	SHEE	A 3	
HEAT TREATMENT: NONE	-	FINISH :	3.2 PART NUMBER: GRM-B	E0021	_00	
2020	CKED BY: DATE:	1	/4		-00	
0 20	30 40 50	60	70 80	90	100	)

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				BOM TABLE - GRM-BE0021-00 TRAVEL	EQUIPMENT			$\square$
		ITE	EM NO.	DESCRIPTION	PART NUMBER	QTY.	NOTES	-
			1	ASSEMBLY, TRAVEL NUT S5000 - PIT EQUIPMENT	GRM-AV0447-02	1		-
	ISOMETRIC VIEW DO NOT SCALE		2	ASSEMBLY, TRAVEL NUT (LONG SERIES) S5000 - PIT EQUIPMENT	GRM-AV0514-00	1		1
А	DU NUT SCALE	ALL'S SAL	3	ASSEMBLY, FRONT TRAVEL WHEEL S5000 - PIT EQUIPMENT	GRM-AV0520-00	1		] A [
	<u> </u>		4	ASSEMBLY, REAR TRAVEL WHEEL S5000 - PIT EQUIPMENT	GRM-AV0521-00	1		4
		ansler stall	5	ASSEMBLY, FRONT WING TRAVEL MOUNT S5000 - PIT EQUIPMENT	GRM-AV0524-00	1	NOT SHOWN YET	-
В								В
с 	PART NUMBER: GRM-AV0447-02 DESCRIPTION: ASSEMBLY, TRAVEL NUT S5000 - PIT EQUIPMENT NOTE: USE FOR FRONT AXLE	PART NUMBER: GRM-AV0520-00 DESCRIPTION: ASSEMBLY, FRONT TRAVEL WHEEL S5000 - PIT EQUIPMENT NOTE: SHALLOW DISH						С
D	ISOMETRIC VIEW DO NOT SCALE	Hoos						D
E				  00 07DEC2020 INIT	– – – – AL RELEASE		   LPK SMM	E
F	PART NUMBER: GRM-AV0514-00 DESCRIPTION: ASSEMBLY, TRAVEL NUT (LONG SERIES) S5000 - PIT EQUIPMENT NOTE: USE FOR REAR AXLE	PART NUMBER: GRM-AV0521-00 DESCRIPTION: ASSEMBLY, REAR TRAVEL WHEEL S5000 - PIT EQUIPMENT NOTE: DEEP DISH		REVISION     DATE       ALL DIMENSIONS IN MUL- CORREL TO CERAN     ALL DIMENSIONS IN MUL- GENERAL TO CERAN UNLAR DIMENSIONS       Ph: (03) 9793 6932     Fax (03) 9793 6922       Email mail@genoforsport.com.au     Veb. www.grootorsport.com.au       2/13 Kitchen Rd, Dandenong South VIC 3175     ANGULAR DIMENSIONS       PILE LOCATION     P: \Engineering \Design \CAD & Drawings \B- DRAWING DESCRIPTION       TRA VEL EQUIPMENT       MATERAL SPECIFICATION       REFER TO INDIVIDUAL ITEMS       SURFACE TREATMENT: AS ASSEMBLED       PRAY       DERAWIN PY	DESCRIPTION UNET DES, UNLESS ONTED OTHERWISE. ES UNLESS NOTED OTHERWISE. 0 0 25mm 0 0 0 00mm 0 0 0 00mm 0 0 0 5 0 0 0 0 00 00 DT 0 0 0 00 DT 0 0 0 0 DT 0 0 0 DT 0 0 0 DT 0 0 DT 0 0 DT 0 DT	SHEET SCALE: 1:1	DRAWN CHECKED THE DRAWNG 5 HE CONTROLING HOTOGENOT. THE DRAWNG SHAL OF CONTROL OF LARY NOGEN HOTOGENOT. THE DRAWNG SHAL UNISEL OF CONTROL OF LARY NOGEN LUSTRATE, AN HOST NOT HELE LIGHT, PRISON S55000\CADN. DRAWNG REVISION A	- -
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							ļ,		BLE - GRM-BE0021-00 TROLLE			
							ITEM NO.	DESCRIP		PART NUMBER	QTY.	NOTES
			1			-	1	ASSEMBLY, CHASSIS TROLLE		GRM-AV0515-00	1	
Λ							2	ASSEMBLY, ENGINE TROLLEY		GRM-AV0516-00	1	
A			1					ASSEMBLY, TRANSAXLE TROLI ASSEMBLY, FRONT LIFT S		GRM-AV0517-00 GRM-AV0518-00	1	/ [_]
							5	ASSEMBLY, REAR LIFT S		GRM-AV0519-00	1	
							6	ASSEMBLY, CAR DOLLY S		GRM-AV0525-00	1	NOT SHOWN YET
			- Later				7	ASSEMBLY, FRONT QUICK LIF	T S5000 - PIT EQUIPMENT	GRM-AV0526-00	1	NOT SHOWN YET
		Contraction in the second				7471 -	8	ASSEMBLY, REAR QUICK LIF	S5000 - PIT EQUIPMENT	GRM-AV0527-00	1	NOT SHOWN YET
B												E
	DESCRIF	PART NUMBER: GRM-AV0515-00 PTION: ASSEMBLY, CHASSIS TROLLEY S5000 - PIT (	EQUIPMENT 1	DESCRIPTION: ASS	PART NUMBER: GRM-AV05 EMBLY, TRANSAXLE TROLLE	17-00 Y S5000 - PIT EQUIPMENT	3		12			
D												
E	k								PART NUMBE DESCRIPTION: ASSEMBLY, R	R: GRM-AV0519-00 EAR LIFT S5000 - PIT EC	NUIPMENT	(5) E
								-     -     -     -     -     -     00     07DEC2020     REVISION     DATE     CARRY ROCERS MOD     Ph. (03) 9793 693     Pax (1     mail: mail@pmotorsport.com.au. Web w     2/37Ktrichen Rd, Dandenong Son     2/37Ktrichen     2/37Ktriche	ALL DIMENSIONS IN THE CONTROL OF THE		AS 1100-1992 HIED ANGLE PROJECTION NO NOT SCALE DRAWING	
F	DES	PART NUMBER: GRM-AV0516-00 CRIPTION: ASSEMBLY, ENGINE TROLLEY S5000 - PI		DESCRIPTIO	PART NUMBER: GRM-AV0 N: ASSEMBLY, FRONT LIFT S	518-00 5000 - PIT EQUIPMENT	(4)	PRE LOCATION P:\Engineering\Desig DRAWIG DESCRPTION TROLLEYS & CAR LIF MATERIAL SPECIFICATION REFER TO INDIVIDUAL SUBFACE TREATMENT AS ASSEMBLED	INCCAD & Drawings\B- V TS ITEMS HEAT TREATMENT. NONE	MASS EST (Kg) SUBFACE 3.2	SHEET SCALE: 1:1 PART NUMBER:	· ,
								L.KIRBY 07	DEC2020	DATE: SHEETI		
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	1	2	3	4	$\cap$	5		6	7		8	
								BOM T	ABLE – GRM-BE0021-00 ALIGNMEN	IT EQUIPMENT		
							ITEM NO.	DESCR	PTION	PART NUMBER	QTY.	NOTES
							1	ASSEMBLY, TOE ALIGNMENT F	RONT S5000 - PIT EQUIPMENT	GRM-AV0493-00		NOT SHOWN YET
							2	ASSEMBLY, TOE ALIGNMENT F		GRM-AV0494-00		NOT SHOWN YET
А							3	ASSEMBLY, RIDE HEIGHT BA	R S5000 - PIT EQUIPMENT	GRM-AV0522-00	1	NOT SHOWN YET
В												
C												
D												
E										-		
										-		
$\left  - \right $								00 07DEC202 REVISION DATE				LPK SMM
								CARRY ROCERS Ph. 1031 9793 6933 Email.mail@gmotorsport.com.au 2/13 Krthen BA, Dand	ALL DIMENSIONS IN MILL GENERAL TOLERAN UNEAR DIMENSIONS Web www.gmotorsport.com.au ANGULAR DIMENSIONS	IMETRES, UNLESS NOTED OTHERWISE CES UNLESS NOTED OTHERWISE. 0 ± 0 20mm 0 ± 0 0mm 0 ± 0.05m 0 ± 0.5 • 0 0 ± 0.05 •	AS 1100-1992 THIRD ANGLE PROJECTION DO NOT SCALE DRAWING	DRAWN CHECKED THIS DRAWING GTHE CONTIDENTIAL PROPERTY OF GARRY ROGEN HOTOSECRET. THIS DRAWING SHALL NOT BE REPROJECT ON HIT HERE COMPORENT ON HIT HERE ELEADED TO THE WAITE SHALL OF THE COMPORENT ANY ARROND THE WITTER CONSIST. ANY ARROND THE WILL BE LEADED TO THE PARTES MITOUR WILL RECEIPT ANY ARROND THE RELAKED TO THE PARTES MITOUR
F								ALIGNMENT EQUI ALIGNMENT EQUI MATERIAL SPECICATION REFER TO INDIVI SURFACE TREATMENT AS ASSEMBLED	DUAL ITEMS	Vehicle Specific Asse	SHEET SCALE: 1:1 2/ PART NUMBER:	DRAWING REVISION
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